stryker®

Maintenance Manual

Medical

Trauma Stretcher
Model 1020

Important Information
File in your maintenance records

For parts or technical assistance call
800 327 0770 (option 2)

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INTRODUCTION

This manual is designed to assist you with the maintenance of the Model 1020 Full−Length X−Ray Emergency Room Stretcher. Read it thoroughly before using the equipment or beginning any maintenance on it.

SPECIFICATIONS

Maximum Weight Capacity	500 pounds
Overall Bed Length/Width	83” / 31.5”
Minimum/Maximum Bed Height	24.5” / 37.5”
Fowler Angle	0 to 90°
Trendelenburg/Reverse Trendelenburg	−18° to +18 °

Stryker reserves the right to change specifications without notice.

WARNING / CAUTION / NOTE DEFINITION

The words WARNING, CAUTION and NOTE carry special meanings and should be carefully reviewed.

WARNING

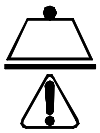
Alerts the reader about a situation, which if not avoided, could result in death or serious injury. It may also describe potential serious adverse reactions and safety hazards.

CAUTION

Alerts the reader of a potentially hazardous situation, which if not avoided, may result in minor or moderate injury to the user or patient or damage to the equipment or other property. This includes special care necessary for the safe and effective use of the device and the care necessary to avoid damage to a device that may occur as a result of use or misuse.

NOTE

This provides special information to make maintenance easier or important instructions clearer.



Safe Working Load

Preventative Maintenance

CHECKLIST

_____ All fasteners secure
_____ Siderails move and latch properly
_____ Engage brake pedal and push on the stretcher to ensure all casters lock securely
_____ Steer function working properly
_____ All casters secure and swivel properly
_____ Body restraints working properly
_____ I.V. pole intact and operating properly
_____ Oxygen bottle holder intact and operating properly
_____ Fowler operates and latches properly
_____ Trendelenburg/Reverse Trendelenburg operating properly
_____ No rips or cracks in mattress cover
_____ Transfer boards intact and operating properly
_____ Arm board support levers intact and operating properly
_____ Ground chain intact
_____ No leaks at hydraulic connections
_____ Hydraulic jacks holding properly
_____ Hydraulic drop rate set properly
_____ Hydraulic oil level sufficient
_____ Lubricate where required
_____ X−ray tray slide tracks cleaned of dust and debris
_____ Accessories and mounting hardware in good condition and working properly

Serial No._____
_____
_____
_____
_____

Completed By:_____ Date:_____

NOTE

Preventative maintenance should be performed at a minimum of annually. A preventative maintenance program should be established for all Stryker Medical equipment. Preventative maintenance may need to be performed more frequently based on the usage level of the product.

Cleaning

Hand wash all surfaces of the stretcher with warm water and mild detergent. DRY THOROUGHLY. Do not steam clean, pressure wash, hose off or ultrasonically clean. Using these methods of cleaning is **not** recommended and may void this product's warranty.

Suggested cleaners for stretcher surfaces:

Quaternary Cleaners (active ingredient − ammonium chloride)

Phenolic Cleaners (active ingredient − o−phenylphenol)

Chlorinated Bleach Solution (5.25% − less than 1 part bleach to 100 parts water)

Avoid oversaturation and ensure the product does not stay wet longer than the chemical manufacturer's guidelines for proper disinfecting.

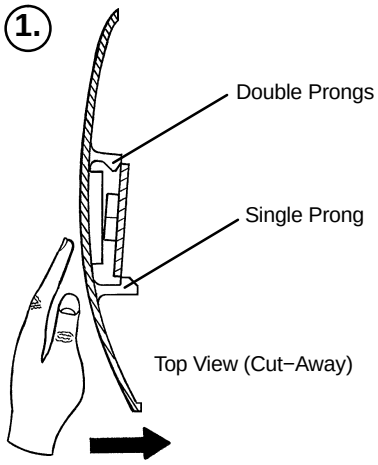
⚠ CAUTION

SOME CLEANING PRODUCTS ARE CORROSIVE IN NATURE AND MAY CAUSE DAMAGE TO THE PRODUCT IF USED IMPROPERLY. If the products described above are used to clean Stryker patient care equipment, measures must be taken to insure the beds are wiped with clean water and thoroughly dried following cleaning. Failure to properly rinse and dry the beds will leave a corrosive residue on the surface of the bed, possibly causing premature corrosion of critical components. Failure to follow the above directions when using these types of cleaners may void this product's warranty.

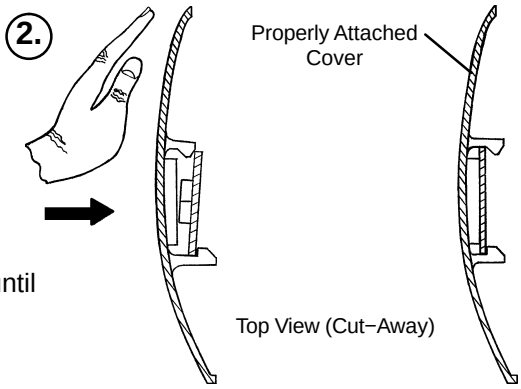
For mattress cleaning instructions, please see the tag on the mattress, or contact the mattress manufacturer.

Clean Velcro® AFTER EACH USE. Saturate Velcro® with disinfectant and allow disinfectant to evaporate. (Appropriate disinfectant for nylon Velcro® should be determined by the hospital.

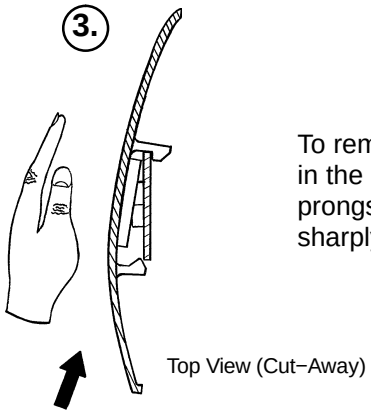
CASTER COVER INSTALLATION AND REMOVAL



Looking through the larger of the two side cut−outs, align the cover with the axle nut or bolt head, as shown. Push down on the opposite side of the cover until the single prong engages the caster horn.



Push on the cover with your palm until the double prongs engage.



To remove the wheel cover, insert a large screwdriver into the cut−out in the side of the wheel cover and into the space between the double prongs. Pry up the cover to disengage the double prongs and push sharply upward to disengage the single prong.

CASTER REMOVAL

Required Tools:

9/16” Open End Wrench

1. Remove the caster cover.
2. While keeping pressure on the caster bolt with your index finger, use a 9/16” open end wrench to remove the nylock hex nut on top of the caster assembly.
3. Using the brake ring, lift up on the base assembly and pull the caster assembly down to remove it.
4. Reverse steps 1−3 to install the new caster.

RELEASE PEDAL ADJUSTMENT

1. Manually disengage the release pedal swivel (item J on page 31) from the release pedal assembly.
2. To increase the release rod engagement with the release valve, turn the release pedal swivel clockwise on the threaded release rod.
3. To decrease the release rod engagement with the release valve, turn the release pedal swivel counter-clockwise on the threaded release rod.

NOTE
If the pedal swivel assembly is threaded too far onto the release rod, the release valve will be partially activated and the jack will drift.

BRAKE ROD REMOVAL

Required Tools:

Hammer 7/32” Punch String or Bungee Cords

Fifth Wheel Base

1. Pump the litter up to full height.
2. Lift the base hood and support it from the litter using string or bungee cords.
3. Remove the hex head cap screws connecting the brake rod supports to the base frame.
4. Remove the bolt connecting the drive link assembly to the fifth wheel cam.
5. Remove the rue ring cotter and clevis pin connecting the rod end link to the side control link.
6. Remove the rue ring cotter connecting the drive link assembly to the bearing pivot support on the base frame (under the brake ring weldment).
7. Remove the three hex washer head screws holding the brake rod assembly to the base frame.
8. Remove the slotted spring pins connecting the butterfly “V” pedals, drive link assemblies and side control link to the brake rod.
9. Reverse steps 1−8 to reinstall the brake rod. When reinstalling the brake rod supports, torque the hex head cap screws to 12−15 ft.−lbs.

CAUTION

When reattaching the brake rod assembly to the base frame, set the torque specs **no higher** than 15 ft.−lbs. or damage could occur to the bolts.

Big Wheel Base

1. Pump the litter up to full height.
2. Lift the base hood and support it from the litter using string or bungee cords.
3. With the brake/steer pedal in the steer position, remove the clevis pin and rue ring cotter connecting the brake rod to the brake rod drive link at each end of the stretcher.
4. Remove the two clevis pins and rue ring cotters connecting the brake rods to the drive arm at the center of the base near the cam bracket assembly.
5. Pull on the butterfly “V” pedals to remove the brake rods from the base.
6. Reverse steps 1−5 to reinstall the brake rod.

SIDE CONTROL BRAKE ROD REMOVAL

Required Tools:

Hammer 7/32” Punch Needle Nose Pliers String or Bungee Cords

Fifth Wheel Base

1. Pump the litter up to full height.
2. Lift the base hood and support it from the litter using string or bungee cords.
3. Remove the rue ring cotter and clevis pin connecting the rod end link to the side control link.
4. Remove the four bolts holding the brake rod assembly to the base frame and remove the entire assembly.
5. Using a hammer and 7/32” punch, drive the slotted spring pin out of the butterfly “V” pedal on the patient’s left side and remove the pedal,
6. Using a hammer and 7/32” punch, drive the slotted spring pin out of the hard stop in the center of the support weldment.
7. Using a hammer and 7/32” punch, drive out the slotted spring pin connecting the side control link to the side control brake rod on the patient’s right side.
8. Pull on the butterfly “V” pedal on the patient’s right side to remove the side control brake rod from the base.
9. Reverse steps 1−8 to reinstall the brake rod. When reinstalling the assembly, torque the hex head cap screws to 12−15 ft.−lbs.

CAUTION

When reattaching the brake rod assembly to the base frame, set the torque specs **no higher** than 15 ft.−lbs. or damage could occur to the bolts.

Big Wheel Base

1. Pump the litter up to full height.
2. Lift the base hood and support it from the litter using string or bungee cords.
3. Using a hammer and 7/32” punch, drive the groove pin out of the butterfly “V” pedal on the patient’s left side and remove the pedal.
4. Using a hammer and 7/32” punch, drive out the groove pin connecting the side control link to the side control brake rod.
5. Pull on the butterfly “V” pedal on the patient’s right side to remove the side control brake rod from the base.
6. Reverse steps 1−5 to reinstall the brake rod.

FOOT END RELEASE PEDAL REPLACEMENT

Required Tools:

Needle Nose Pliers

1. Apply the stretcher brakes.
2. Disconnect the release pedal return springs from the foot end release pedals.
3. Remove the rue ring cotters and the clevis pins connecting the foot end release pedals to the mounting bracket.
4. Rotate the pedals upward.
5. Remove the rue ring cotters connecting the head end and foot end release rods to the foot end release pedals and remove the pedals.
6. Reverse steps 2−5 to install the new pedals.

FOOT END RELEASE PEDAL ROD REMOVAL

Required Tools:

Needle Nose Pliers

1. Remove the foot end release pedal (see procedure above).
2. Remove the snap in nyliners holding the foot end pedal release rods in the pedal mounting bracket.
3. Unsnap the foot end pedal release rods from the white plastic release rod brackets.
4. Dislodge the side control release pedal swivels from the studs on the side control release pedal weldments.
5. Remove the foot end pedal release rods.
6. Reverse steps 1−5 to reinstall the pedal rods.

BRAKE RING REMOVAL

Required Tools:

9/16” Socket w/Extension 3/8” Drive Ratchet Needle−Nose Pliers String or Bungee Cord

1. Pump the litter up to full height.
2. Lift the base hood and support it from the litter using string or bungee cords.
3. Using needle−nose pliers, unhook the extension springs from the top of the base caster tubes.
4. Remove the plastic caster covers.
5. While putting pressure on the caster carriage bolt, use a 9/16” socket and a 3/8” drive ratchet to remove the caster nut on both sides of the stretcher.
6. Remove the casters.
7. Remove the brake rod (see procedure).
8. Remove the cotter pin from the clevis pin in the center of the brake ring weldment.
9. Remove the cotter pin from the bearing pivot support.
10. Remove the 3/4” nylock hex nut from the bearing pivot support.
11. Remove the drive link assembly.
12. Pull the brake ring down and out away from the stretcher base frame.
13. Reverse steps 1−12 to reinstall the brake ring.

FIFTH WHEEL ASSEMBLY REMOVAL

Required Tools:

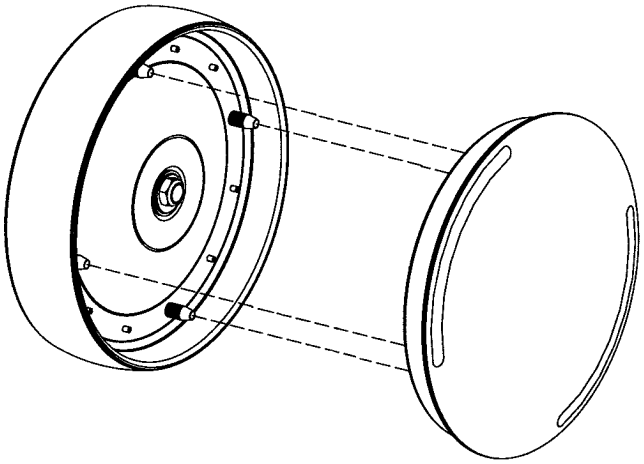
1/2” Socket 3/8” Drive Ratchet

1. Using a 1/2” socket and 3/8” drive ratchet, remove the 1/2” bolt holding the fifth wheel cam drive link and fifth wheel drive link to the fifth wheel cam.
2. Remove the two 1/2” bolts holding the fifth wheel mounting bracket to the base frame weldment.
3. Remove the fifth wheel assembly.
4. Reverse steps 1 and 2 to reinstall the fifth wheel.

BIG WHEEL HUBCAP REMOVAL

Required Tools:

Large Standard Screwdriver



1. Using a large standard screwdriver, pry evenly around the entire edge of the Big Wheel hubcap until it pops off the mounting studs on the wheel.

CAUTION

Do not attempt to pull off the hubcap after prying up only one side. Damage to the slots on the hubcap or the mounting studs on the wheel could result.

2. To reinstall the hubcap, place it on the wheel, aligning the slots in the hubcap with the mounting studs on the wheel. Press down evenly on the edges of the hubcap until it snaps into place.

BIG WHEEL REMOVAL

Required Tools:

Large Standard Screwdriver Small Standard Screwdriver String or Bungee Cords

1. Lift the base hood and separate the Velcro holding it to the base frame. Support the hood from the litter using bungee cords so it is out of the way.
2. Using a large, standard screwdriver, pop off the big wheel cover.
3. Using a small, standard screwdriver, remove the spiral retaining ring from the groove on the Big Wheel axle.
4. Remove the Big Wheel.
5. Reverse steps 1−4 to reinstall the Big Wheel.

LITTER TOP REMOVAL

Required Tools:

1/2” Socket w/Extension 3/8” Drive Ratchet Standard Screwdriver

1. Using the foot pedal, pump up the litter top to full height.
2. Remove the stretcher mattress
3. Remove the round, black hole plugs from the jack supports at each end of the litter to expose the jack support tube truss head screws.
4. Using a 1/2” socket, and a 3/8” drive ratchet, remove the truss head screws holding the jack support tubes to the jack shafts.
5. Thread a 7/16−20 fine thread bolt far enough into the top of the jack supports to separate the litter top from the jack shaft.
6. With the assistance of another person, lift the litter straight up to remove it from the jack shafts and set it aside.

BIG WHEEL CARRIAGE ASSEMBLY REMOVAL

Required Tools:

1/2” Socket 3/8” Drive Ratchet Needle−Nose Pliers

1. Remove the litter top from the stretcher (see above).
2. Lift the base hood off the base frame.
3. With the brake/steer pedal in the steer position, remove the clevis pin and rue ring cotter connecting the brake rod to the brake rod drive link at each end of the stretcher.
4. Remove the two clevis pins and rue ring cotters connecting the brake rods to the drive arm at the center of the base near the cam bracket assembly.
5. Pull the brake shafts straight out away from the base.
6. Remove the four hex washer head screws holding the cam bracket assembly to the base frame and remove the cam bracket assembly.

NOTE

On a base with 4−sided brakes, remove the rue ring cotter and clevis pin connecting the side control big wheel linkage assembly to the yoke weldment on the end control brake pad at the foot end of the stretcher.

7. Remove the two hex washer head screws holding the carriage weldment to the base frame and remove the carriage assembly.
8. Reverse steps 1−7 to reinstall the carriage assembly.

BIG WHEEL CAM GAS SPRING DAMPENER REMOVAL

Required Tools:

1/2” Socket 3/8” Drive Ratchet Needle−Nose Pliers

1. Remove the litter top from the stretcher (see page 12).
2. Lift the base hood off the base frame.
3. Remove the two clevis pins and rue ring cotters connecting the brake rods to the drive arm at the center of the base near the cam bracket assembly.
4. Pull the brake shafts straight out away from the base.
5. Remove the four hex washer head screws holding the cam bracket assembly to the base frame and remove the cam bracket assembly.
6. Remove the rue ring cotter from the dampener mounting pin and remove the pin.
7. Lift up on the (patient) left side of the cam bracket and remove the rue ring cotter holding the dampener to the dampener arm and remove the dampener.
8. Reverse steps 1−7 to install the new dampener.

SIDE CONTROL BIG WHEEL LINKAGE ASSEMBLY REMOVAL

Required Tools:

1/4” Punch Hammer Needle−Nose Pliers

String or Bungee Cords

1. Pump the litter up to full height.
2. Lift the base hood and support it from the litter using string or bungee cords.
3. Using a hammer and 1/4” punch, drive out the slotted spring pin connecting the butterfly “V” pedal on the patient’s right side to the side control wheel axle.
4. Remove the butterfly “V” pedal and set it aside.
5. Using the hammer and 1/4” punch, drive out the slotted spring pin holding the side control Big Wheel linkage yoke weldment to the side control wheel axle.
6. Pull straight out on the patient’s left side butterfly “V” pedal and remove the side control wheel axle.
7. Using needle−nose pliers, remove the hair pin cotter and washer holding the toggle pivot plate to the side control Big Wheel carriage assembly.
8. Remove the rue ring cotter and clevis pin connecting the side control Big Wheel linkage rod end link to the end control brake rod.
9. Remove the side control Big Wheel linkage assembly and set it aside.
10. Reverse steps 1−9 to reinstall the linkage assembly.

JACK DESCENT RATE ADJUSTMENT

Required Tools:

Screwdriver Bungee Cords (or equivalent)

Adjustment Procedure:

1. Pump the litter up to full height.
2. Lift the base hood, separating the hood from the base frame. Support the hood from the litter using bungee cords so it is out of the way.
3. The descent rate needle valve is located on the base of the jack. Turning the needle valve clockwise, with a screwdriver, will decrease the rate of descent. Turning it counterclockwise will increase the rate of descent.

NOTE
The larger percentage of a patient's weight is located in the torso area. Adjust descent rate accordingly.

4. Remove the bungee cords supporting the base hood and secure the hood to the base frame.

NOTE
The jack descent rate is preset at the factory and adjustment is not recommended.

REMOVAL OF EXCESS AIR (VACUUM) FROM THE HYDRAULIC SYSTEM

1. Verify all hydraulic linkages are secure and operating properly.
2. Using the pump pedal, actuate the system several times to force the air through the system. The jack should now raise properly.

HEAD END HYDRAULIC JACK REMOVAL

Required Tools: 1/2” Socket w/Extension 3/8” Drive Ratchet

1. Remove the litter top from the stretcher (see page 12).
2. Using a 1/2” socket with extension and a 3/8” drive ratchet, remove the two hex head screws holding the jack base to the stretcher base frame.
3. Remove the two hex head screws holding the jack reservoir clamp to the base frame and remove the clamps.
4. Lift straight up on the pump connecting rod and disconnect the pump piston from the connecting rod.
5. Disconnect the pump pedal swivel from the release pedal mounting plate.
6. Remove the head end release rod from the release valve assembly.
7. Using a 1/2” socket with extension and a 3/8” drive ratchet, remove the two hex head screws holding the jack base to the stretcher base frame.
8. Lift out the jack assembly.
9. To reinstall the jack, install the bolts on the jack and reservoir clamp but do not tighten them fully.
10. Reinstall the pump connecting rod and release rod.
11. Depress the pump pedal fully (to the floor). This will properly locate the jack onto the base frame.
12. Tighten the bolts on the jack and reservoir clamp.
13. Pump up the litter and apply weight to verify the jacks hold and do not drift.

NOTE
The jack descent rate is preset at the factory and adjustment is not recommended.

FOOT END HYDRAULIC JACK REMOVAL (BASE WITH DUAL CONTROLS)

Required Tools:

1/2” Socket 3/8” Drive Ratchet Pliers

1. Remove the litter top from the stretcher (see page 12).
2. Lift the base hood off the base frame.
3. Remove the two hex washer head screws and washers connecting the pump pedal link to the foot end pump pedal assembly and pump connecting rod.
4. Remove the foot end release rod from the release valve on the jack assembly by dislodging the release pedal swivel from the pins on the release pedal weldment.
5. Dislodge the jack pump piston from the pump connecting rod.
6. Remove the two hex washer head screws holding the reservoir clamp.
7. Remove the jack assembly.
8. Reverse steps 1−7 to install the new jack.

NOTE
The jack descent rate is preset at the factory and adjustment is not recommended.

FOOT END HYDRAULIC JACK REMOVAL (BIG WHEEL BASE WITH 3−SIDED CONTROLS)

Required Tools:

1/2” Socket 3/8” Drive Ratchet Pliers

1. Remove the litter top from the stretcher (see page 12).
2. Lift the base hood off the base frame.
3. Remove the hair pin cotter and washer connecting the side control Big Wheel linkage toggle pivot plates to the side control Big Wheel carriage weldment.
4. Remove the rue ring cotter and clevis pin connecting the side control Big Wheel rod end link to the yolk weldment on the end control brake rod.
5. Remove the Big Wheel carriage assembly (see page 12).
6. Remove the two hex washer head screws and washers connecting the pump pedal link to the foot end pump pedal assembly and pump connecting rod.
7. Remove the foot end pump pedal return spring.
8. Remove the cotter pin from the center of the foot end pump pedal assembly and slide out the pivot pin.
9. Slide the foot end pump pedal assembly up and over the foot end mounting bracket.
10. Remove the four hex washer head screws fastening the foot end mounting bracket to the base frame and set the bracket aside.
11. Remove the foot end release rod from the release valve on the jack assembly by dislodging the release pedal swivel from the pins on the release pedal weldment.
12. Dislodge the jack pump piston from the pump connecting rod.
13. Remove the two hex washer head screws holding the reservoir clamp.
14. Remove the jack assembly.
15. Reverse steps 1−11 to install the new jack.

NOTE

The jack descent rate is preset at the factory and adjustment is not recommended.

PNEUMATIC FOWLER ADJUSTMENT

Required Tools:

5/32” Hex Allen Wrench 1/2” Open End Wrench

1. Refer to the pneumatic Fowler assembly drawing on page 77 for parts reference.
2. For easier access, raise the Fowler to 75° or higher.
3. Using a 1/2” open end wrench, loosen the hex nuts (item H) in the actuator arms on the end of the trip bar (item B).
4. To adjust the Fowler, use a 5/32” hex Allen wrench to turn the Allen screws (item R) 1 to 2 turns counter−clockwise if the Fowler will not move or 1 to 2 turns clockwise if the Fowler will not hold its position.
5. Retighten the hex nuts. Be sure the Fowler travels from flat up to 90° and down again and holds its position when weight is applied before returning the stretcher to service.

TRANSFER BOARD COUNTERBALANCE ADJUSTMENT

Required Tools:

7/16 Open End Wrench

1. Raise the transfer board to the full up position.
2. Unhook the extension spring at the eye bolt.
3. Using a 7/16 open end wrench, loosen the jam nut at the eye bolt.
4. Adjust the eye bolt to the desired position.
5. Tighten the jam nut.
6. Hook the extension spring to the eye bolt.
7. Allow the transfer board to lower on its own.
8. Repeat steps 1−7 until the desired counterbalance is achieved.

FOLDDOWN SIDERAIL LATCH ADJUSTMENT

Required Tools:

1/8” Hex Allen Wrench

WARNING

The siderail latches are preset at the factory, and do not normally need adjustment. If adjustment must be done, it is important to follow the procedure below. If adjustment is not done properly, injury to the patient or user could result.

---

1. Using a 1/8” hex Allen wrench, adjust the hex Allen screw located on the latch assembly opposite the latch. Turning the screw clockwise will **DECREASE** the amount of ”play” in the latching mechanism. Turning counterclockwise will **INCREASE** the amount.

NOTE

The amount of ”play” in the siderail, when in full up engaged position, should be approximately 1/8 to 3/16 inches.

CAUTION

Too much ”play” when the siderail is in the full up engaged position will give the siderail the appearance of being unstable and could also cause premature wearing of the latch system.

Too little ”play” will obstruct the latch and keep it from engaging completely in the full up position, which may result in damage to the latch and/or injury to the patient or user.

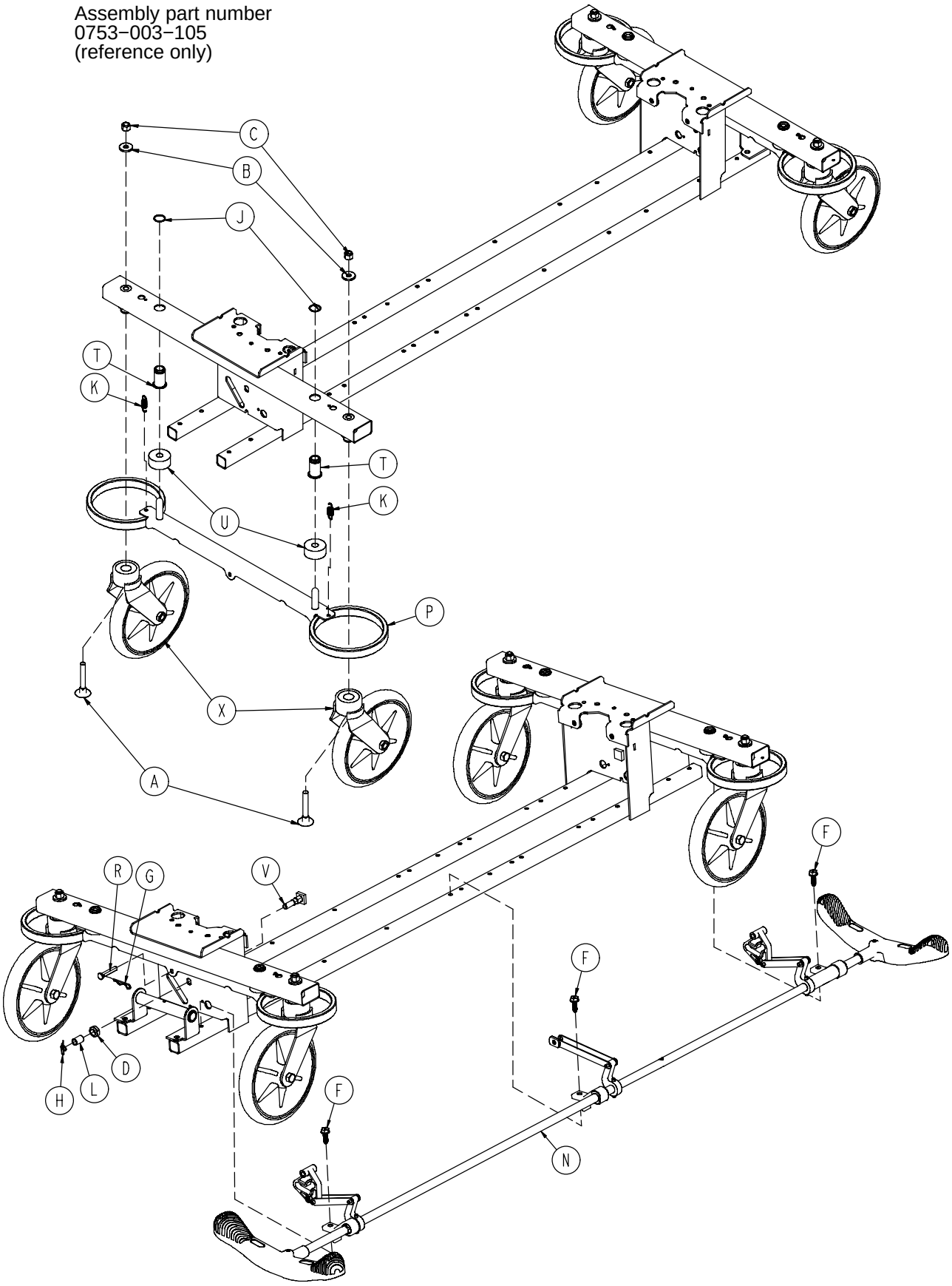
Quick Reference Replacement Parts List

PART NAME	PART NUMBER
Cam Replacement Kit, Big Wheel	1040−700−003
Caster Cover Kit	1010−056−100
Centering Label, X−Ray Tray	1020−019−005
Full−Length X−Ray Tray, Left Side Load	1020−021−010
Full−Length X−Ray Tray, Right Side Load	1020−022−010
Foot Board/Chartholder	0741−034−100
Head/Foot Board	0741−029−100
Hydraulic Jack, Constant Descent	0753−002−001
Hydraulic Jack, Variable Descent	0753−002−070
Instrument/Serving Tray	1052−129−000
I.V. Caddy	1050−001−100
I.V. Pole, 2−Stage, Permanent, Foot End	1010−080−100
I.V. Pole, 2−Stage, Permanent, Head End	1010−081−100
I.V. Pole, 3−Stage, Permanent, Head End	1020−061−000
I.V. Pole, 3−Stage, Permanent, Foot End	1020−062−000
I.V. Pole, Tethered	1010−022−100
I.V. Pole, Standard, Removable	0390−025−000
Mattress, 3” Standard	1059−326−140
Mattress, 4” Standard	1059−426−140
Mattress, 3” Enhanced Comfort	1001−048−106
Mattress, 4” Enhanced Comfort	1001−047−106
Mattress, 4” Ultra Comfort	1210−040−000
Mattress, 5” Ultra Comfort	1210−050−000
Oxygen Bottle Holder	1020−030−000
Paint, Touch−Up, Gloss Black, Bottle w/Brush	7000−001−322
Paint, Touch−Up, Gloss Black, Spray Can	7000−001−319
Paint, Touch−Up, Gray, Bottle w/Brush	7000−001−320
Paint, Touch−Up, Gray, Spray Can	7000−001−317
Push Handles, Foot End	1020−051−000
Push Handles, Head End	1020−151−000
Restraint Strap, Ankle	0946−043−100
Restraint Strap, Body	0390−019−000
Restraint Strap, Chest	1010−058−000
Restraint Strap, Wrist	0946−044−100
Restraint Straps, Full Patient Security Package	1010−077−000
Siderail Pads	1010−052−000
X−Ray Grid Holder	1020−027−000

Notes

Base Assembly w/Standard Brakes (Fifth Wheel Base)

Assembly part number
0753−003−105
(reference only)



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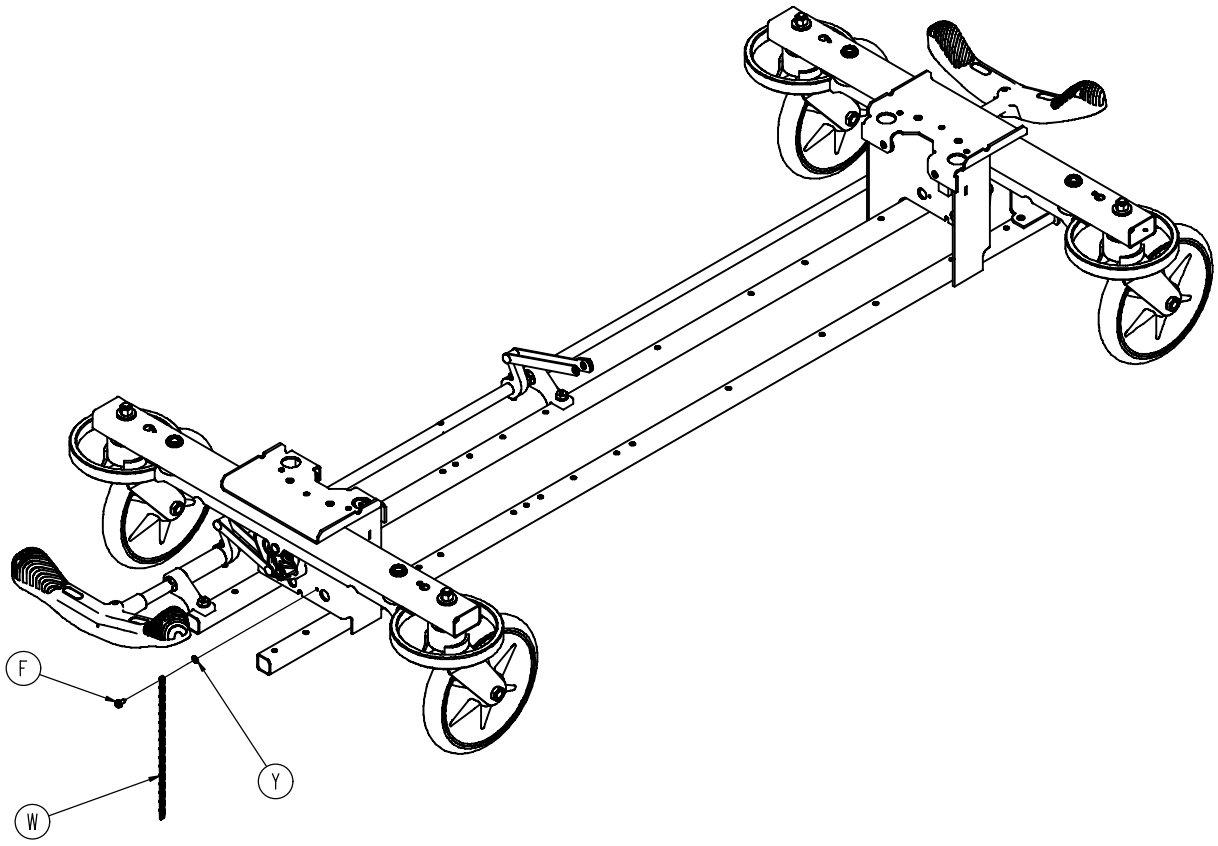
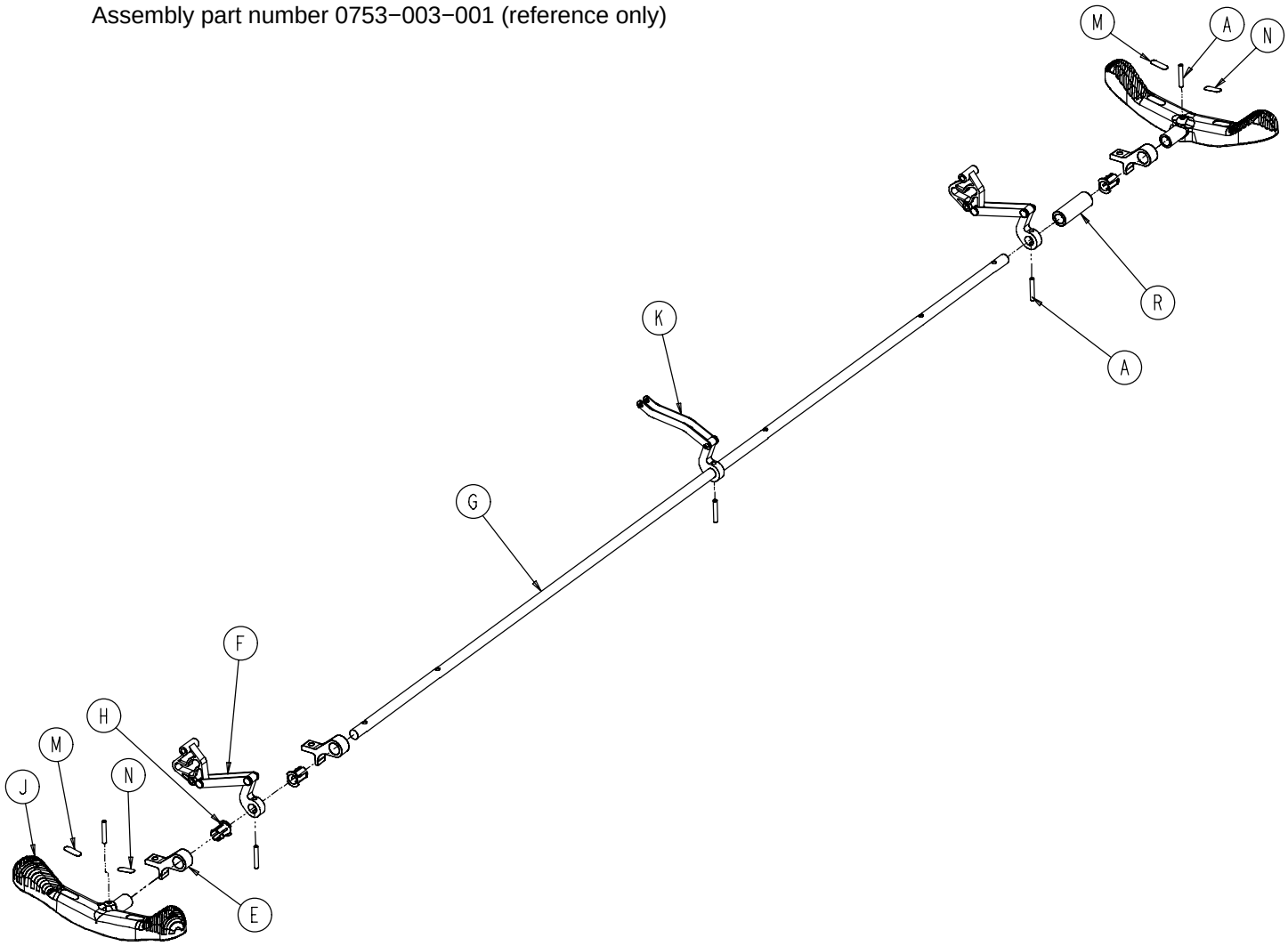
Base Assembly w/Standard Brakes (Fifth Wheel Base)



Item	Part No.	Part Name	Qty.
A	0005−044−000	Step Bolt	4
B	0011−262−000	Washer	4
C	0016−035−000	Nylock Hex Nut	4
D	0016−049−000	Nylock Hex Nut	2
E	0023−288−000	Hex Washer Hd. Screw	3
F	0003−364−000	Hex Washer Hd. Screw	1
G	0027−012−000	Hitch Pin	2
H	0027−022−000	Rue Ring Cotter	2
J	0028−037−000	External Retaining Ring	4
K	0038−439−000	Extension Spring	4
L	0081−037−000	Plane Bearing	2
M	0753−001−001	Base Frame	1
N	(page 22)	Brake Rod Assembly	1
P	0753−003−006	Brake Ring	2
R	0753−003−066	Clevis Pin	2
T	0753−003−079	Caster Tube Brake Pin Guide	4
U	0753−003−121	Brake Cushion	4
V	0753−003−230	Bearing Pivot Support	2
W	3001−200−052	Ground Chain	1
X	(page 61)	Caster Assembly	4
Y	0013−018−000	External Tooth Washer	1

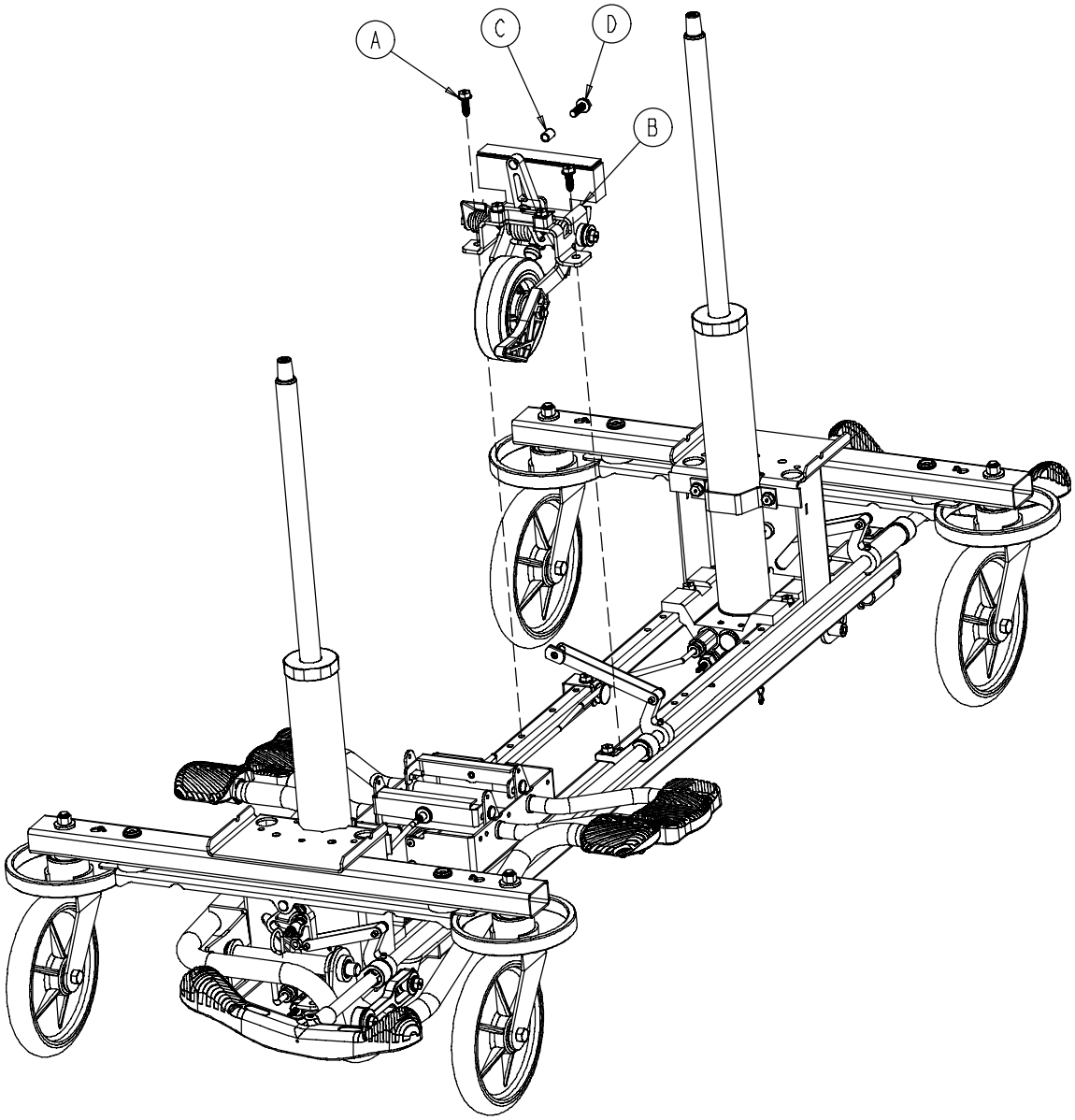
Brake Rod Assembly

Assembly part number 0753−003−001 (reference only)



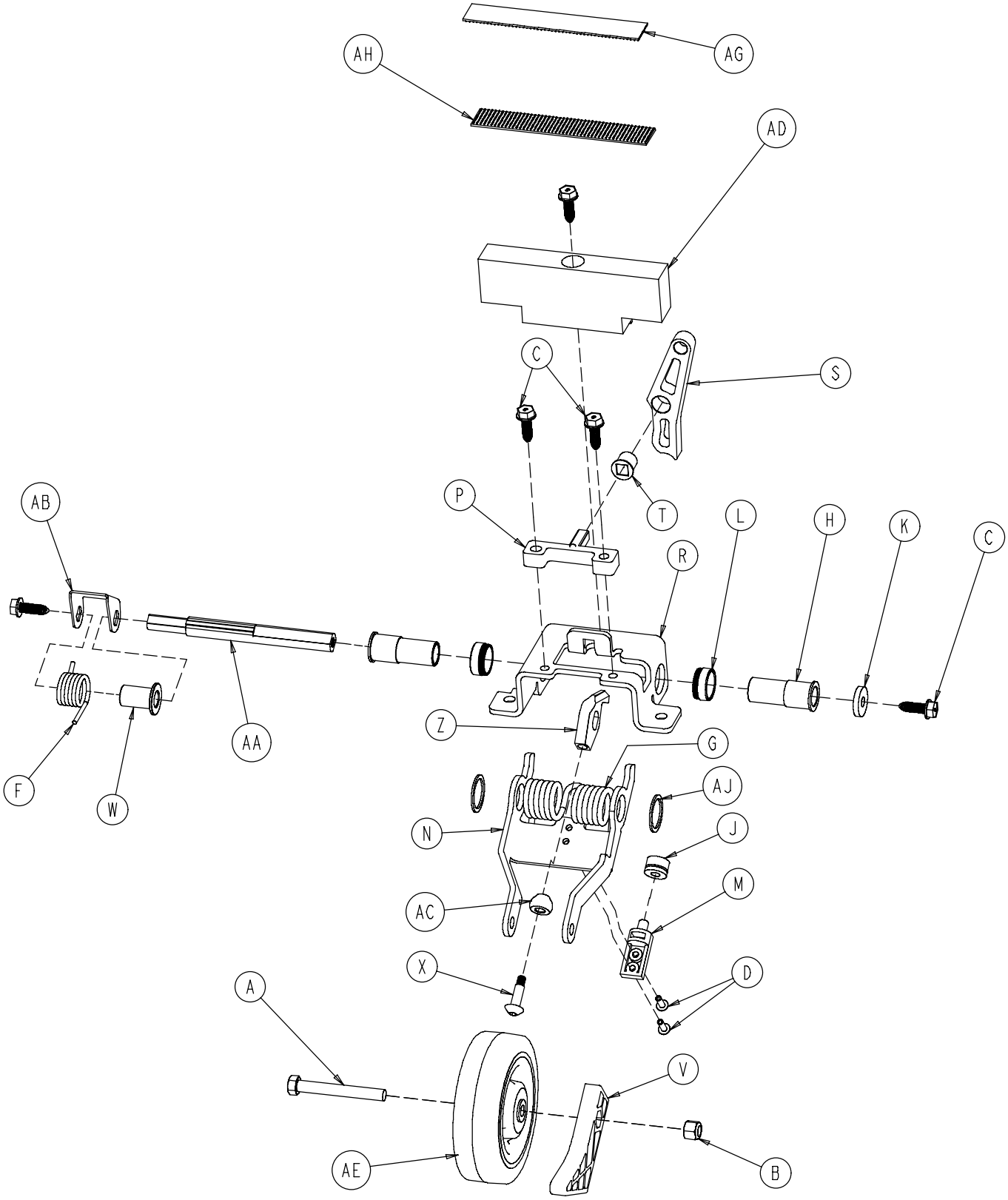
Item	Part No.	Part Name	Qty.
A	0026−067−000	Slotted Spring Pin	2
E	0753−003−004	Brake Rod Support	3
F	(page 59)	Drive Link Assembly	2
G	0753−003−014	Brake Rod	1
H	0753−003−015	Nyliner	3
J	0753−003−099	Butterfly “V” Pedal	2
K	(page 60)	Drive Link Assembly	1
M	1210−201−335	Red Brake Label	2
N	1210−201−336	Green Steer Label	2
R	0753−003−133	Retainment Spacer	1

0753−006−110 Retractable Fifth Wheel Base Assembly



Item	Part No.	Part Name	Qty.
A	0023−288−000	Hex Washer Hd. Screw	2
B	(page 24)	Fifth Wheel Assembly	1
C	0753−006−148	Cam Bearing	1
D	0023−305−000	Hex Hd. Cap Screw	1

0753−006−130 Fifth Wheel Assembly

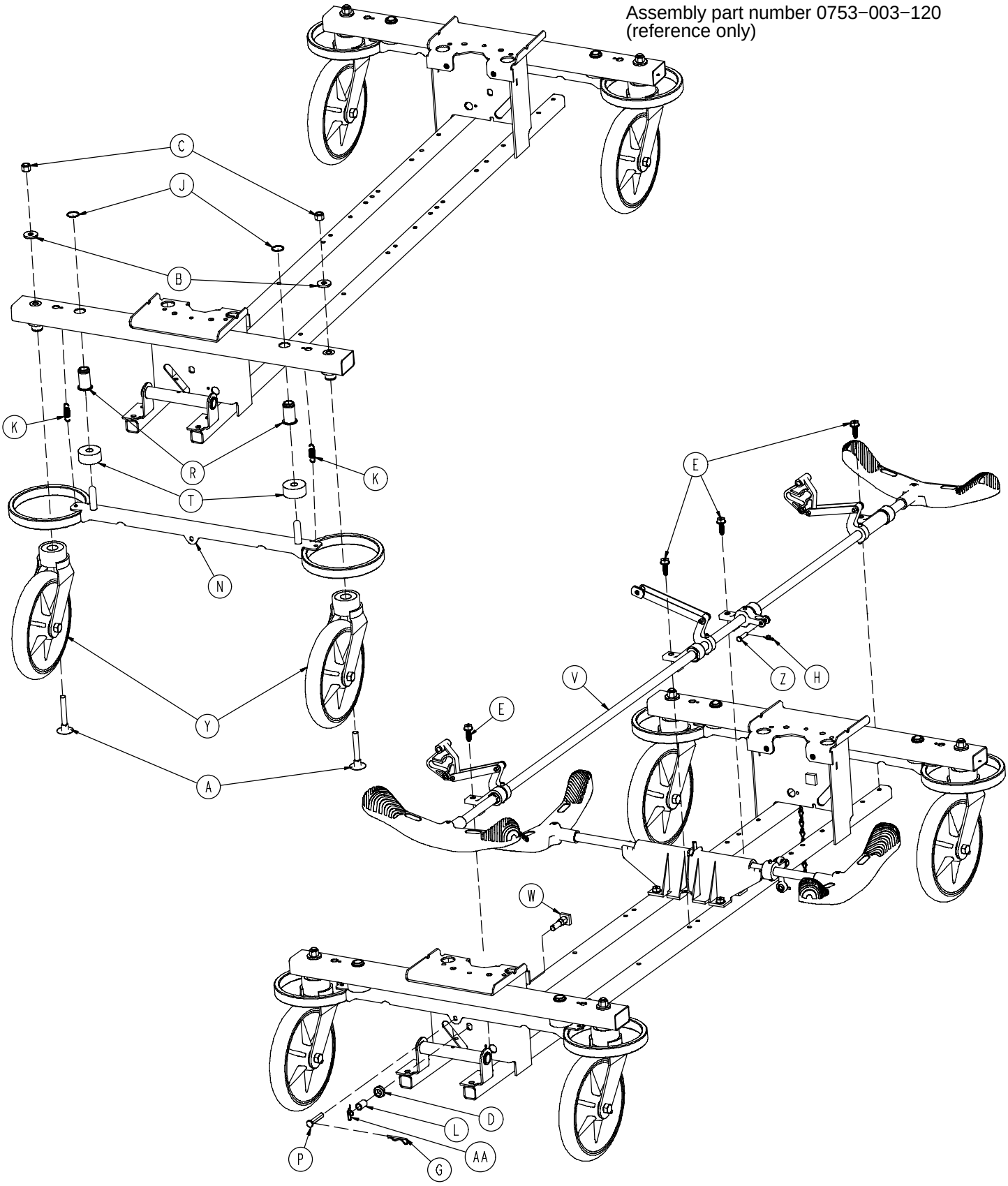


0753−006−130 Fifth Wheel Assembly

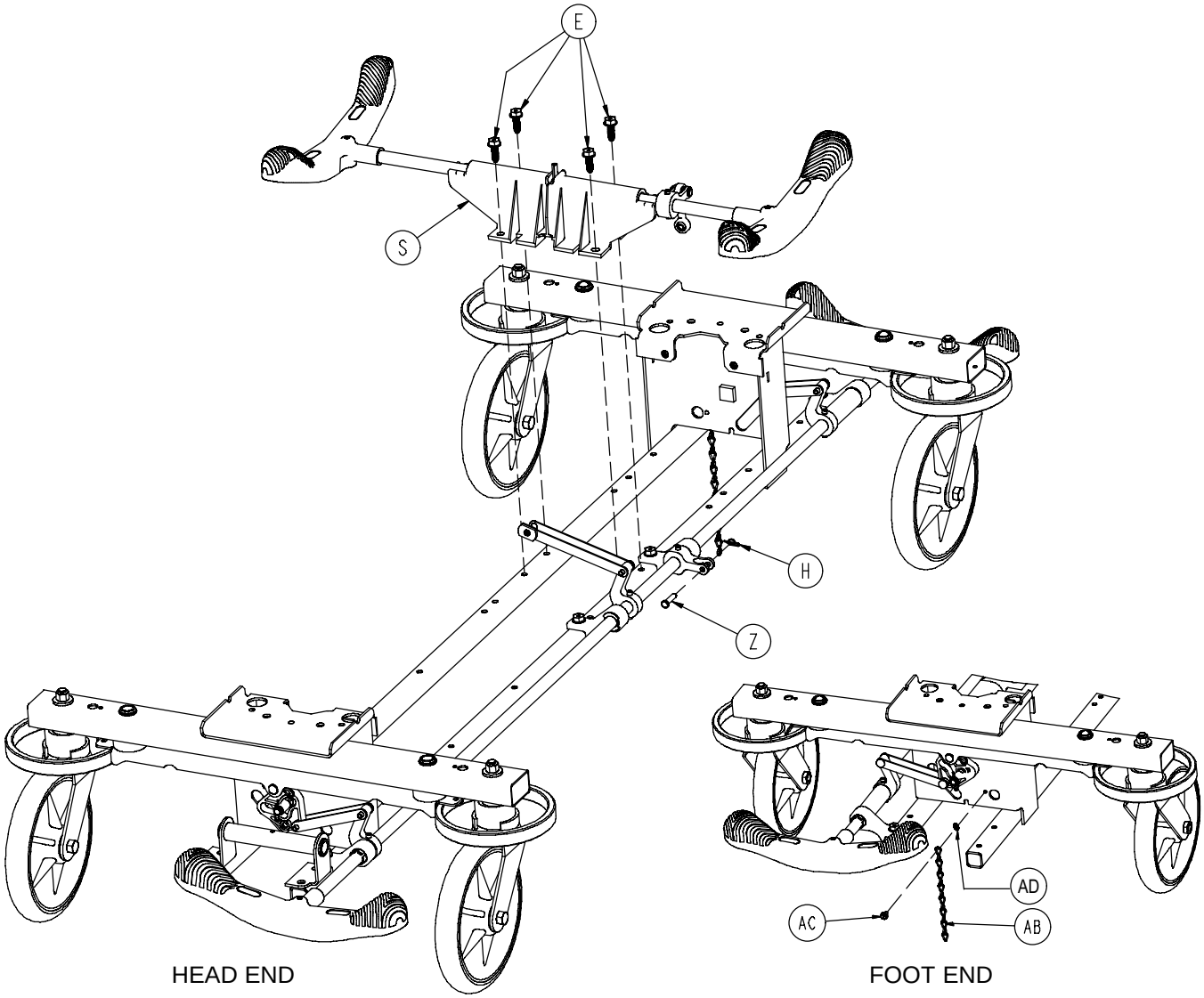
Item	Part No.	Part Name	Qty.
A	0003−083−000	Hex Hd. Cap Screw	1
B	0016−035−000	Nylock Hex Nut	1
C	0023−288−000	Hex Washer Hd. Screw	5
D	0025−050−000	Rivet	2
F	0753−006−074	Torsion Spring	1
G	0753−006−075	Torsion Spring	1
H	0753−006−097	Drive Shaft Bearing	2
J	0753−006−106	Dampener	1
K	0753−006−108	Thrust Washer	1
L	0753−006−115	Bearing	2
M	0753−006−120	Bumper Mounting Pin	1
N	0753−006−126	Wheel Bracket	1
P	0753−006−133	Cam Pivot Block	1
R	0753−006−134	Fifth Wheel Mounting Bracket	1
S	0753−006−142	Fifth Wheel Cam	1
T	0753−006−143	Cam Bearing	1
V	0753−006−149	5th Wheel Ramp	1
W	0753−006−152	Spring Spacer	1
X	0753−006−153	Roller Stem	1
Z	0753−006−198	Drive Pin	1
AA	0753−006−223	Drive Shaft	1
AB	0753−006−227	Return Spring Hook	1
AC	0753−006−277	Roller	1
AD	0753−010−045	Hood Standoff	1
AE	1210−001−147	Wheel	1
AG	0753−006−280	Dual Lock	1
AH	0753−006−281	Dual Lock	1
AJ	0011−360−000	Washer	2

Base Assembly with 4−Sided Brakes (Fifth Wheel Base)

Assembly part number 0753−003−120
(reference only)

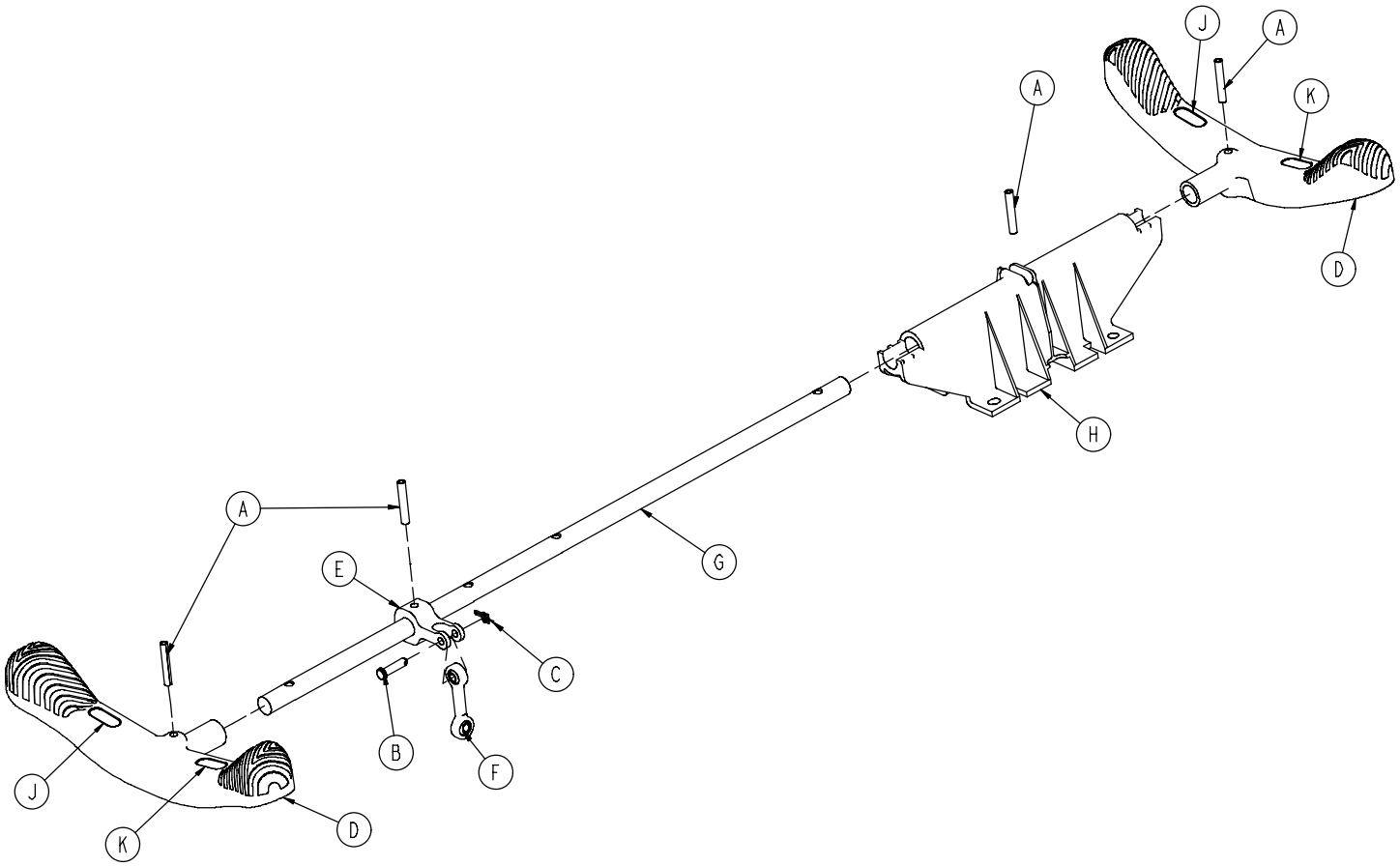


Base Assembly with 4−Sided Brakes (Fifth Wheel Base)



Item	Part No.	Part Name	Qty.	Item	Part No.	Part Name	Qty.
A	0005−044−000	Step Bolt	4	P	0753−003−066	Clevis Pin	2
B	0011−262−000	Washer	4	R	0753−003−079	Brake Pin Guide	4
C	0016−035−000	Nylock Hex Nut	4	S	(page 28)	Side Brake Rod Ass'y	1
D	0016−049−000	Nylock Hex Nut	2	T	0753−003−121	Brake Cushion	4
E	0023−288−000	Hex Washer Hd. Screw	8	V	(page 29)	Brake Rod Assembly	1
G	0027−012−000	Hitch Pin	2	W	0753−003−230	Bearing Pivot Support	2
H	0027−020−000	Rue Ring Cotter	1	Y	(page 61)	Caster Assembly	4
J	0028−037−000	External Retaining Ring	4	Z	0026−340−000	Clevis Pin	1
K	0038−439−000	Extension Spring	4	AA	0027−022−000	Rue Ring Cotter Pin	2
L	0081−037−000	Roller Bearing	2	AB	3001−200−052	Ground Chain	1
M	0753−001−001	Base Weldment	1	AC	0003−364−000	Hex Head Washer Screw	1
N	0753−003−006	Brake Ring Weldment	2	AD	0013−018−000	Ext. Tooth Lock Washer	1

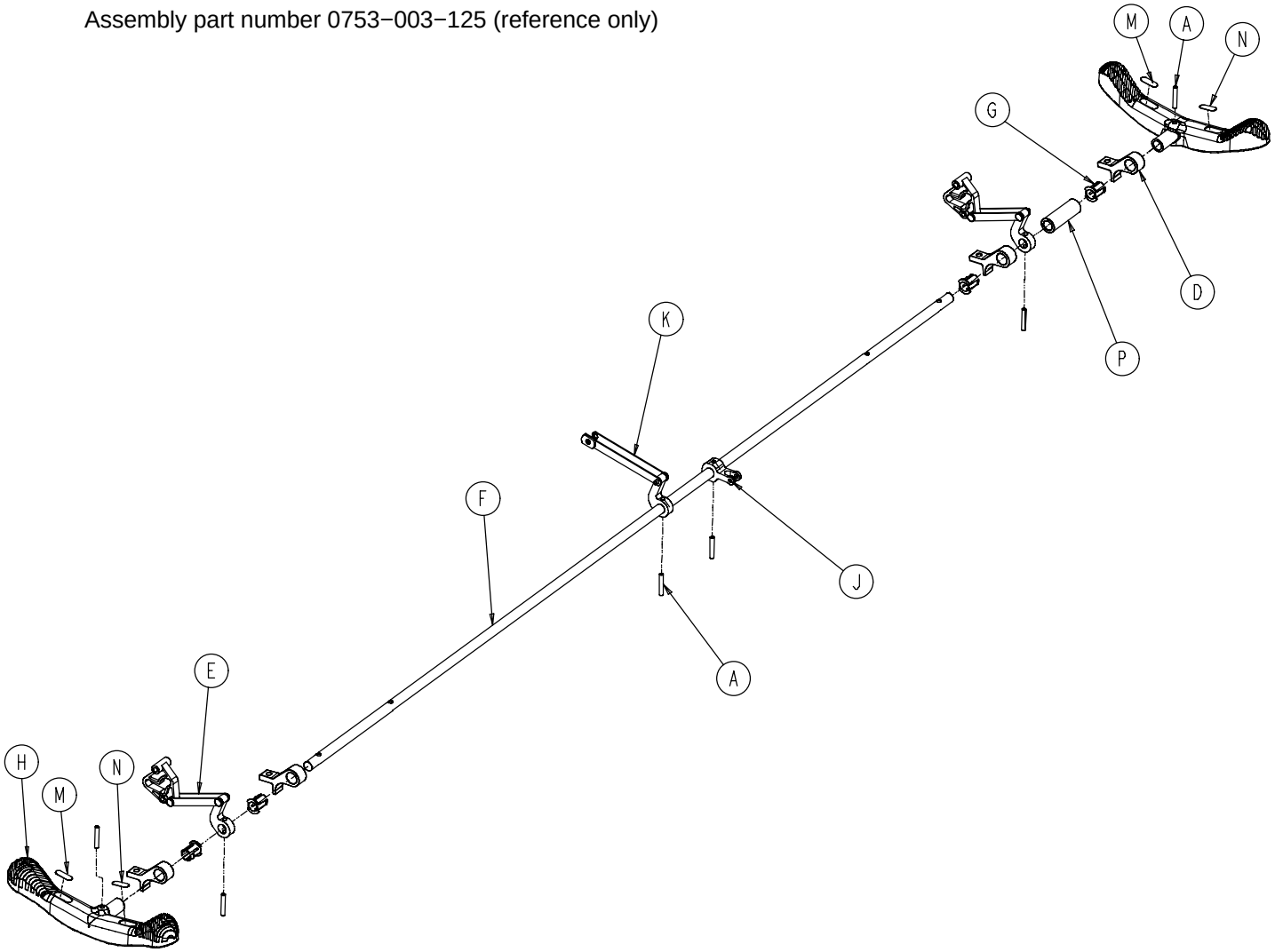
0753−003−210 Side Control Brake Rod Assembly



Item	Part No.	Part Name	Qty.
A	0026−067−000	Slotted Spring Pin	4
B	0026−340−000	Clevis Pin	1
C	0027−020−000	Rue Ring Cotter	1
D	0753−003−099	Butterfly “V” Pedal	2
E	0753−003−112	Side Control Link	1
F	0753−003−117	Rod End Link	1
G	0753−003−119	Side Control Brake Rod	1
H	0753−003−214	Shaft Support	1
J	1210−201−335	Red Brake Label	2
K	1210−201−336	Green Steer Label	2

Brake Rod Assembly

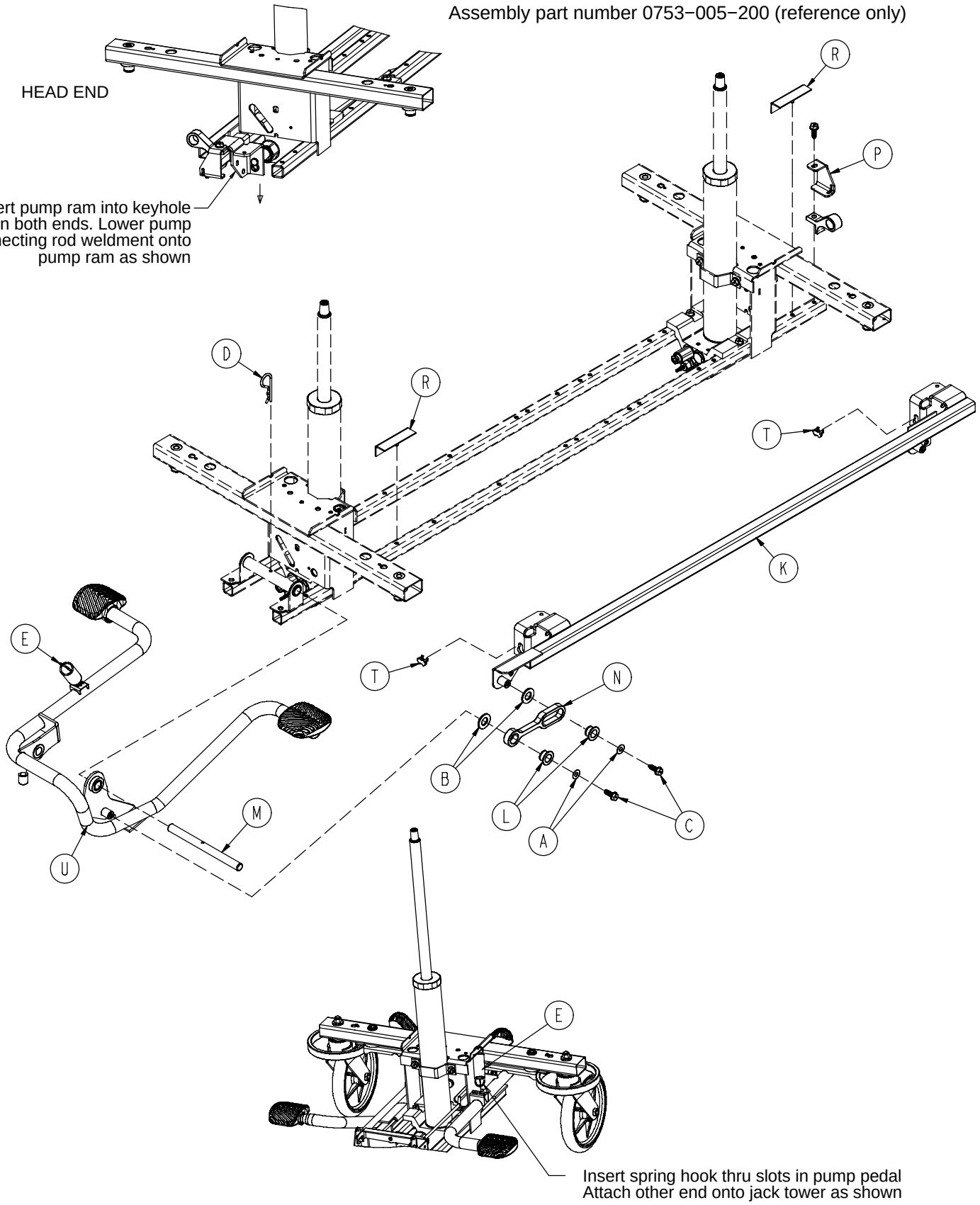
Assembly part number 0753−003−125 (reference only)



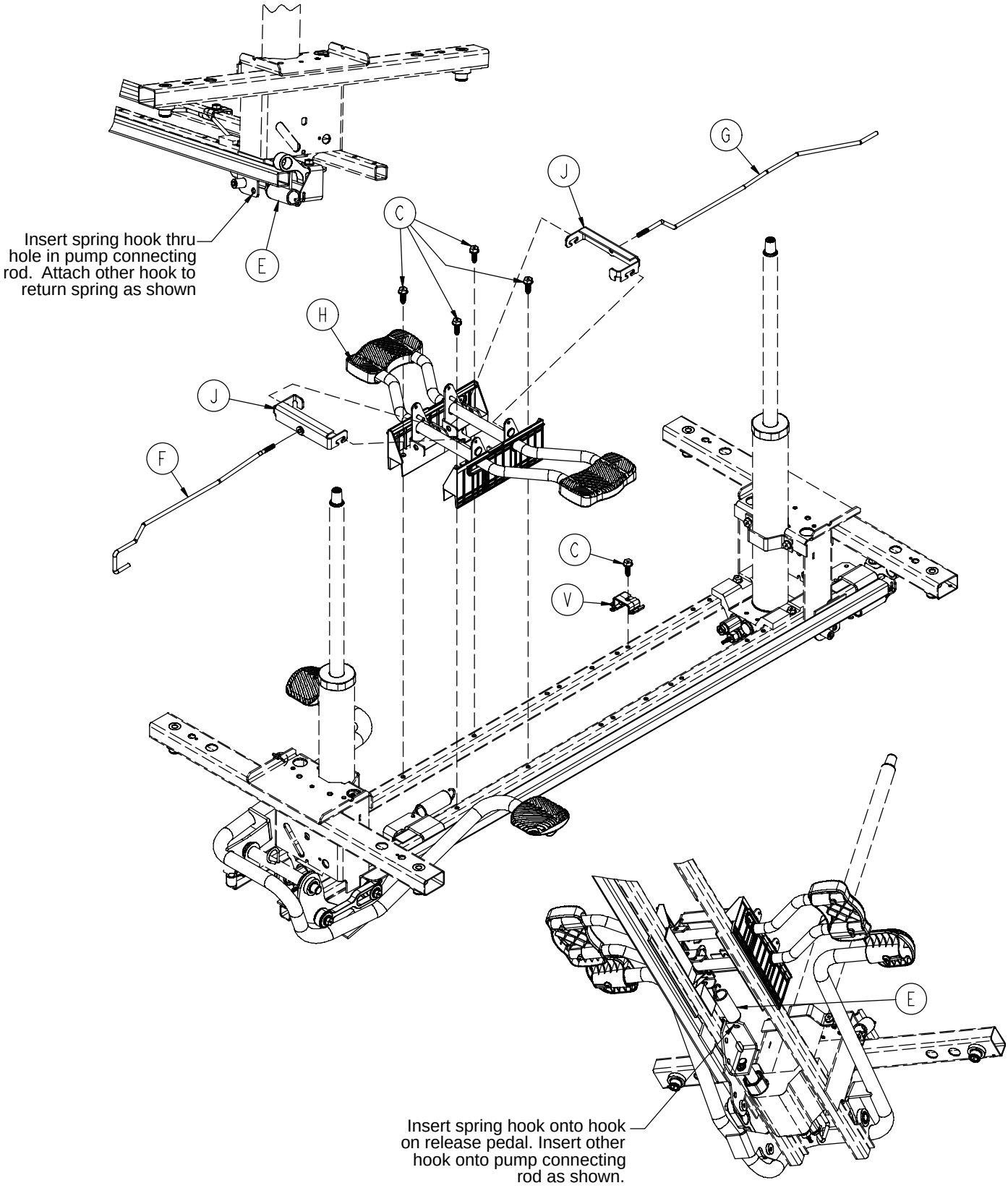
Item	Part No.	Part Name	Qty.
A	0026−067−000	Slotted Spring Pin	6
D	0753−003−004	Brake Rod Support	4
E	(page 59)	Drive Link Assembly	2
F	0753−003−014	Brake Rod	1
G	0753−003−015	Brake Rod Nyliner	4
H	0753−003−099	Butterfly “V” Pedal	2
J	0753−003−112	Side Control Link	1
K	(page 60)	Drive Link Assembly	1
M	1210−201−335	Red Brake Label	2
N	1210−201−336	Green Steer Label	2
P	0753−003−133	Retainment Spacer	1

Base with Dual Side Hydraulics (Fifth Wheel Base)

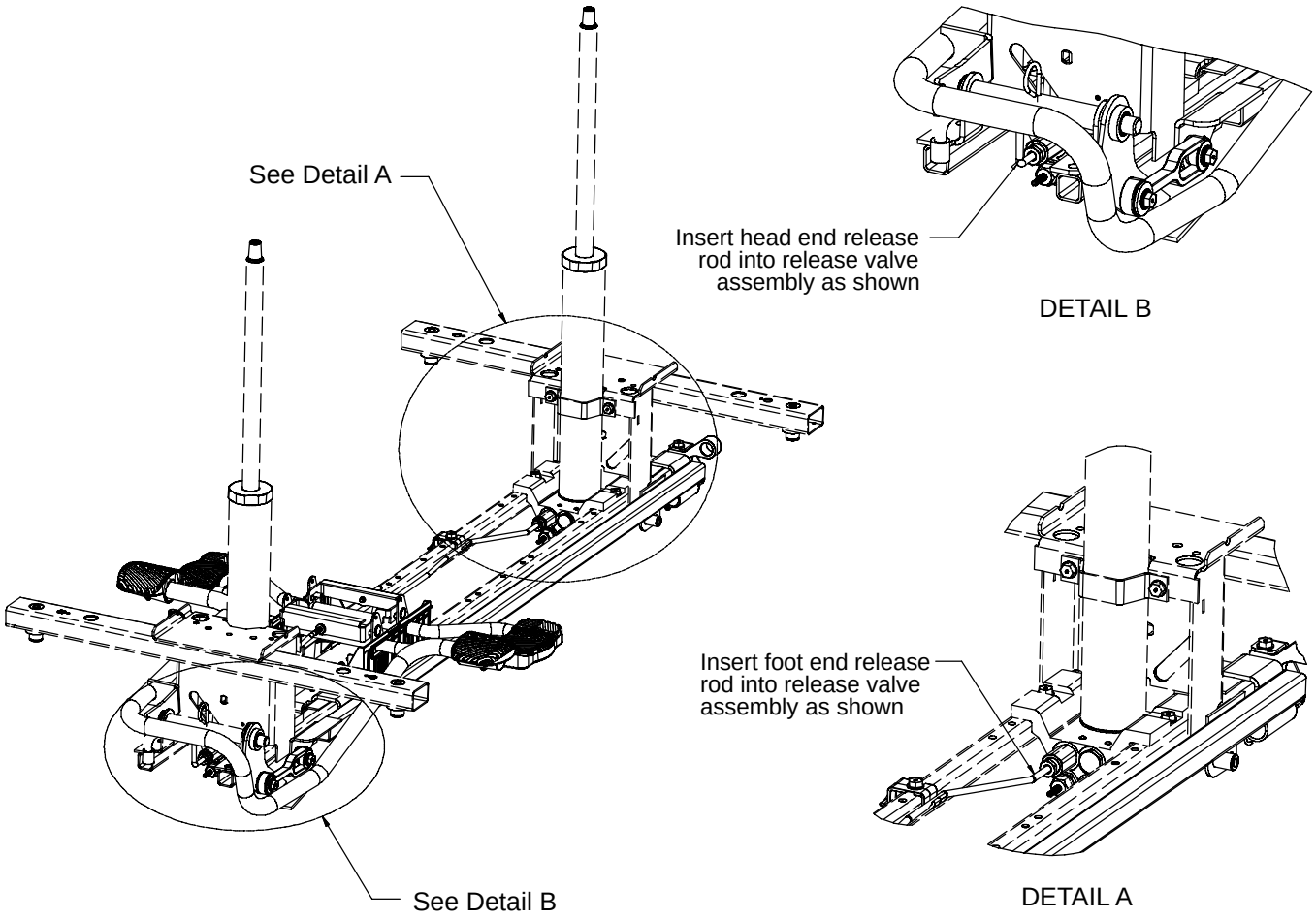
Assembly part number 0753−005−200 (reference only)



Base with Dual Side Hydraulics (Fifth Wheel Base)

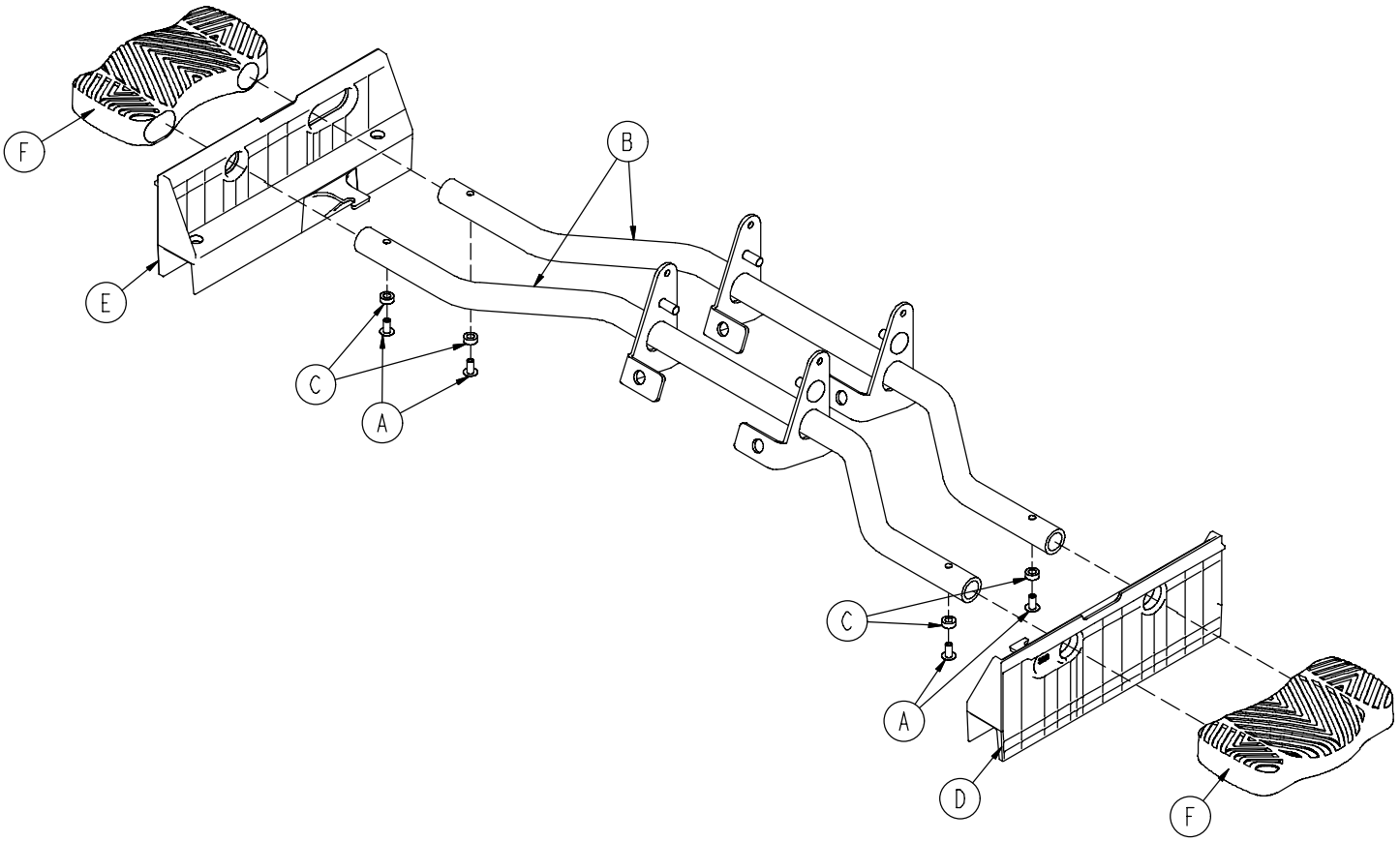


Base with Dual Side Hydraulics (Fifth Wheel Base)


See Detail A
See Detail B
Insert head end release rod into release valve assembly as shown
DETAIL B
Insert foot end release rod into release valve assembly as shown
DETAIL A

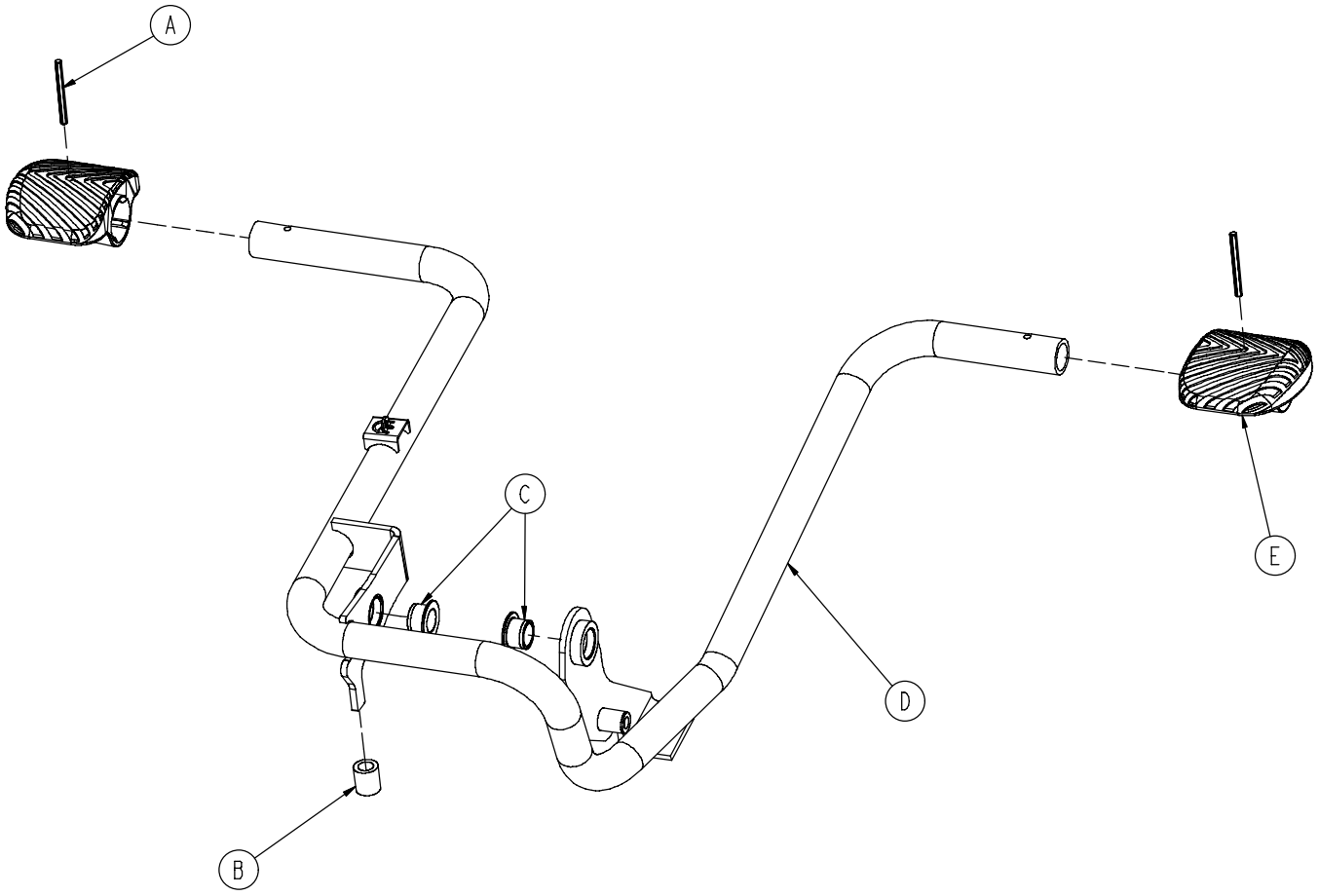
Item	Part No.	Part Name	Qty.
A	0011−023−000	Washer	2
B	0014−071−000	Washer	2
C	0023−288−000	Hex Washer Hd. Screw	7
D	0027−031−000	Hair Pin Cotter	1
E	0038−497−000	Extension Spring	3
F	0753−004−014	Head End Release Rod	1
G	0753−004−015	Foot End Release Rod	1
H	(page 33)	Release Pedal Assembly	1
J	0753−004−132	Release Pedal Swivel	2
K	0753−005−037	Pump Connecting Rod	1
L	0753−005−044	Pump Pedal Bushing	2
M	0753−005−074	Pivot Pin	1
N	0753−005−075	Pump Pedal Link	1
P	0753−005−087	Return Spring Hook	1
R	0753−005−088	Wear Strip	2
T	0753−005−089	Pump Ram Plug	2
U	(page 34)	Head End Pump Pedal Ass'y	1
V	0753−010−215	Release Rod Bracket	1

0753−004−101 Release Pedal Assembly



Item	Part No.	Part Name	Qty.
A	0025−079−000	Rivet	4
B	0753−004−004	Release Pedal Weldment	2
C	0753−004−029	Release Pedal Standoff	4
D	0753−004−320	Release Pedal Support	1
E	0753−004−321	Release Pedal Support	1
F	1061−201−127	Short Uni−Pedal	2

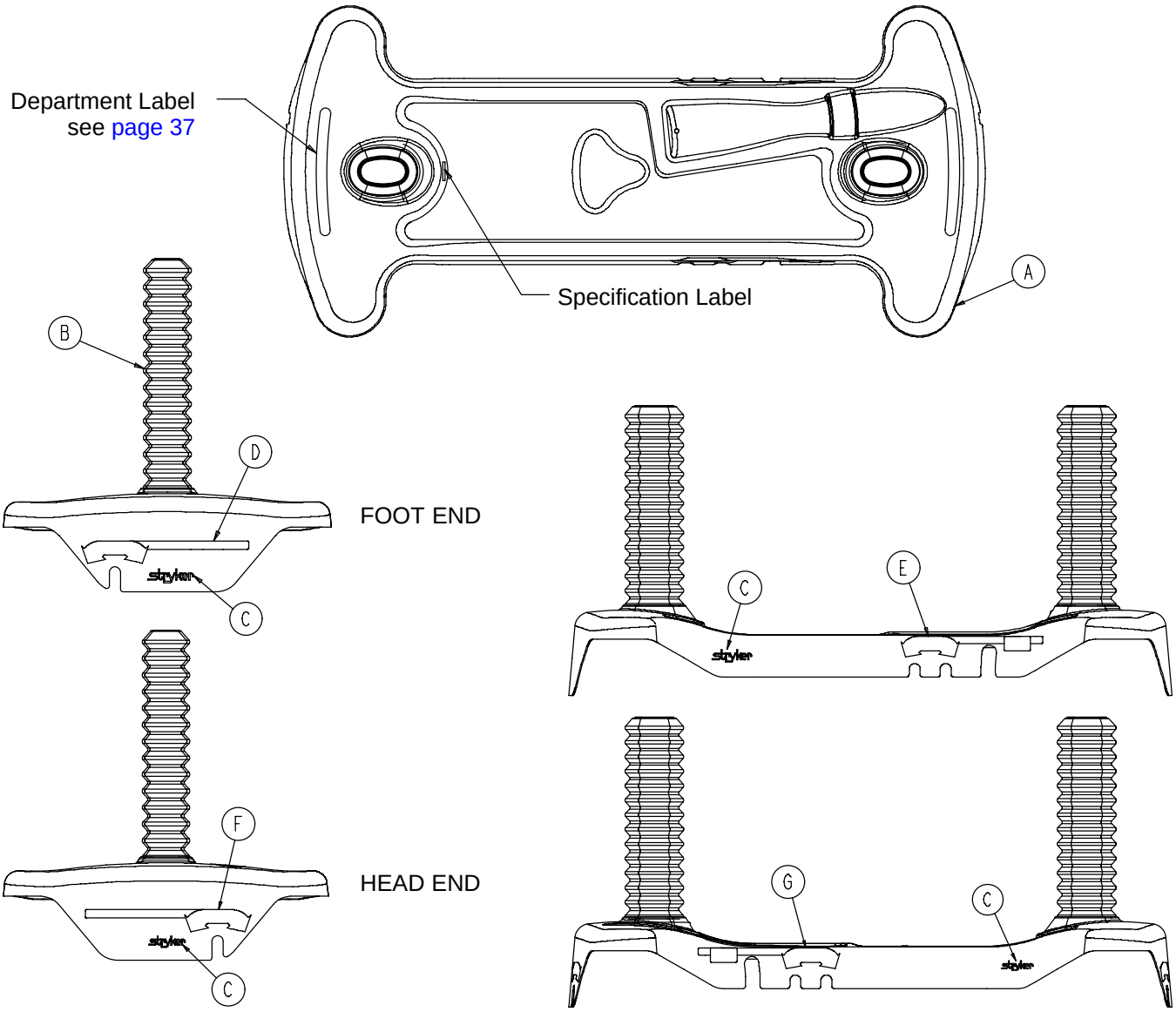
0753−005−185 Head End Pump Pedal Assembly



Item	Part No.	Part Name	Qty.
A	0026−343−000	Groove Pin	2
B	0715−001−140	Vinyl Tube	1
C	0753−005−044	Pump Pedal Bushing	2
D	0753−005−180	Head End Pump Pedal Weldment	1
E	0753−201−126	Pump Pedal	2

Base Labeling Assembly

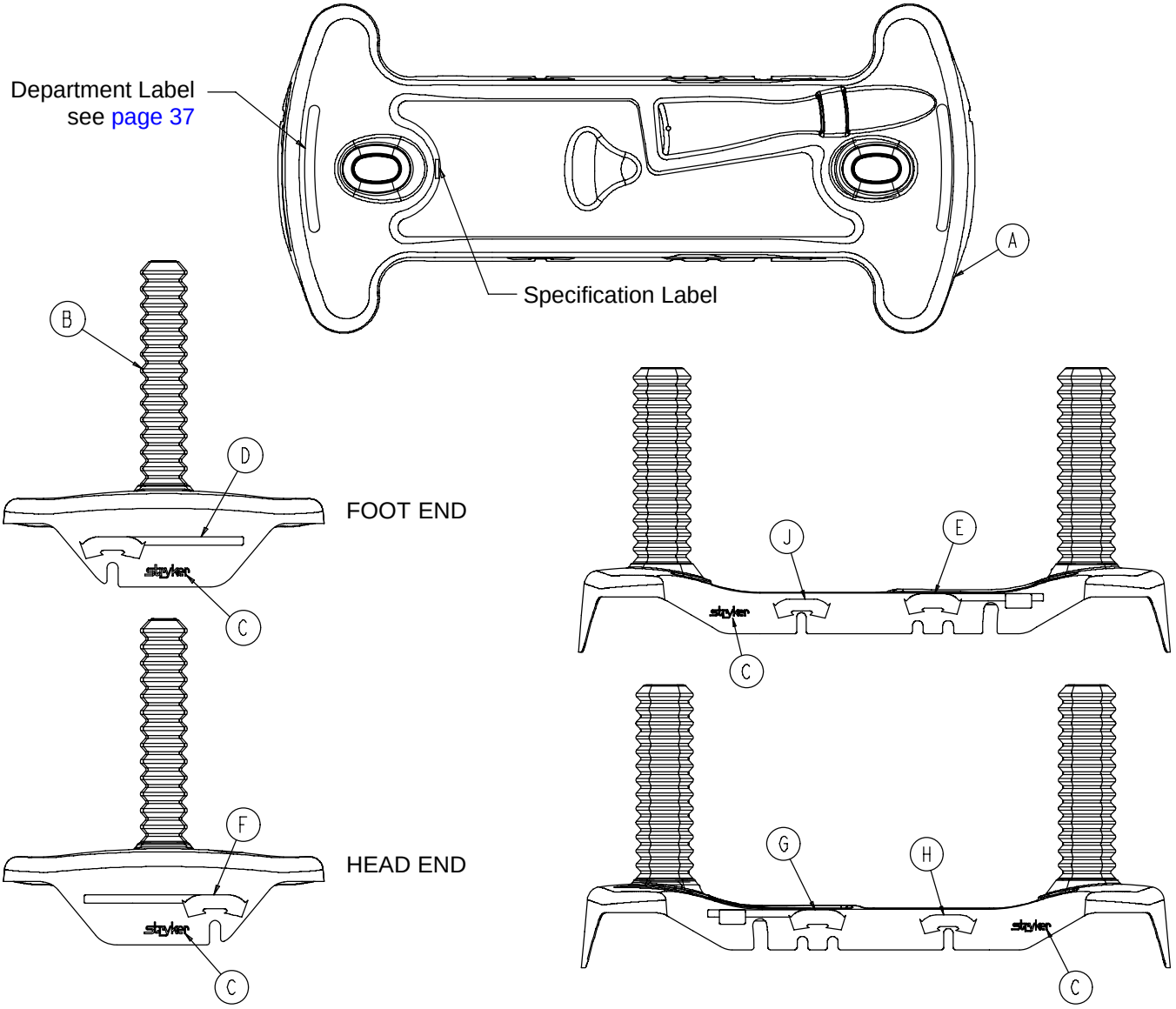
Assembly part number 0753−010−062 (reference only)



Item	Part No.	Part Name	Qty.
A	0753−010−040	Base Hood	1
B	1040−010−134	Bellows	2
C	0946−201−060	Stryker Logo Label	4

Base Labeling Assembly, 4−Sided Brakes

Assembly part number 0753−010−063 (reference only)



Item	Part No.	Part Name	Qty.
A	0753−010−040	Base Hood	1
B	1040−010−134	Bellows	2
C	0946−201−060	Stryker Logo Label	4
H	0753−010−018	Brake/Steer Label, Right	1
J	0753−010−019	Brake/Steer Label, Left	1

Base Labeling Assembly

Color Set P/N	Item D Brake/ Steer, Foot End	Item E Lift/Lower, Left	Item F Brake/ Steer, Head End	Item G Lift/Lower, Right	Litter Bumper Strip
RED 0753−010−120	0753−010−051	0753−010−055	0753−010−017	0753−010−054	1010−700−015
PURPLE 0753−010−121	0753−010−151	0753−010−155	0753−010−170	0753−010−154	1010−700−025
GREEN 0753−010−122	0753−010−251	0753−010−255	0753−010−270	0753−010−254	1010−700−035
GRAY 0753−010−123	0753−010−351	0753−010−355	0753−010−370	0753−010−354	1010−700−045
TEAL 0753−010−124	0753−010−451	0753−010−455	0753−010−470	0753−010−454	1010−700−055
PINK 0753−010−125	0753−010−551	0753−010−555	0753−010−570	0753−010−554	1010−700−065
BLUE 0753−010−126	0753−010−651	0753−010−655	0753−010−670	0753−010−654	1010−700−075

BASE HOOD DEPARTMENT LABELS

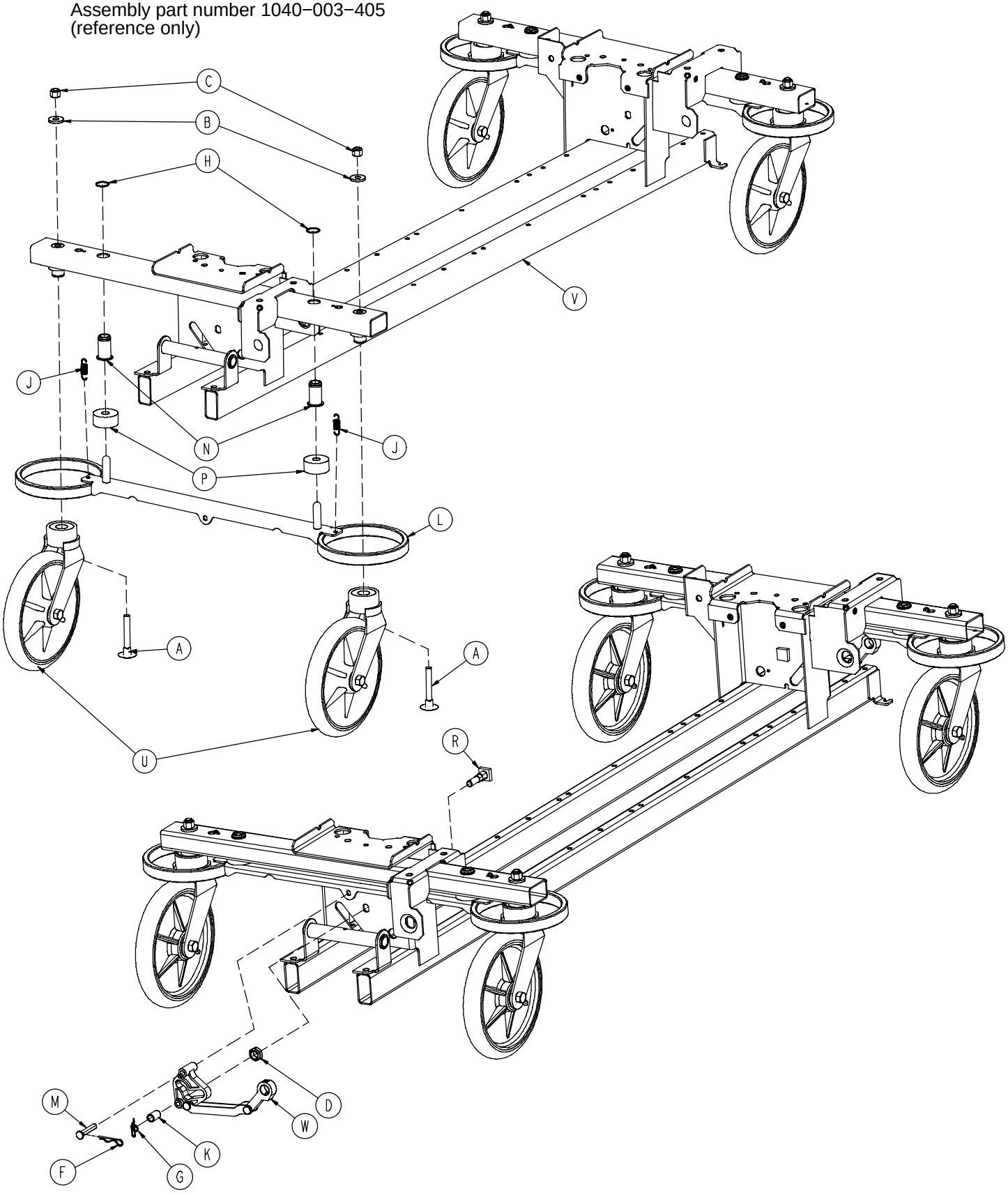
Department	Label Part Number
Emergency	1010−900−215
PACU	1010−900−220
Transport	1010−900−225
Surgery	1010−900−230
Extended Stay	1010−900−235
Maternity	1010−900−240
Endoscopy	1010−900−245
Radiology	1010−900−250
Nuclear Medicine	1010−900−255
Ambulatory Surgery	1010−900−260
G.I. Lab	1010−900−265
Cath. Lab	1010−900−270
Same Day Surgery	1010−900−275
Cardio.	1010−900−280
Ultrasound	1010−900−285

NOTE

All base hood department labels are quantity of two.

Base Assembly w/Standard Brakes (Big Wheel Base)

Assembly part number 1040−003−405
(reference only)



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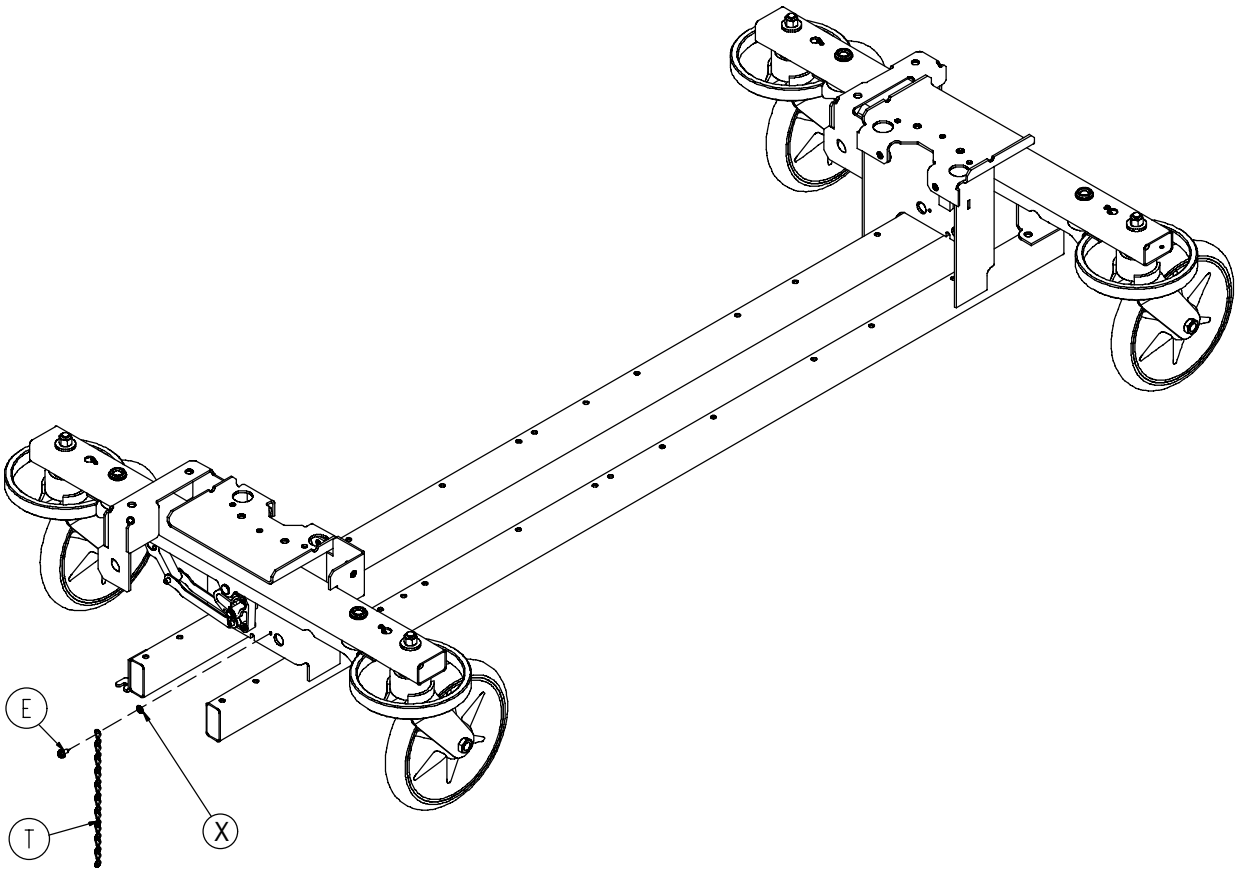
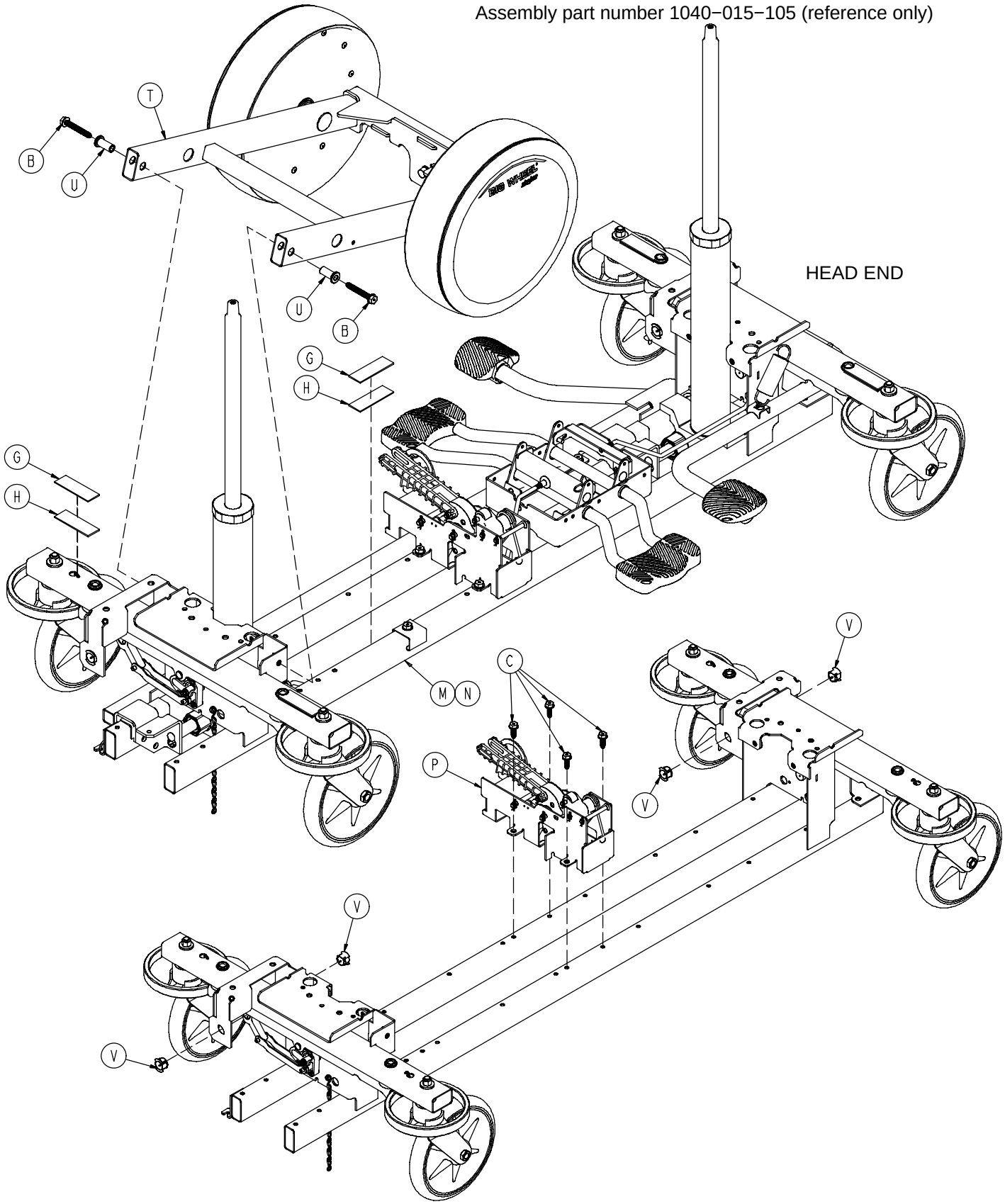
Base Assembly w/Standard Brakes (Big Wheel Base)



Item	Part No.	Part Name	Qty.
A	0005−039−000	Step Bolt	4
B	0011−262−000	Washer	4
C	0016−035−000	Nylock Hex Nut	4
D	0016−049−000	Nylock Hex Nut	2
E	0003−364−000	Hex Head Washer Screw	1
F	0027−012−000	Hitch Pin	2
G	0027−022−000	Rue Ring Cotter Pin	2
H	0028−037−000	External Retaining Ring	4
J	0038−439−000	Extension Spring	4
K	0081−037−000	Plane Bearing	2
L	0753−003−006	Brake Ring	2
M	0753−003−066	Clevis Pin	2
N	0753−003−079	Caster Tube Brake Pin Guide	4
P	0753−003−121	Brake Cushion	4
R	0753−003−230	Bearing Pivot Support	2
T	3001−200−052	Ground Chain	1
U	(page 61)	Caster Assembly	4
V	1040−001−301	Base Frame	1
W	(page 58)	Drive Link Assembly	2
X	0013−018−000	External Tooth Lock Washer	1

Big Wheel End Control Base Assembly

Assembly part number 1040−015−105 (reference only)



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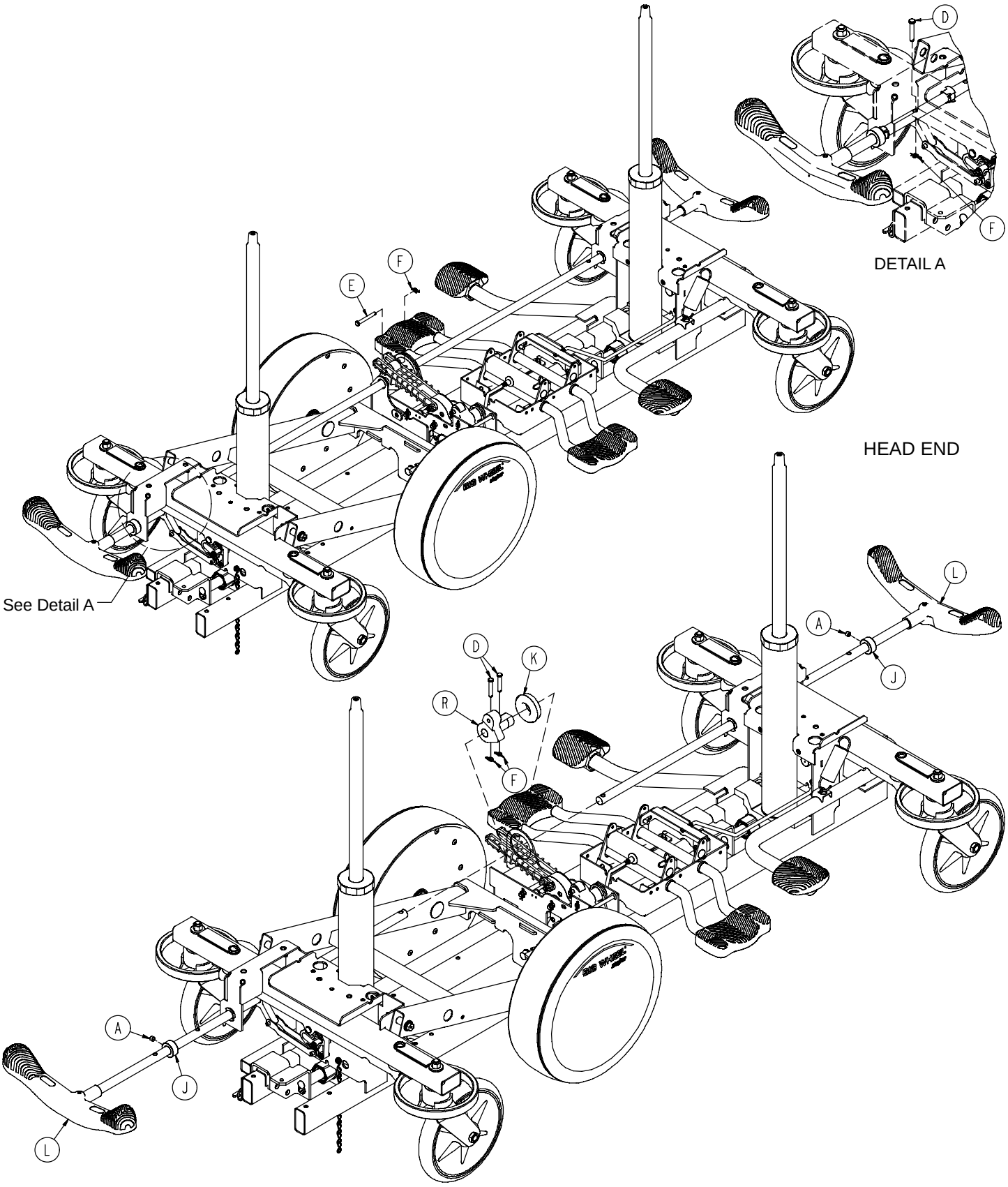
Big Wheel End Control Base Assembly



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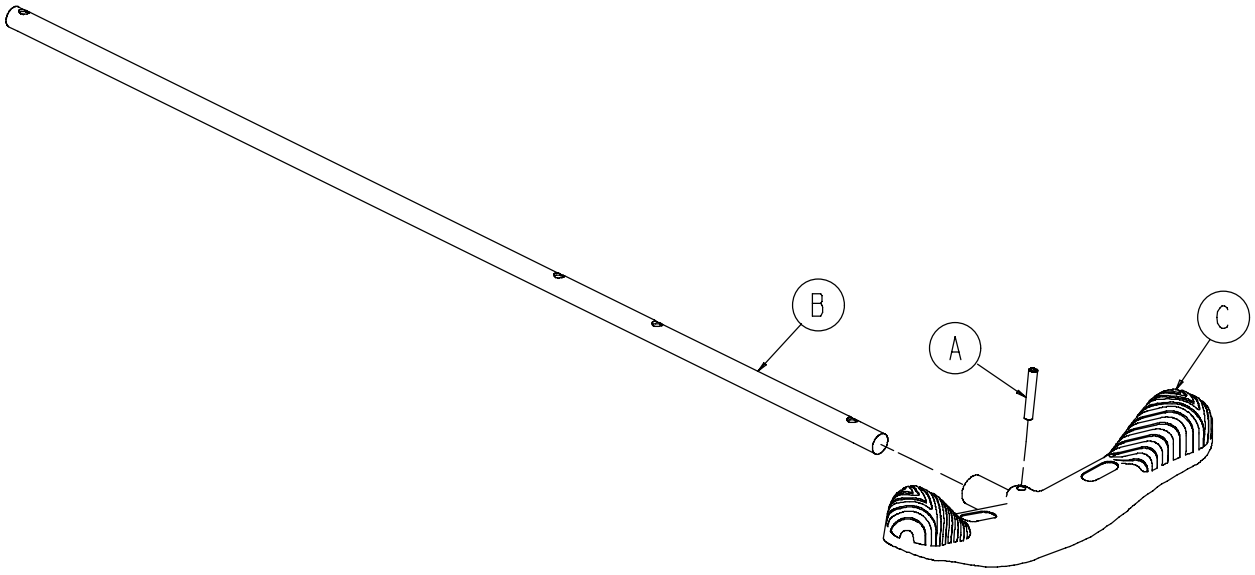
Big Wheel End Control Base Assembly

Item	Part No.	Part Name	Qty.
A	0021−166−000	Set Screw	2
B	0023−150−000	Hex Washer Hd. Screw	2
C	0023−288−000	Hex Washer Hd. Screw	4
D	0026−273−000	Clevis Pin	4
E	0025−330−000	Clevis Pin	1
F	0027−020−000	Rue Ring Cotter	5
G	0029−007−000	Dual Lock	5
H	0029−009−000	Dual Lock	5
J	0042−020−000	Collar	2
K	0081−330−000	Radial Bearing	1
L	(page 43)	Brake Rod Assembly	2
M	(page 38)	Base Assembly w/ Standard Brakes	1
N	(page 44)	Dual Sided Hydraulics	1
P	(page 56)	Cam Bracket Assembly	1
R	1040−006−231	Drive Arm	1
T	(page 48)	Big Wheel Carriage Assembly	1
U	1040−015−007	Carriage Pivot Bushing	2
V	1210−201−251	Insert	4

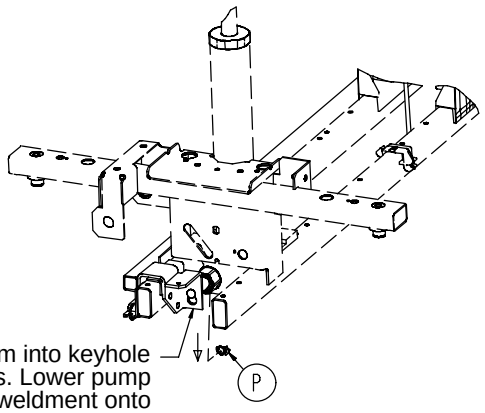
1040−003−191 Brake Rod Assembly (Big Wheel Base)

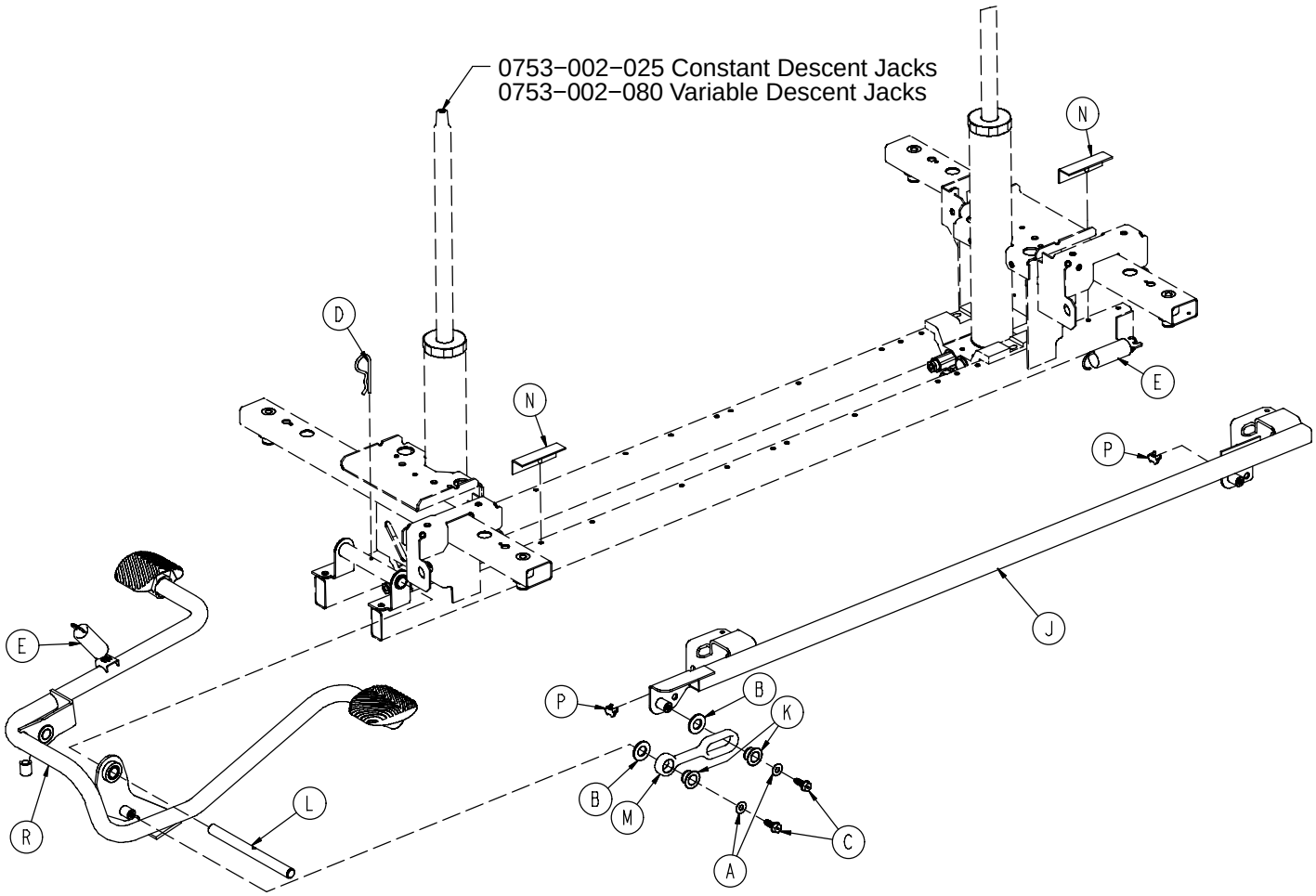


Item	Part No.	Part Name	Qty.
A	0026−067−000	Slotted Spring Pin	1
B	1040−003−113	Brake Rod	1
C	0753−003−099	Butterfly “V” Pedal	1

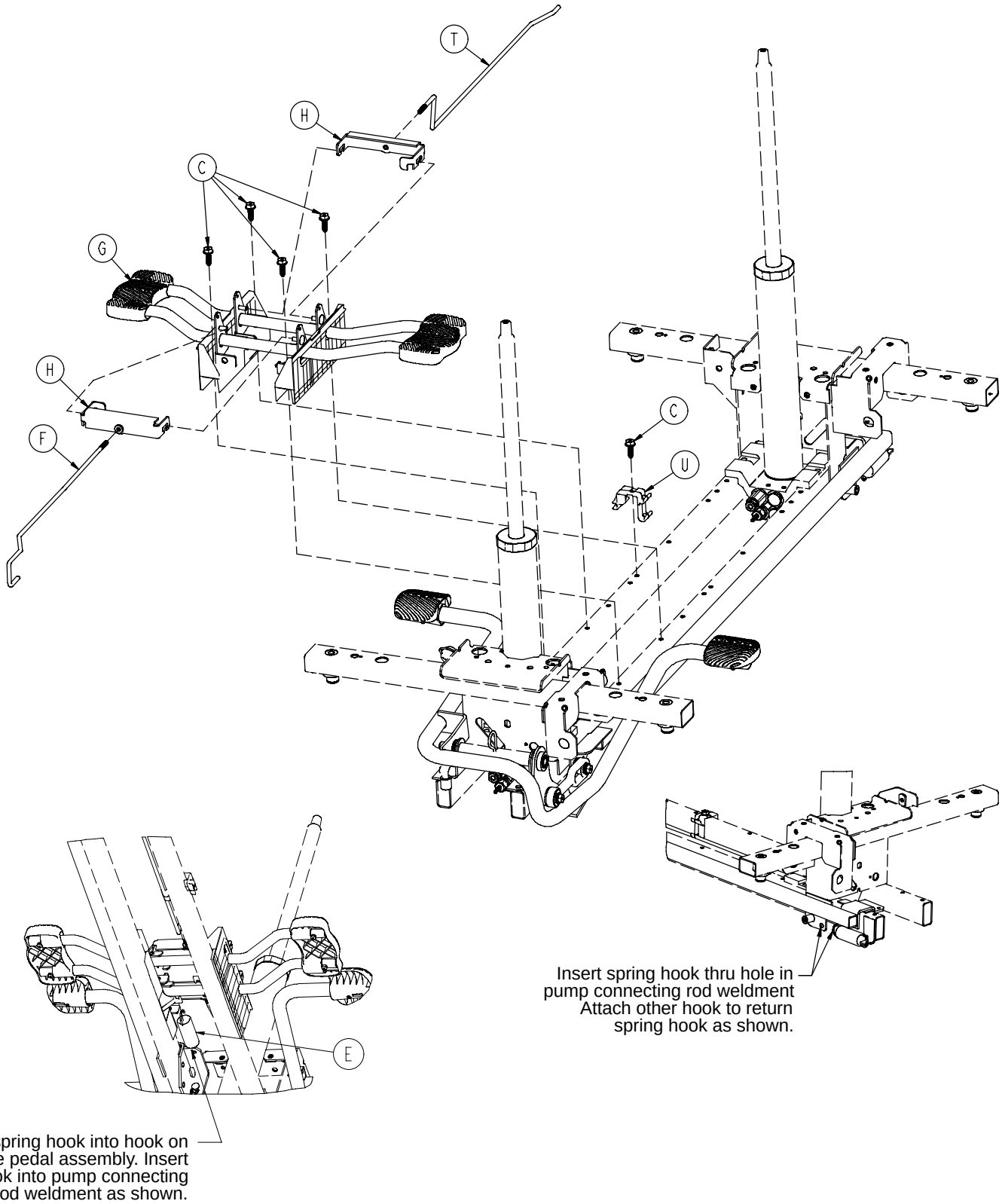
Base with Dual Side Hydraulics (Big Wheel Base)

Assembly part number 1040−005−400 (reference only)

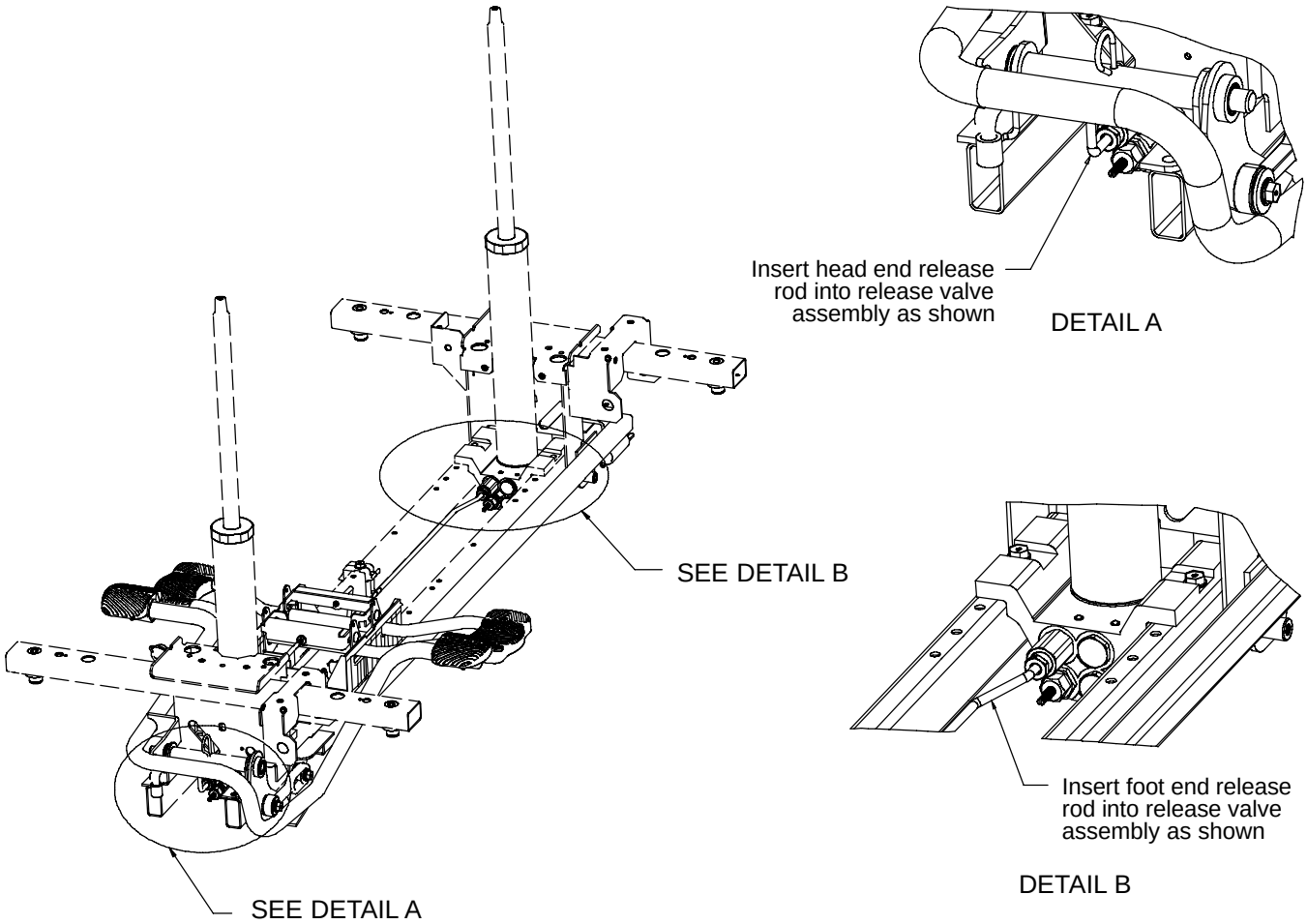

Insert pump ram into keyhole slot on both ends. Lower pump connecting rod weldment onto pump ram as shown. Insert item P to retain pump connecting rod.
P



Base with Dual Side Hydraulics (Big Wheel Base)


T
H
C
G
H
F
C
U
E
Insert spring hook thru hole in pump connecting rod weldment Attach other hook to return spring hook as shown.
Insert spring hook into hook on release pedal assembly. Insert other hook into pump connecting rod weldment as shown.

Base with Dual Side Hydraulics (Big Wheel Base)

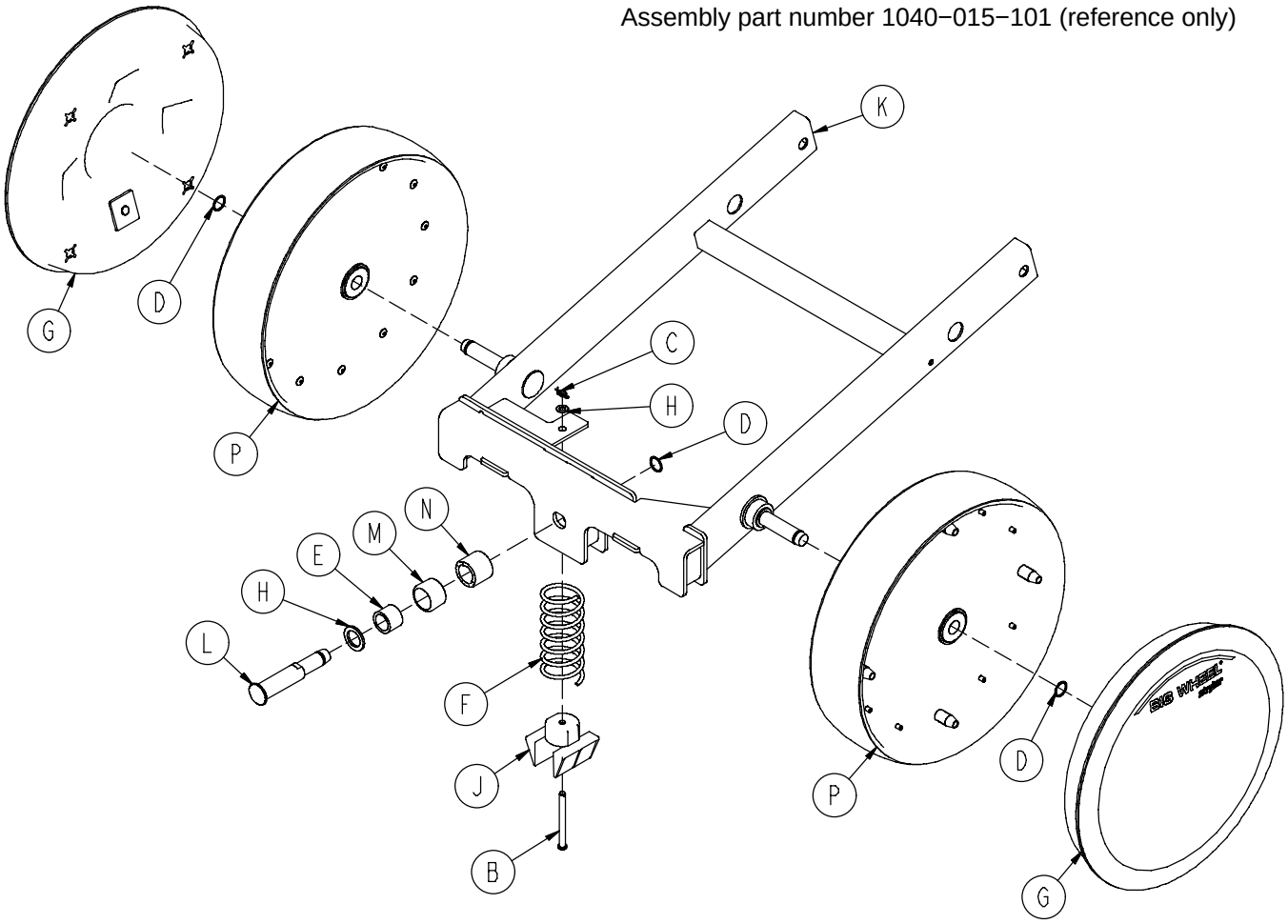

Insert head end release rod into release valve assembly as shown
DETAIL A
SEE DETAIL B
Insert foot end release rod into release valve assembly as shown
DETAIL B
SEE DETAIL A

Item	Part No.	Part Name	Qty.
A	0011−023−000	Washer	2
B	0014−071−000	Washer	2
C	0023−288−000	Hex Washer Hd. Screw	7
D	0027−031−000	Hair Pin Cotter	1
E	0038−497−000	Extension Spring	3
F	0753−004−014	Head End Release Rod	1
G	(page 33)	Release Pedal Assembly	1
H	0753−004−132	Release Pedal Swivel	2
J	0753−005−037	Pump Connecting Rod	1
K	0753−005−044	Pump Pedal Bushing	2
L	0753−005−074	Pivot Pin	1
M	0753−005−075	Pump Pedal Link	1
N	0753−005−088	Wear Strip	2
P	0753−005−089	Pump Ram Plug	2
R	(page 34)	Head End Pump Pedal Ass'y	1
T	1040−004−015	Foot End Release Rod	1
U	1040−010−215	Release Rod Bracket	1

Notes

Big Wheel Carriage Assembly

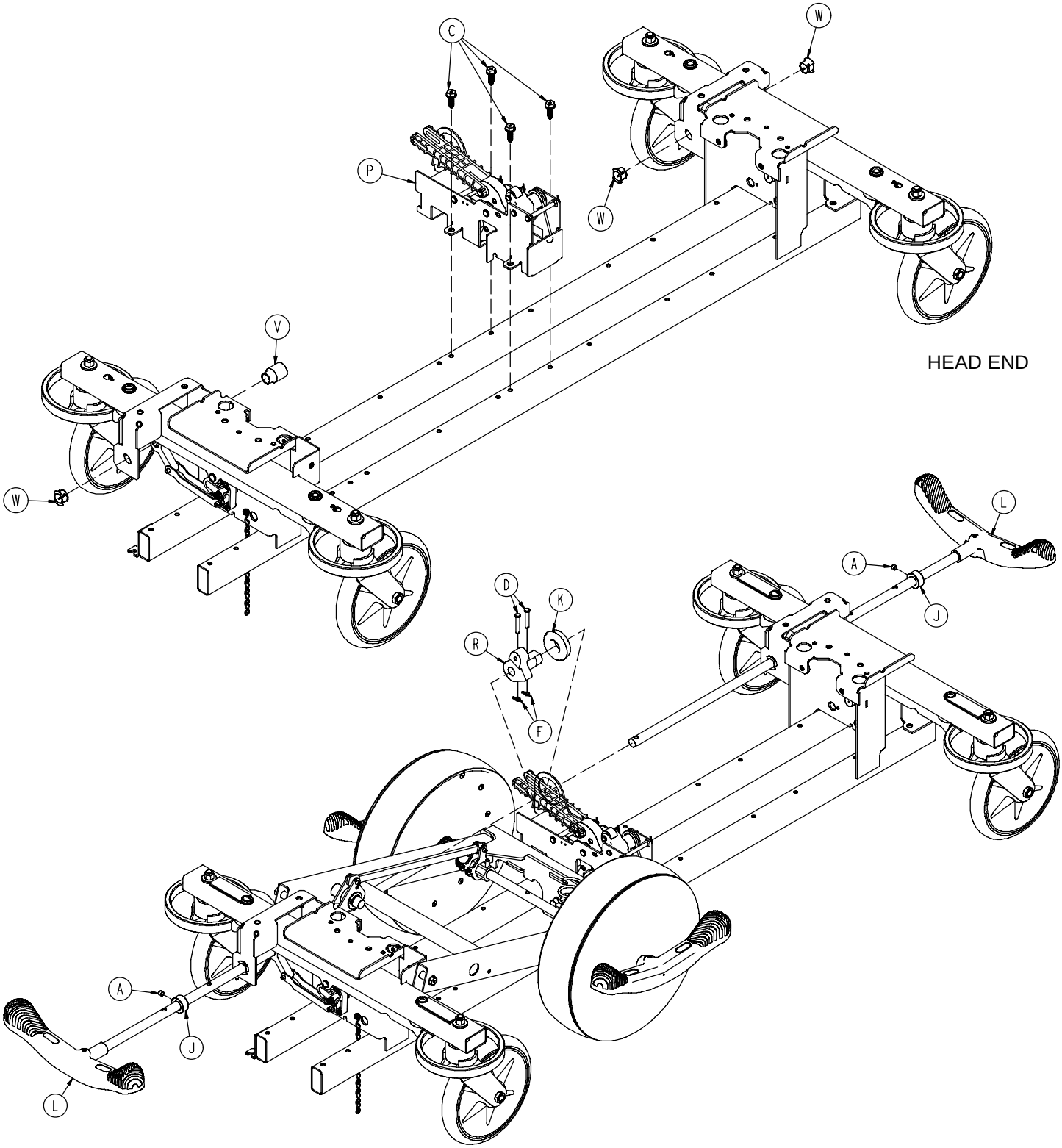
Assembly part number 1040−015−101 (reference only)



Item	Part No.	Part Name	Qty.
A	0014−004−000	Washer	1
B	0026−341−000	Clevis Pin	1
C	0027−020−000	Rue Ring Cotter	1
D	0028−330−000	Spiral Retaining Ring	3
E	0081−011−000	Needle Bearing	1
F	1040−015−006	Carriage Return Spring	1
G	1040−015−030	Cover w/Counterweight	2
H	1040−015−038	Washer	1
J	1040−015−053	Carriage Spring Retainer	1
K	1040−015−110	Carriage Weldment	1
L	1040−020−122	Cam Follower Pivot Pin	1
M	1040−020−128	Lift Cam Roller	1
N	1040−020−129	Carriage Roller Guide	1
P	1210−301−619	Wheel Assembly	2

Big Wheel 4−Sided Control Base

Assembly part number 1040−025−105 (reference only)



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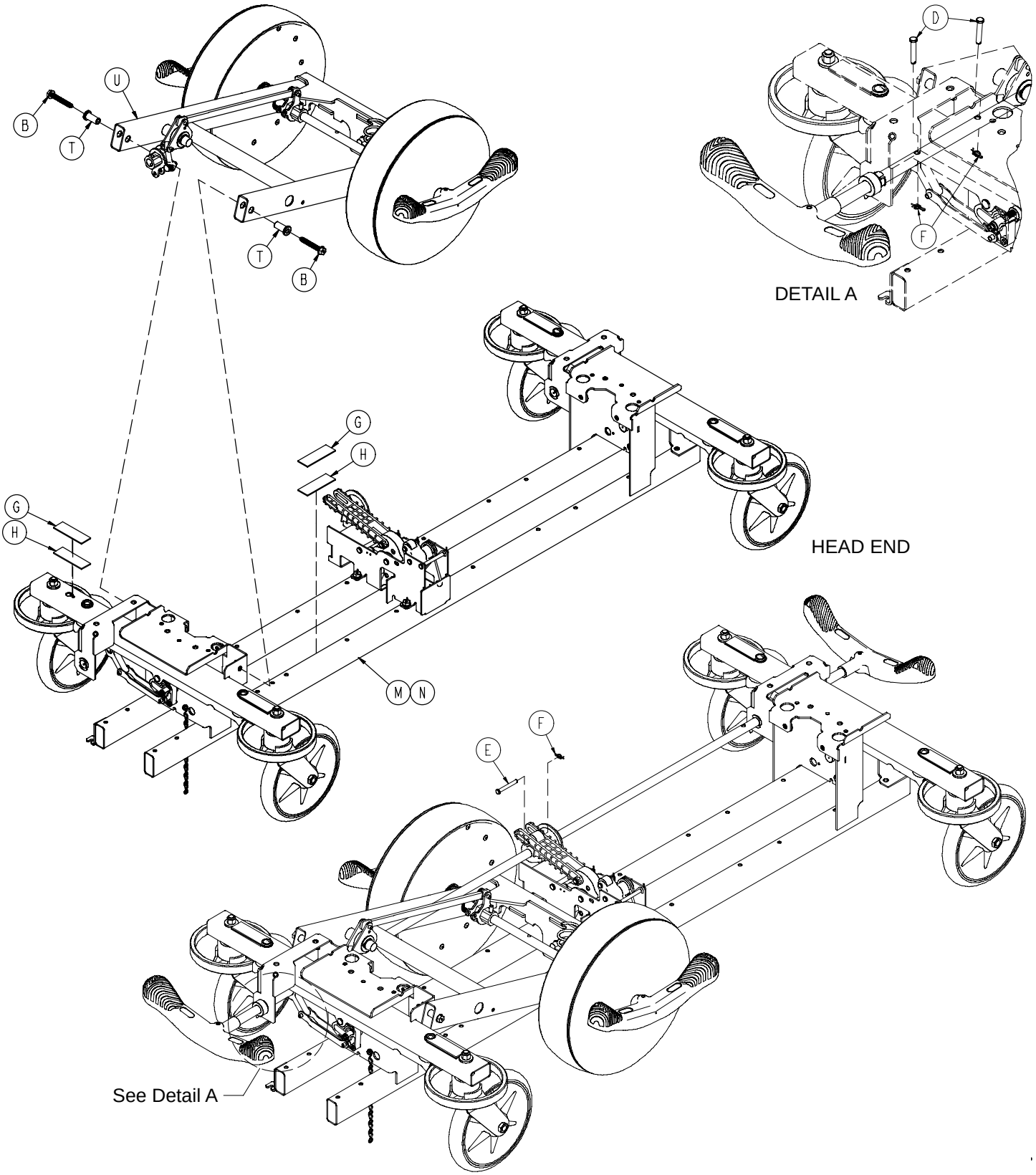
Big Wheel 4−Sided Control Base

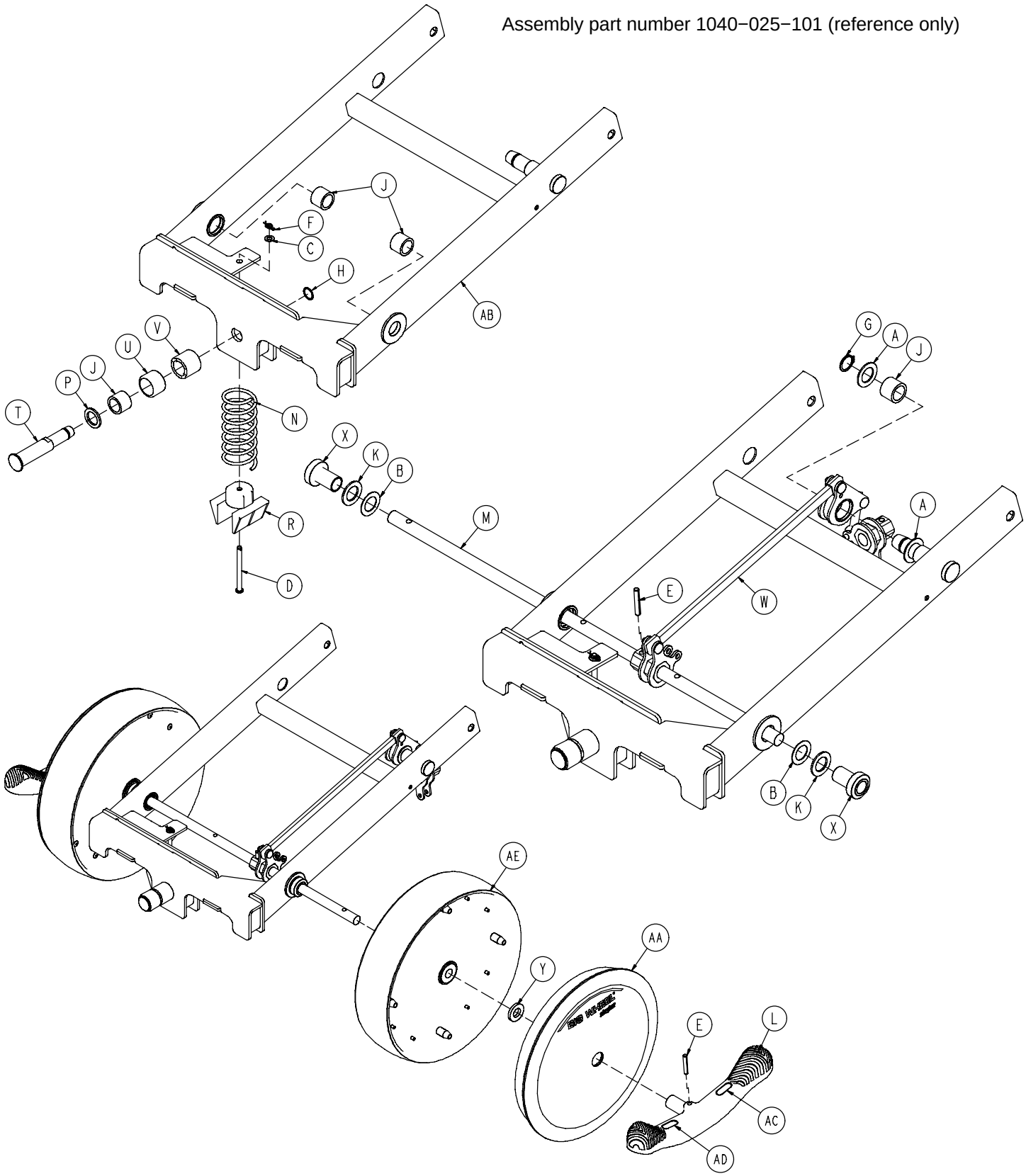


Big Wheel 4−Sided Control Base

Item	Part No.	Part Name	Qty.
A	0021−166−000	Set Screw	2
B	0023−150−000	Hex Washer Hd. Screw	2
C	0023−288−000	Hex Washer Hd. Screw	4
D	0026−273−000	Clevis Pin	5
E	0026−330−000	Clevis Pin	1
F	0027−020−000	Rue Ring Cotter	6
G	0029−007−000	Dual Lock	5
H	0029−009−000	Dual Lock	5
J	0042−020−000	Collar	2
K	0081−330−000	Radial Bearing	1
L	(page 43)	Brake Rod Assembly	2
M	(page 38)	Base Assembly w/ Standard Brakes	1
N	(page 44)	Dual Sided Hydraulics	1
P	(page 56)	Cam Bracket Assembly	1
R	1040−006−231	Drive Arm	1
T	1040−015−007	Carriage Pivot Bushing	2
U	(page 52)	Side Control Big Wheel Carriage Ass’y	1
V	1040−025−026	Brake Rod Bushing	1
W	1210−201−251	Insert	3

Side Control Big Wheel Carriage Assembly

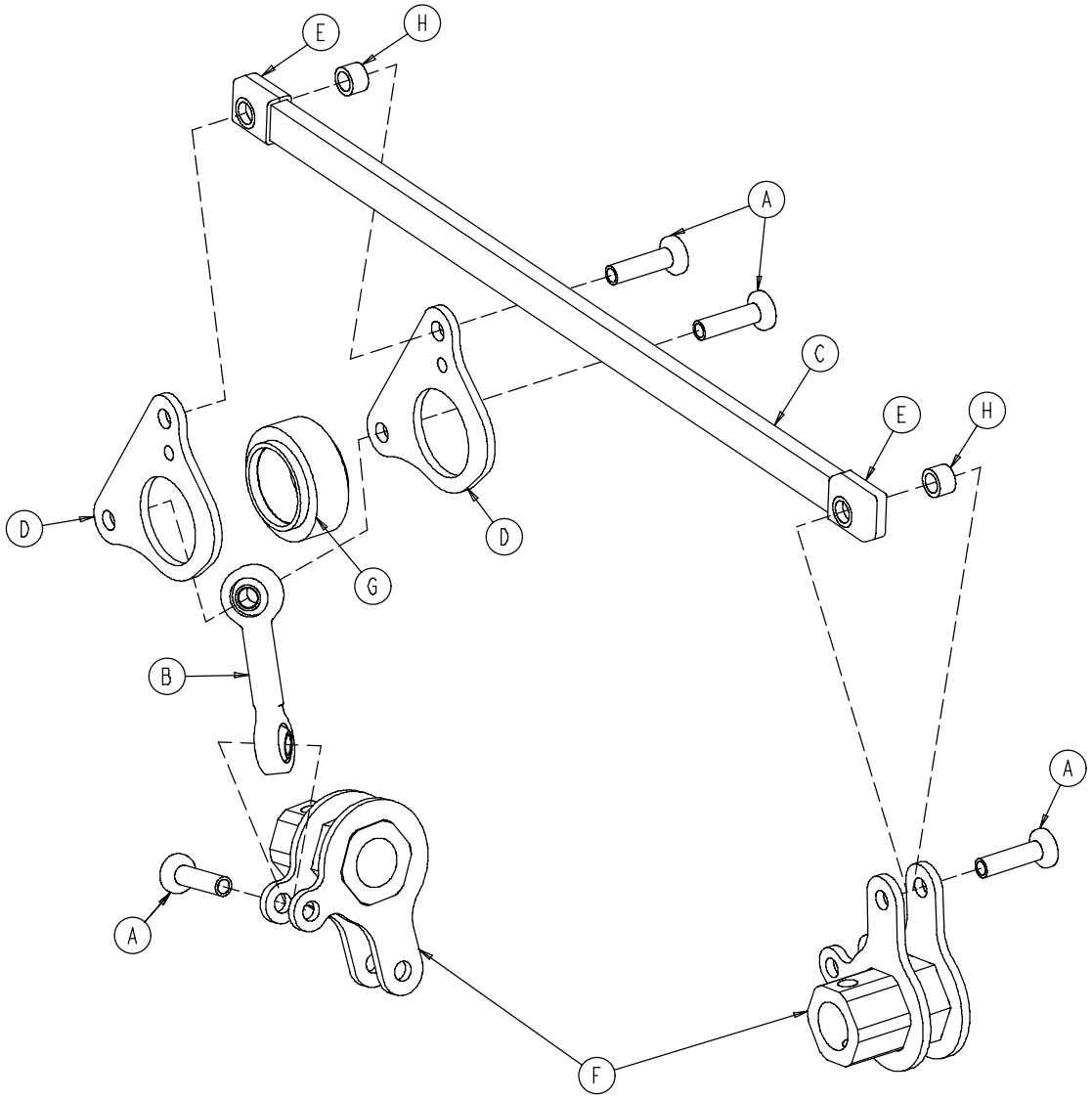
Assembly part number 1040−025−101 (reference only)



Side Control Big Wheel Carriage Assembly

Item	Part No.	Part Name	Qty.
A	0011−148−000	Washer	2
B	0011−525−000	Washer	2
C	0014−004−000	Washer	1
D	0026−341−000	Clevis Pin	1
E	0026−342−000	Groove Pin	3
F	0027−020−000	Rue Ring Cotter	1
G	0028−166−000	External Retaining Ring	1
H	0028−330−000	External Retaining Ring	1
J	0081−011−000	Needle Bearing	4
K	0081−175−000	Thrust Bearing	2
L	0753−003−099	Butterfly “V” Pedal	2
M	0753−003−219	Side Control Brake Rod	1
N	1040−015−006	Carriage Return Spring	1
P	1040−015−038	Washer	1
R	1040−015−053	Carriage Spring Retainer	1
T	1040−020−122	Cam Follower Pivot Pin	1
U	1040−020−128	Lift Cam Roller	1
V	1040−020−129	Carriage Roller Guide	1
W	(page 54)	Side Control Linkage Ass’y	1
X	1040−025−014	Side Control Wheel Spacer	2
Y	1040−025−017	Side Control Pedal Spacer	2
AA	1040−025−030	Cover w/Counterweight	2
AB	1040−025−110	4−Sided Carriage	1
AC	1210−201−335	Red Brake Label	2
AD	1210−201−336	Green Steer Label	2
AE	1210−301−619	Wheel Assembly	2

1040−025−010 Side Control Big Wheel Linkage Ass'y

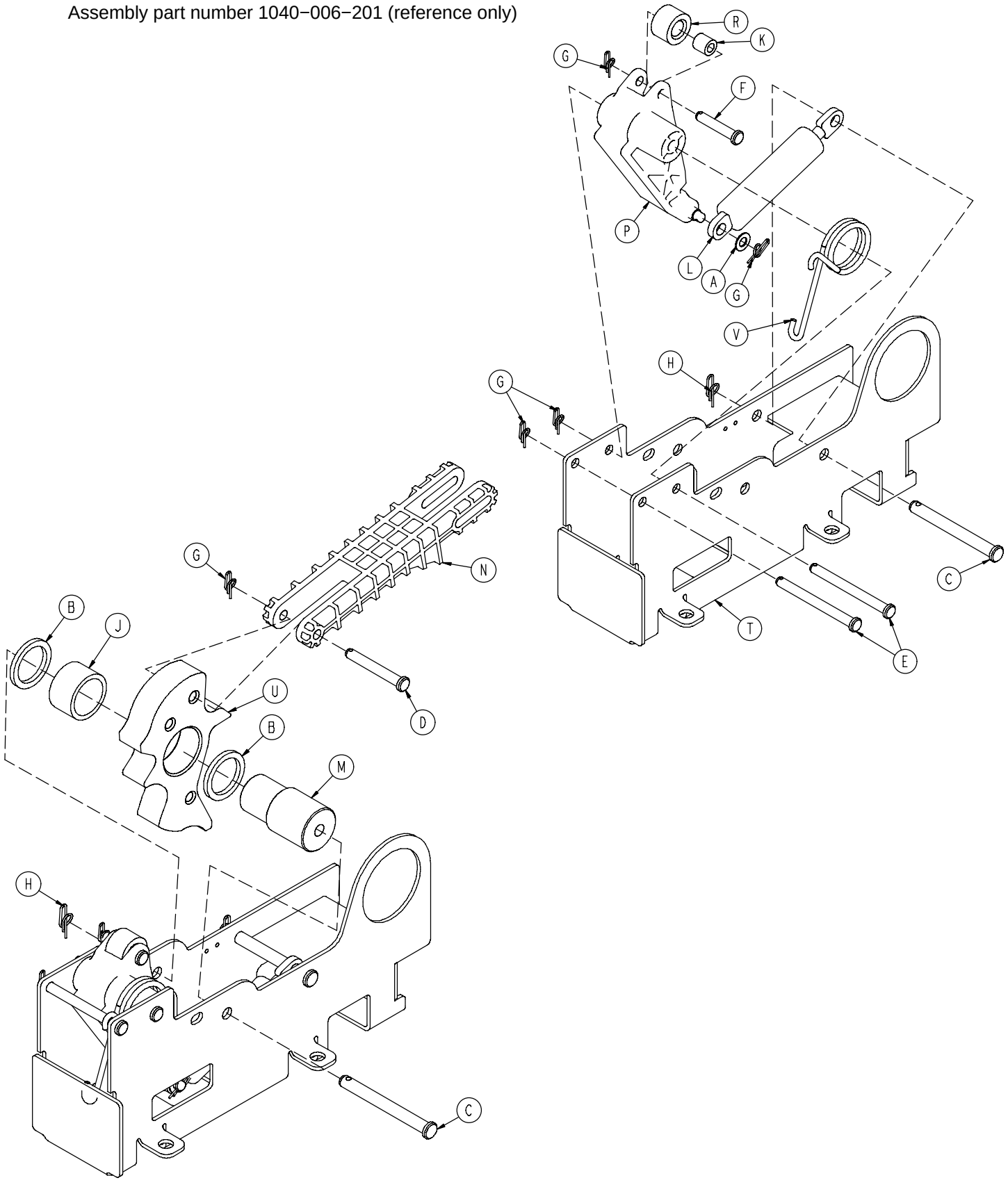


Item	Part No.	Part Name	Qty.
A	0753−003−098	Flat Hd. Semi−Tubular Rivet	4
B	0753−003−117	Rod End Link	1
C	1040−025−011	Main Link	1
D	1040−025−013	Toggle Pivot Plate	2
E	1040−025−016	Main Link Cover	2
F	1040−025−020	Yoke Weldment	2
G	1040−025−018	Toggle Pivot Spacer	1
H	1040−025−027	Link Spacer	2

Notes

Cam Bracket Assembly

Assembly part number 1040−006−201 (reference only)



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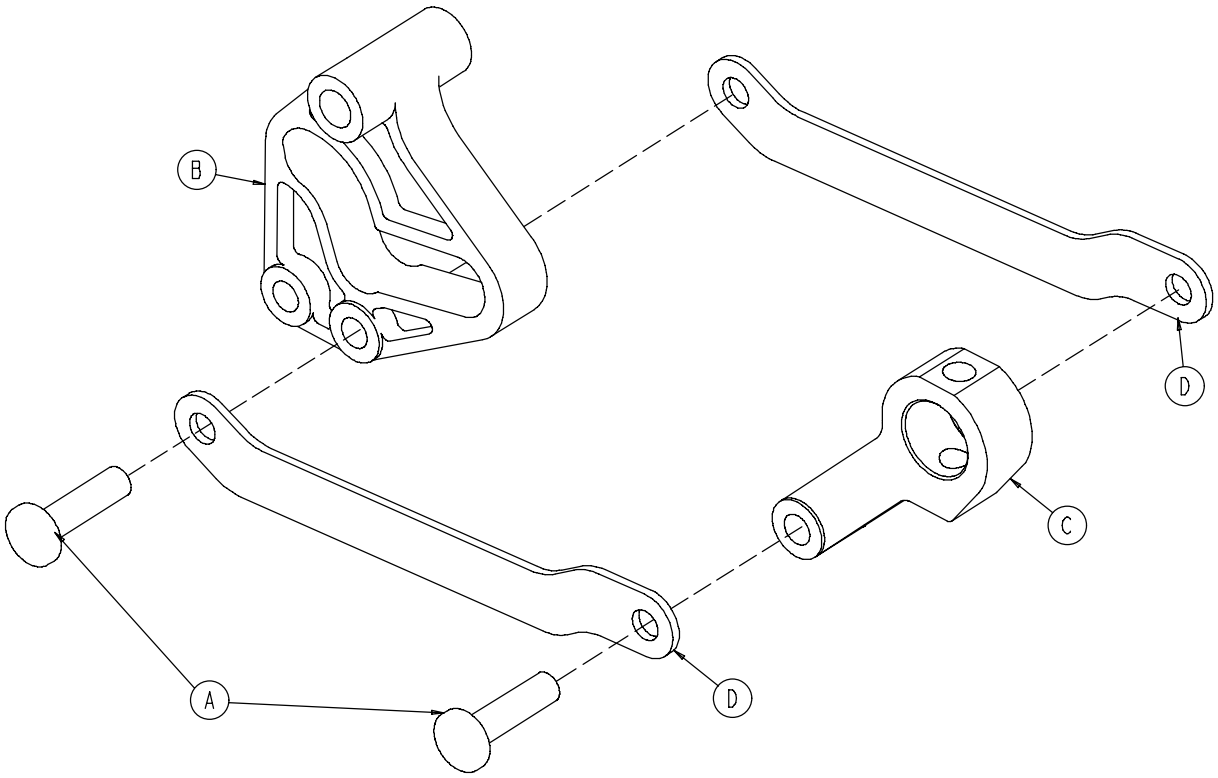
Cam Bracket Assembly

Item	Part No.	Part Name	Qty.
A	0014−004−000	Washer	1
B	0014−063−000	Washer	2
C	0023−262−000	Clevis Pin	2
D	0026−330−000	Clevis Pin	1
E	0026−341−000	Clevis Pin	2
F	0026−349−000	Clevis Pin	1
G	0027−020−000	Rue Ring Cotter	5
H	0027−025−000	Rue Ring Cotter	2
J	0081−400−000	Needle Bearing	1
K	0081−634−000	Needle Bearing	1
L	1040−006−209	Dampener	1
M	1040−006−141	Cam Pivot	1
N	1040−006−144	Drive Link	1
P	1040−006−163	Dampener Arm	1
R	1040−006−171	Dampener Roller	1
T	1040−006−221	Cam Bracket	1
U	1040−006−313*	Lift Cam	1
V	1040−006−146	Torsion Spring	1

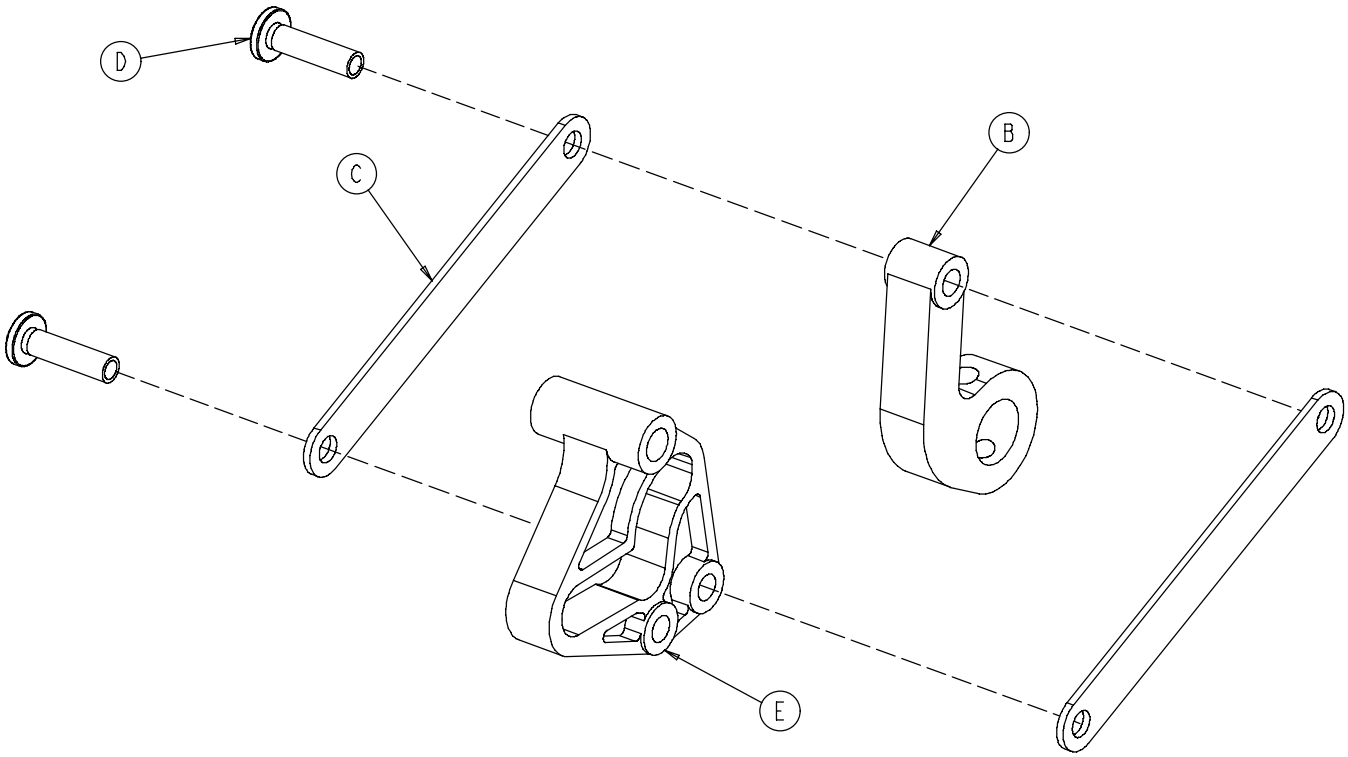
* Cam Replacement Kit − part number 1040−700−003.

1040−003−185 Drive Link Assembly



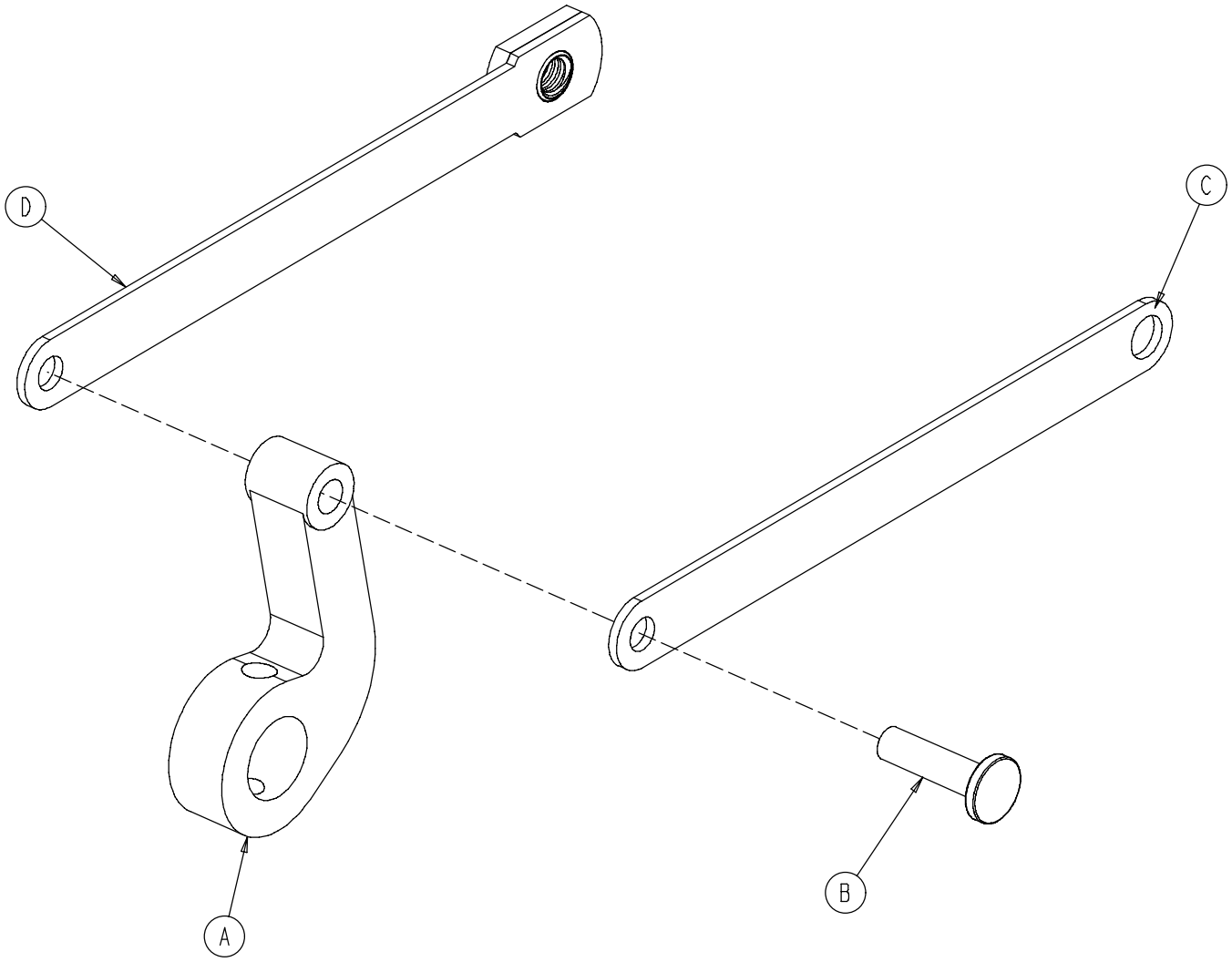
Item	Part No.	Part Name	Qty.
A	0753−003−098	Semi−Tubular Rivet	2
B	0753−003−102	Brake Cam	1
C	1040−003−174	Brake Rod Drive Link	1
D	1040−003−076	Cam Drive Link	2

0753−003−010 Drive Link Assembly



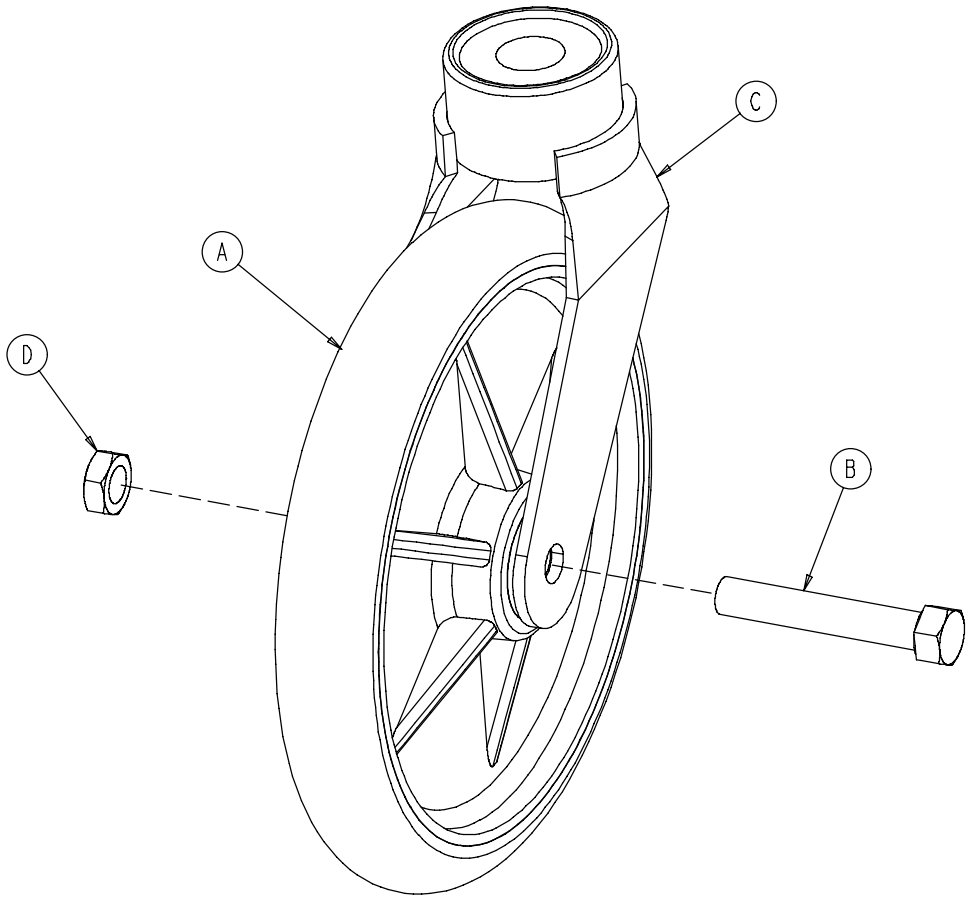
Item	Part No.	Part Name	Qty.
B	0753−003−011	Brake Rod Drive Link	1
C	0753−003−061	Brake Cam Drive Link	2
D	0753−003−098	Flat Hd. Semi−Tubular Rivet	2
E	0753−003−102	Brake Cam	1

0753−006−135 Drive Link Assembly



Item	Part No.	Part Name	Qty.
A	0753−003−011	Brake Rod Drive Link	1
B	0753−003−098	Semi−Tubular Rivet	1
C	0753−006−122	5th Wheel Cam Drive Link	1
D	0753−006−147	Fifth Wheel Drive Link	1

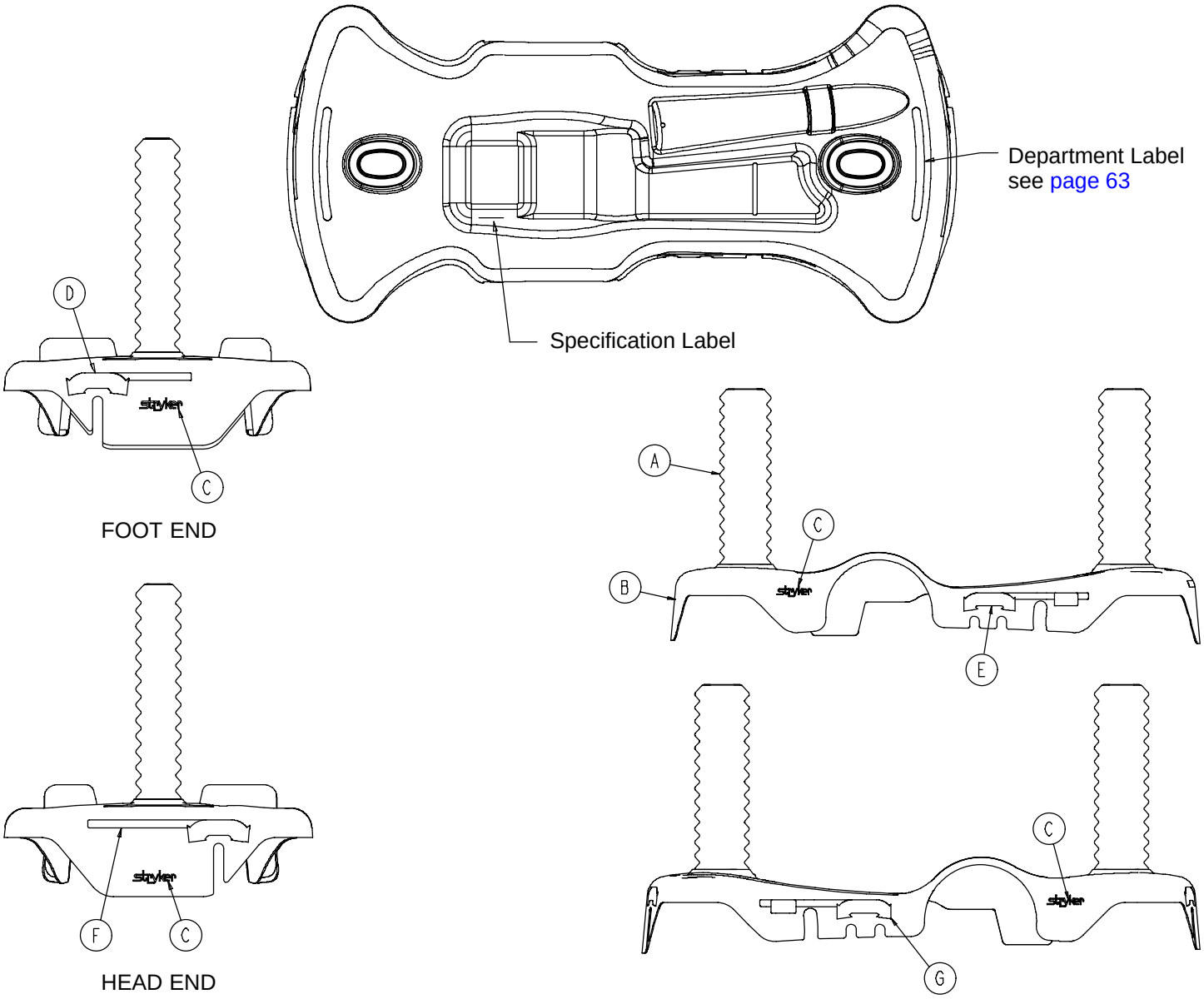
0753−010−020 8” Caster Assembly



Item	Part No.	Part Name	Qty.
A	0715−002−025	Wheel	1
B	0003−099−000	Hex Hd. Cap Screw	1
C	0753−010−021	Caster Horn w/Bearing	1
D	0016−060−000	Centerlock Nut	1

Base Labeling Assembly − Big Wheel Base

Assembly part number 1040−015−400 (reference only)



Item	Part No.	Part Name	Qty.
A	1040−010−134	Bellows	2
B	1040−015−404	Base Hood	1
C	0946−201−060	Stryker Logo Label	4

Base Labeling Assembly

Color Set P/N	Item D Brake/ Steer, Foot End	Item E Lift/Lower, Left	Item F Brake/ Steer, Head End	Item G Lift/Lower, Right	Litter Bumper Strip
RED 0753−010−120	0753−010−051	0753−010−055	0753−010−017	0753−010−054	1010−700−015
PURPLE 0753−010−121	0753−010−151	0753−010−155	0753−010−170	0753−010−154	1010−700−025
GREEN 0753−010−122	0753−010−251	0753−010−255	0753−010−270	0753−010−254	1010−700−035
GRAY 0753−010−123	0753−010−351	0753−010−355	0753−010−370	0753−010−354	1010−700−045
TEAL 0753−010−124	0753−010−451	0753−010−455	0753−010−470	0753−010−454	1010−700−055
PINK 0753−010−125	0753−010−551	0753−010−555	0753−010−570	0753−010−554	1010−700−065
BLUE 0753−010−126	0753−010−651	0753−010−655	0753−010−670	0753−010−654	1010−700−075

BASE HOOD DEPARTMENT LABELS

Department	Label Part Number
Emergency	1010−900−215
PACU	1010−900−220
Transport	1010−900−225
Surgery	1010−900−230
Extended Stay	1010−900−235
Maternity	1010−900−240
Endoscopy	1010−900−245
Radiology	1010−900−250
Nuclear Medicine	1010−900−255
Ambulatory Surgery	1010−900−260
G.I. Lab	1010−900−265
Cath. Lab	1010−900−270
Same Day Surgery	1010−900−275
Cardio.	1010−900−280
Ultrasound	1010−900−285

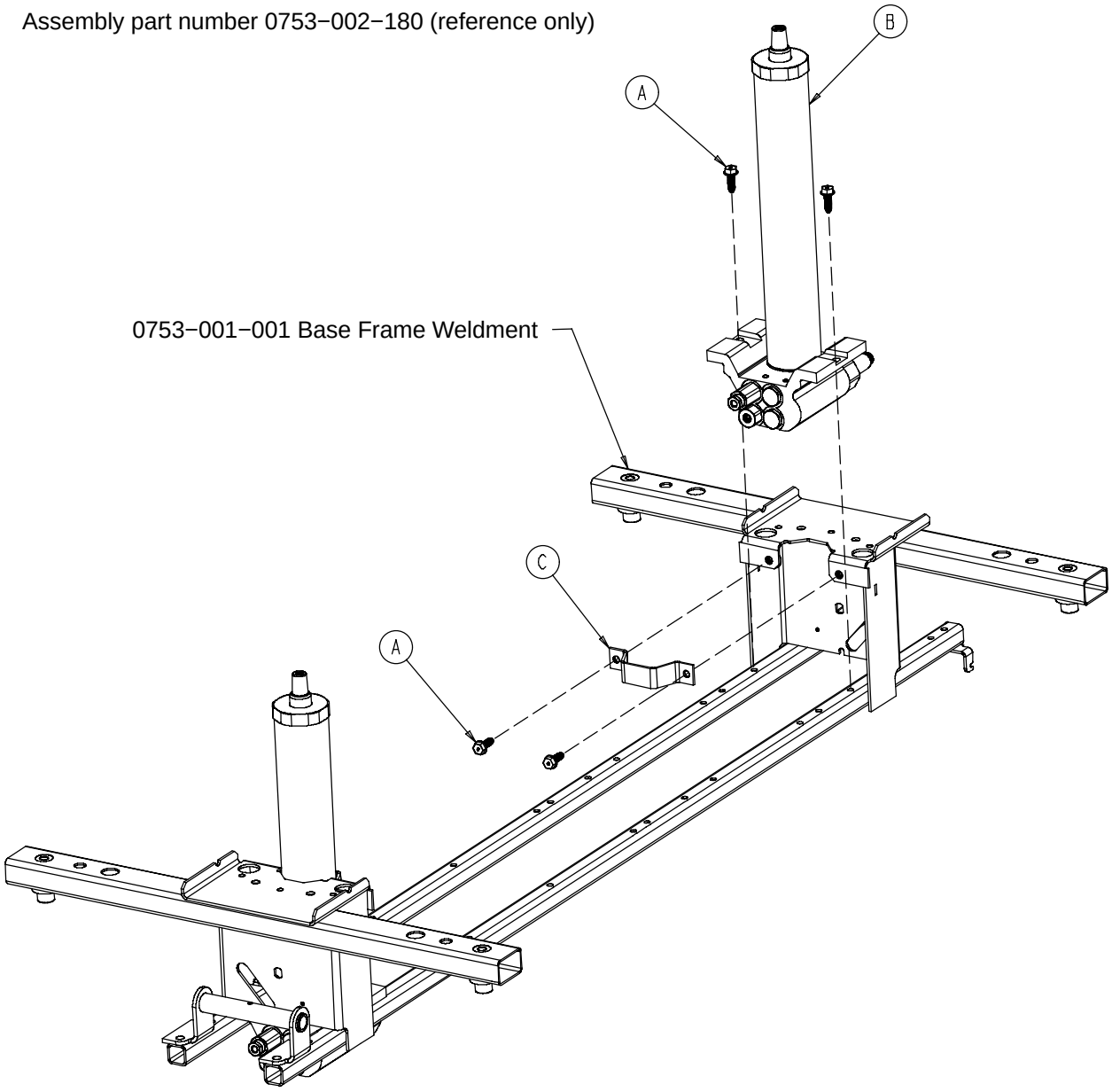
NOTE

All base hood department labels are quantity of two.

Notes

Variable Descent Hydraulic Jack Option

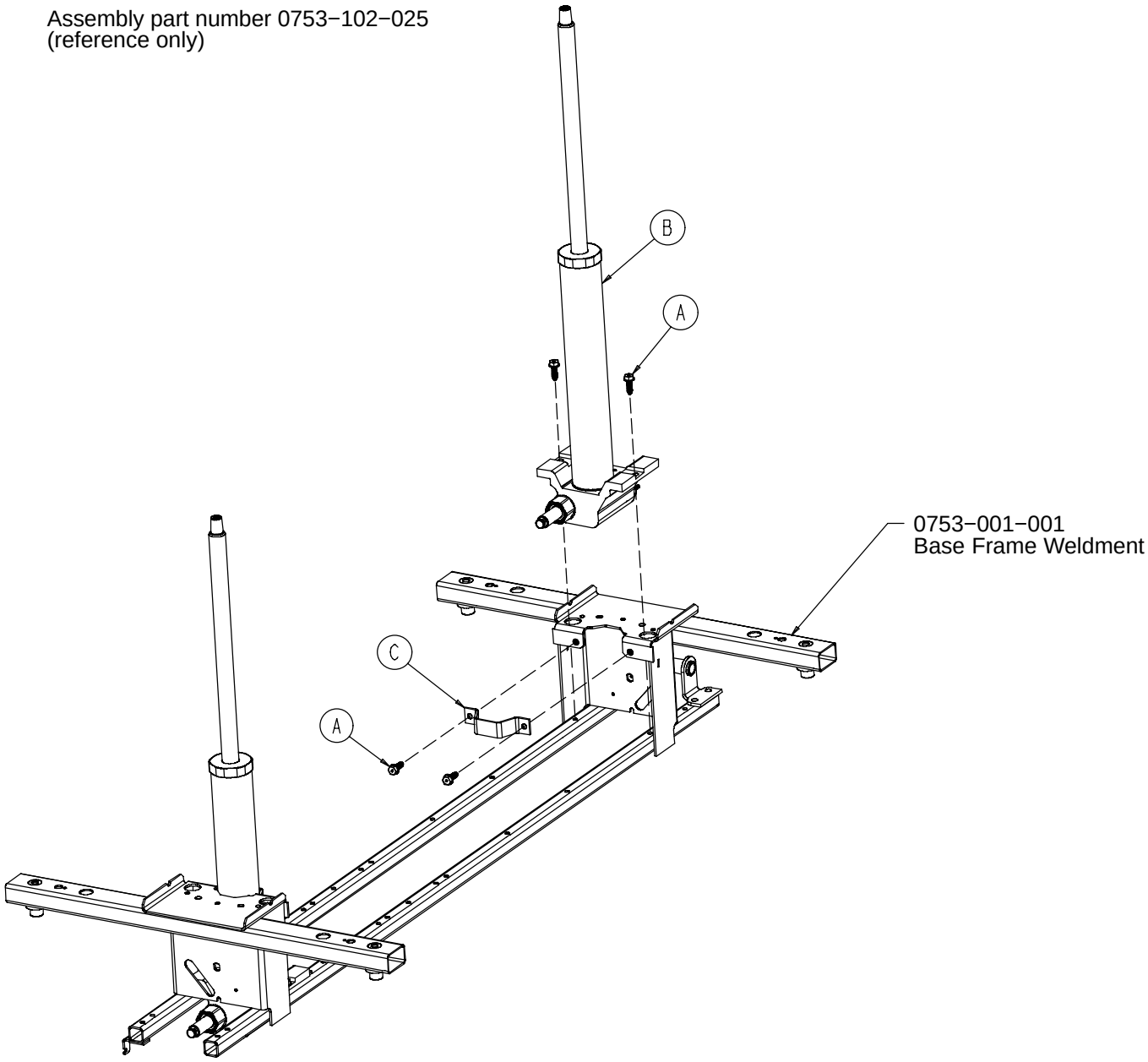
Assembly part number 0753−002−180 (reference only)



Item	Part No.	Part Name	Qty.
A	0023−288−000	Hex Washer Hd. Screw	8
B	0753−002−170	Variable Descent Jack Assembly	2
C	0753−010−007	Reservoir Clamp	2

Constant Descent Hydraulic Jack Option

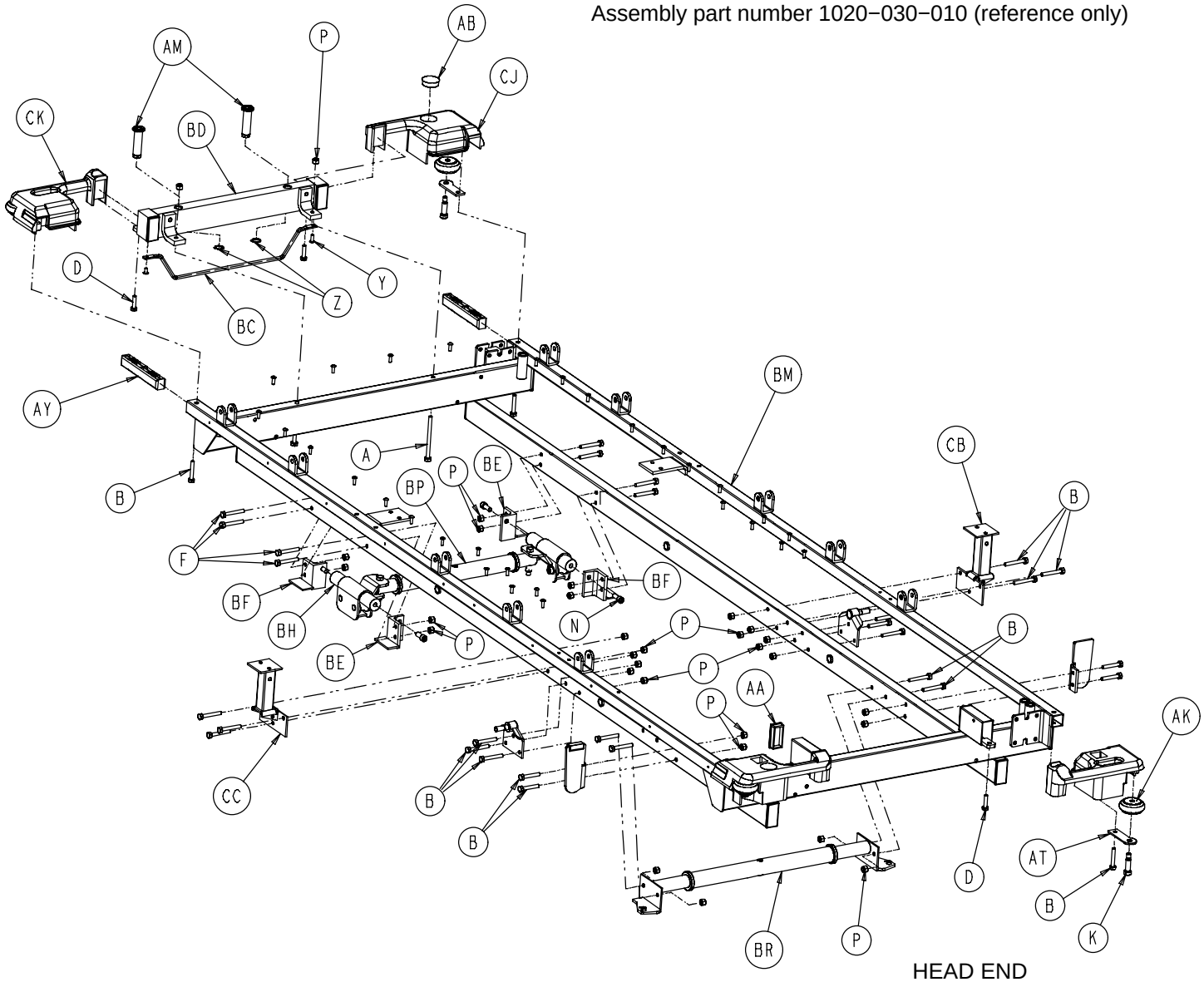
Assembly part number 0753−102−025
(reference only)



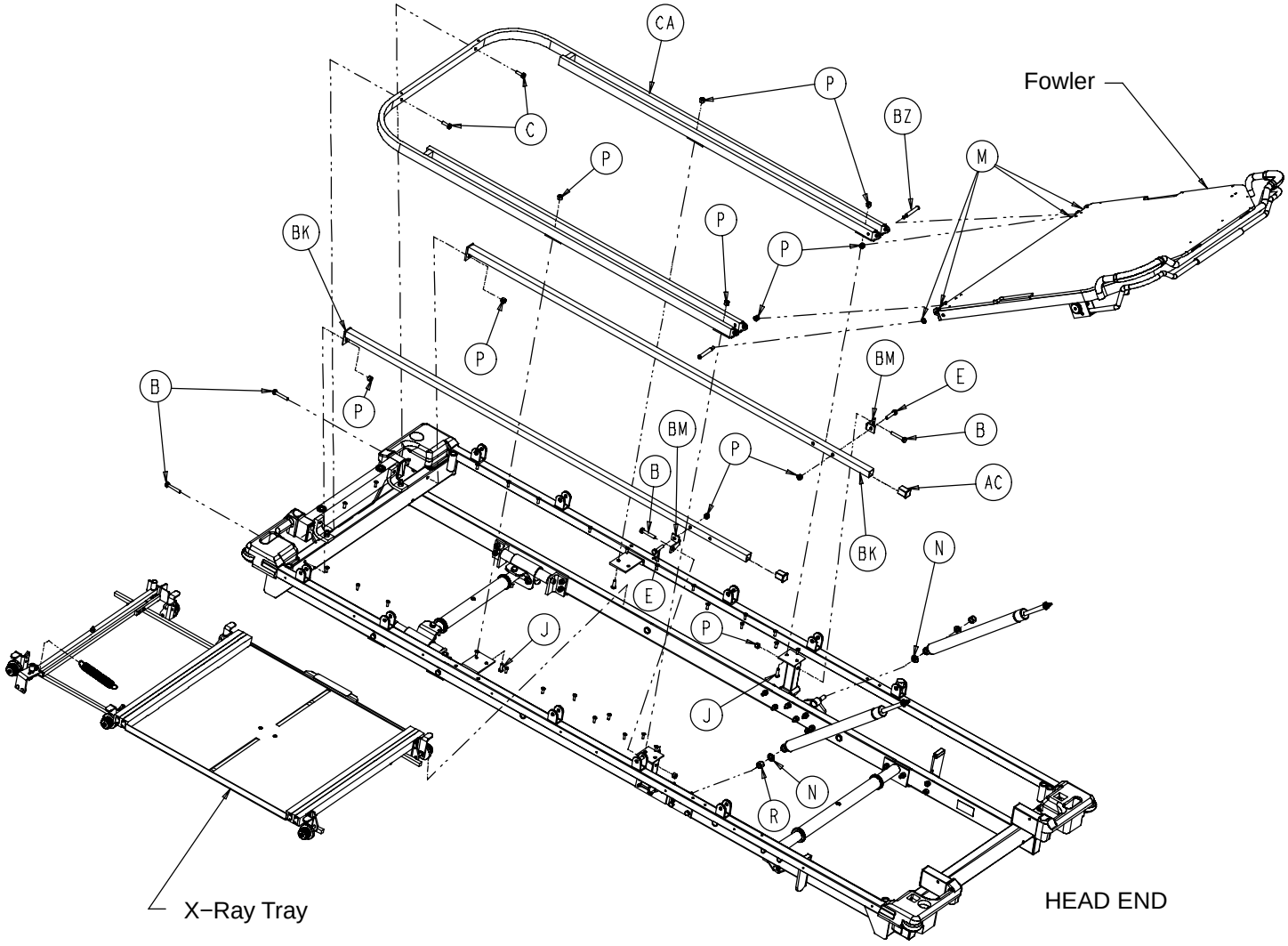
Item	Part No.	Part Name	Qty.
A	0023−288−000	Hex Washer Hd. Screw	8
B	0753−002−101	Constant Descent Jack Ass'y	2
C	0753−010−007	Reservoir Clamp	2

Litter Assembly

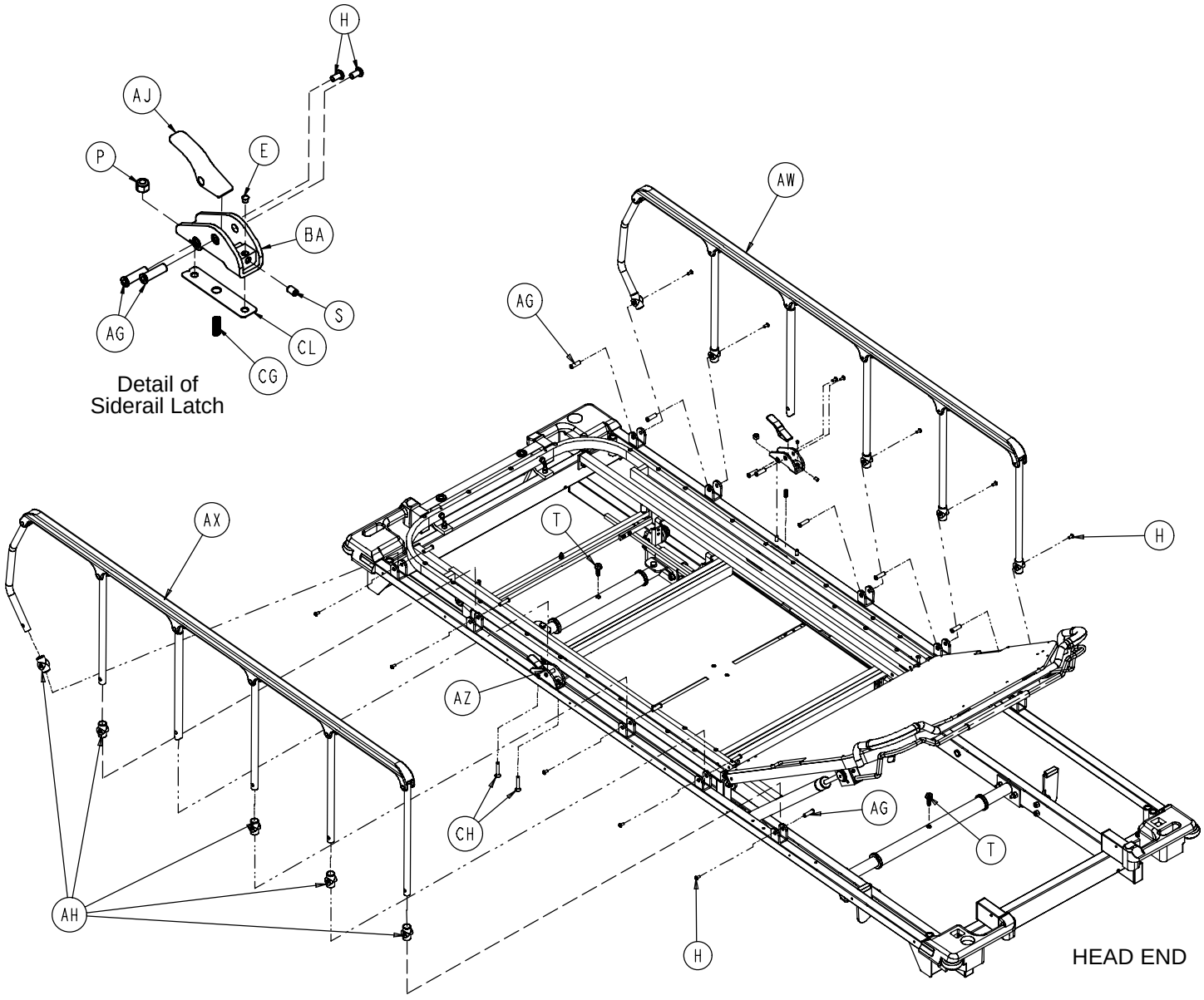
Assembly part number 1020−030−010 (reference only)



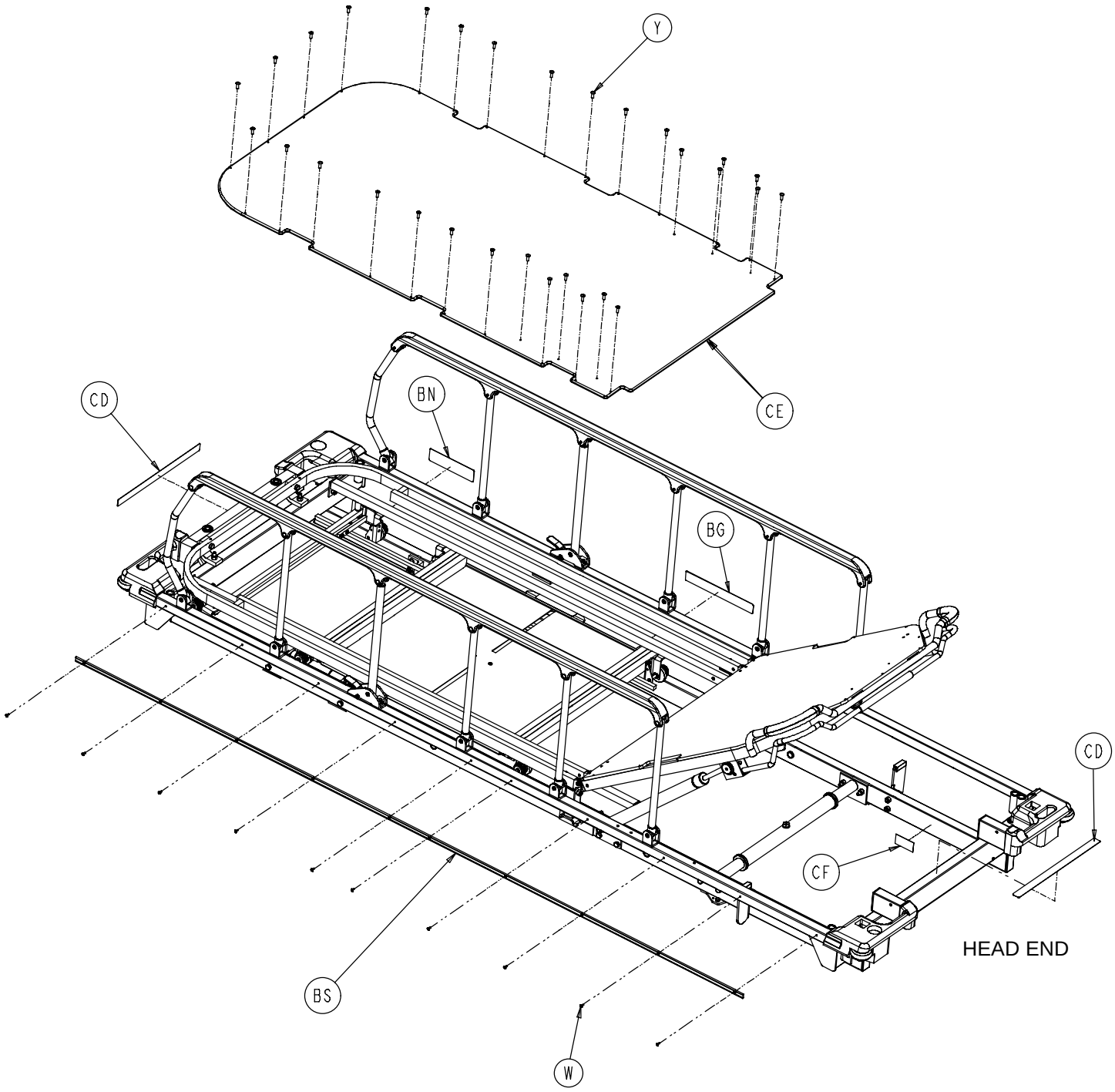
Litter Assembly



Litter Assembly



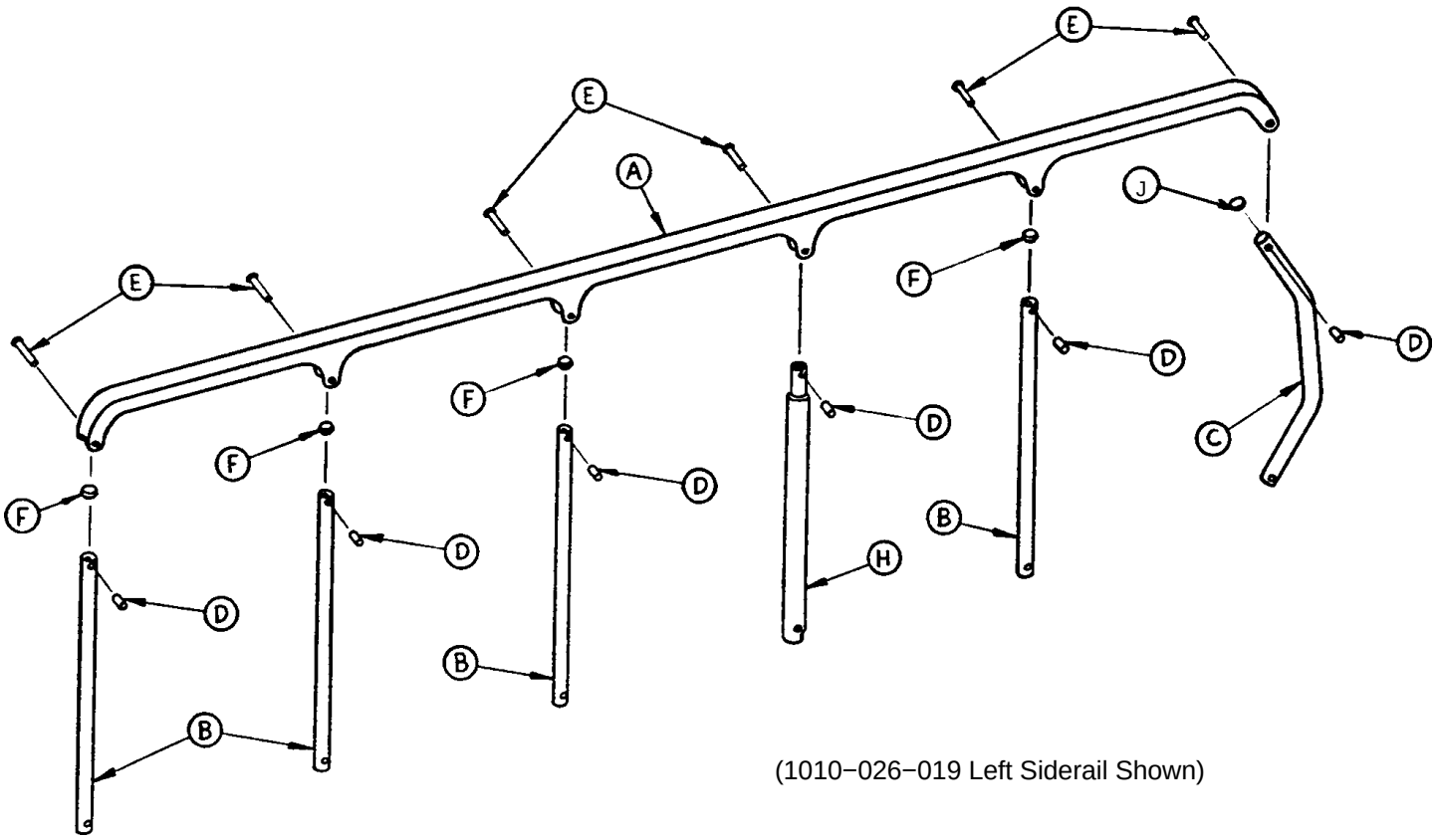
Litter Assembly



Litter Assembly

Item	Part No.	Part Name	Qty.	Item	Part No.	Part Name	Qty.
A	0003−035−000	Hex Hd. Cap Screw	2	AX	(page 72)	Siderail Ass'y, Left	1
B	0003−047−000	Hex Hd. Cap Screw	28	AY	1010−026−069	Lock Support	2
C	0003−050−000	Hex Hd. Cap Screw	2	AZ	1010−026−081	Lock Housing, Left	1
D	0003−054−000	Hex Hd. Cap Screw	4	BA	1010−026−080	Lock Housing, Right	1
E	0003−074−000	Hex Hd. Cap Screw	2	BC	1010−032−092	Foley Bag Rack	1
F	0003−078−000	Hex Hd. Cap Screw	8	BD	1020−001−040	Foot Board Support	1
G	0004−021−000	Soc. Hd. Cap Screw	4	BE	1020−001−042	Roller Support, Left	2
H	0004−515−000	But. Hd. Cap Screw	14	BF	1020−001−043	Roller Support, Right	2
J	0004−161−000	But. Hd. Cap Screw	4	BG	1020−001−053	Centering Label	1
K	0008−024−000	Soc. Hd. Cap Screw	4	BH	1020−001−059	Trend Roller Bar	2
M	0014−003−000	Washer	4	BJ	1020−001−061	Litter Frame Ass'y	1
N	0014−021−000	Washer	4	BK	1020−022−023	Guide Tube Assembly	2
P	0016−028−000	Hex Nut	44	BM	1020−022−026	Adjustment Bracket	2
R	0016−035−000	Nylock Hex Nut	2	BN	1020−022−028	Label, Release	1
S	0021−104−000	Set Screw	2	BP	(page 73)	Foot End Litter Support	1
T	0023−288−000	Hex Hd Washer Screw	2	BR	(page 74)	Head End Litter Support	1
W	0025−038−000	Rivet	20	BS	1020−026−021	Bumper Channel	2
Y	0025−099−000	Rivet	32	BZ	1020−032−019	Pivot Bolt	2
Z	0028−023−000	External Retaining Ring	2	CA	1020−032−025	Foot Section Weldment	1
AA	0037−049−000	Rectangular Hole Plug	8	CB	1020−032−031	Litter Riser, Right	1
AB	0037−059−000	Hole Plug	1	CC	1020−032−032	Litter Riser, Left	1
AC	0037−063−000	Hole Plug	2	CD	1020−091−052	Centering Label	2
AD	0037−074−000	Hole Plug	2	CE	1020−032−026	Foot Section Skin	1
AG	0721−026−066	Pivot Screw	14	CF	1210−800−008	Patent Label	1
AH	0721−026−069	Upright Sleeve	10	CG	0038−220−000	Compression Spring	2
AJ	0721−026−074	Lock Handle	2	CH	0001−096−000	Flat Cs'k. Hd. Mach. Scr.	4
AK	0721−032−049	Roller Bumper	4	CJ	1010−001−013	Foot End Cover, Right	1
AM	0721−040−026	Foot Board Receptacle	2	CK	1010−001−014	Foot End Cover, Left	1
AT	1010−001−017	Roller Plate	4	CL	1010−026−103	Spring Retainer	2
AW	(page 72)	Siderail Ass'y, Right	1				

1010−026−017 & 1010−026−019 Siderail, Fold−to−Head

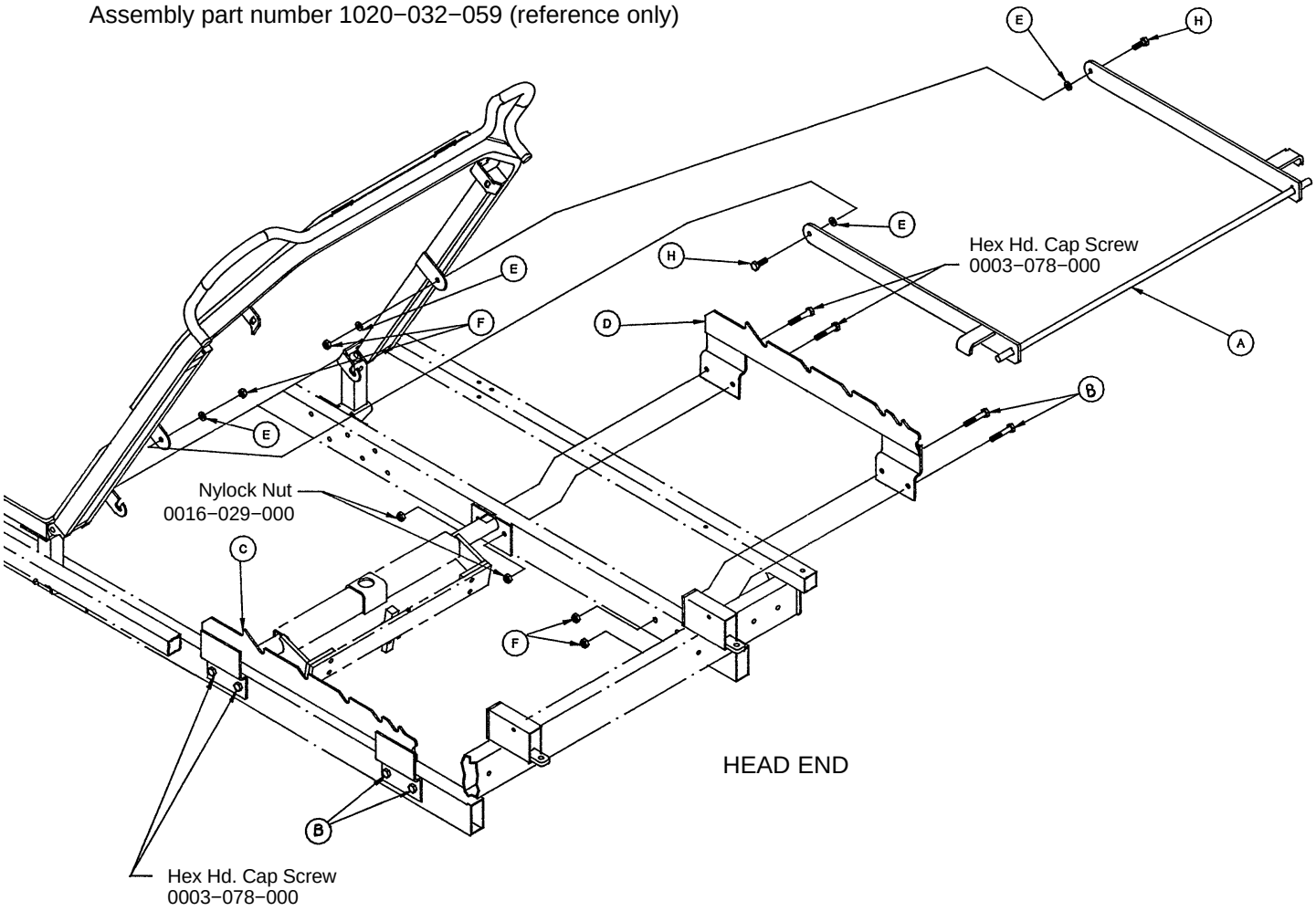


(1010−026−019 Left Siderail Shown)

Item	Part No.	Part Name	Qty.
A	1010−026−015	Top Rail	1
B	1010−026−083	Upright	4
C	1010−026−084	Upright, Bent	1
D	1010−026−082	Sleeve Bearing	6
E	0025−106−000	Semi−Tubular Rivet	6
F	1010−026−010	Round Hole Plug	4
H	1010−026−085	Upright, Latch	1
J	1010−026−012	Bent Spindle Rest	1

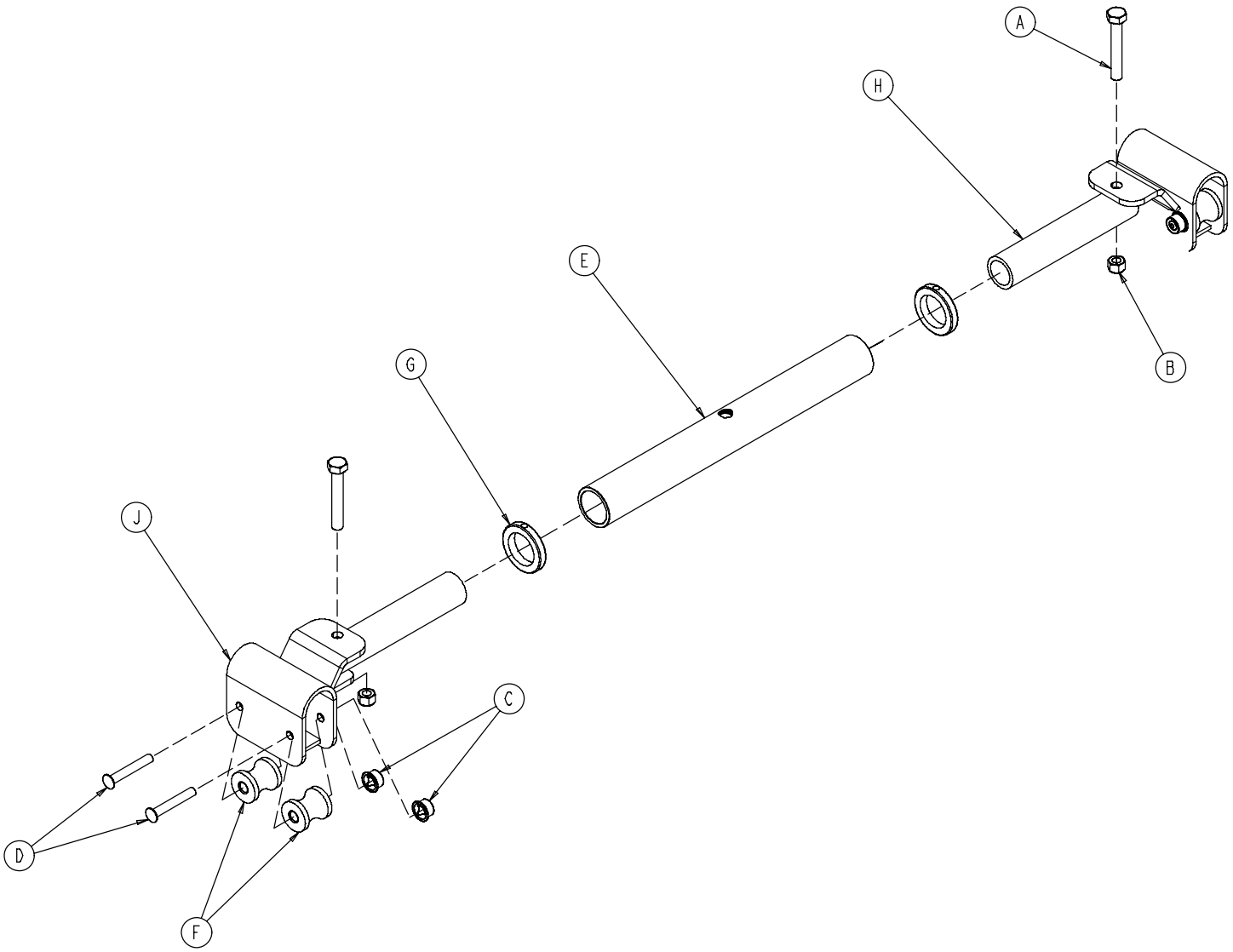
Manual Fowler to Litter Assembly

Assembly part number 1020−032−059 (reference only)



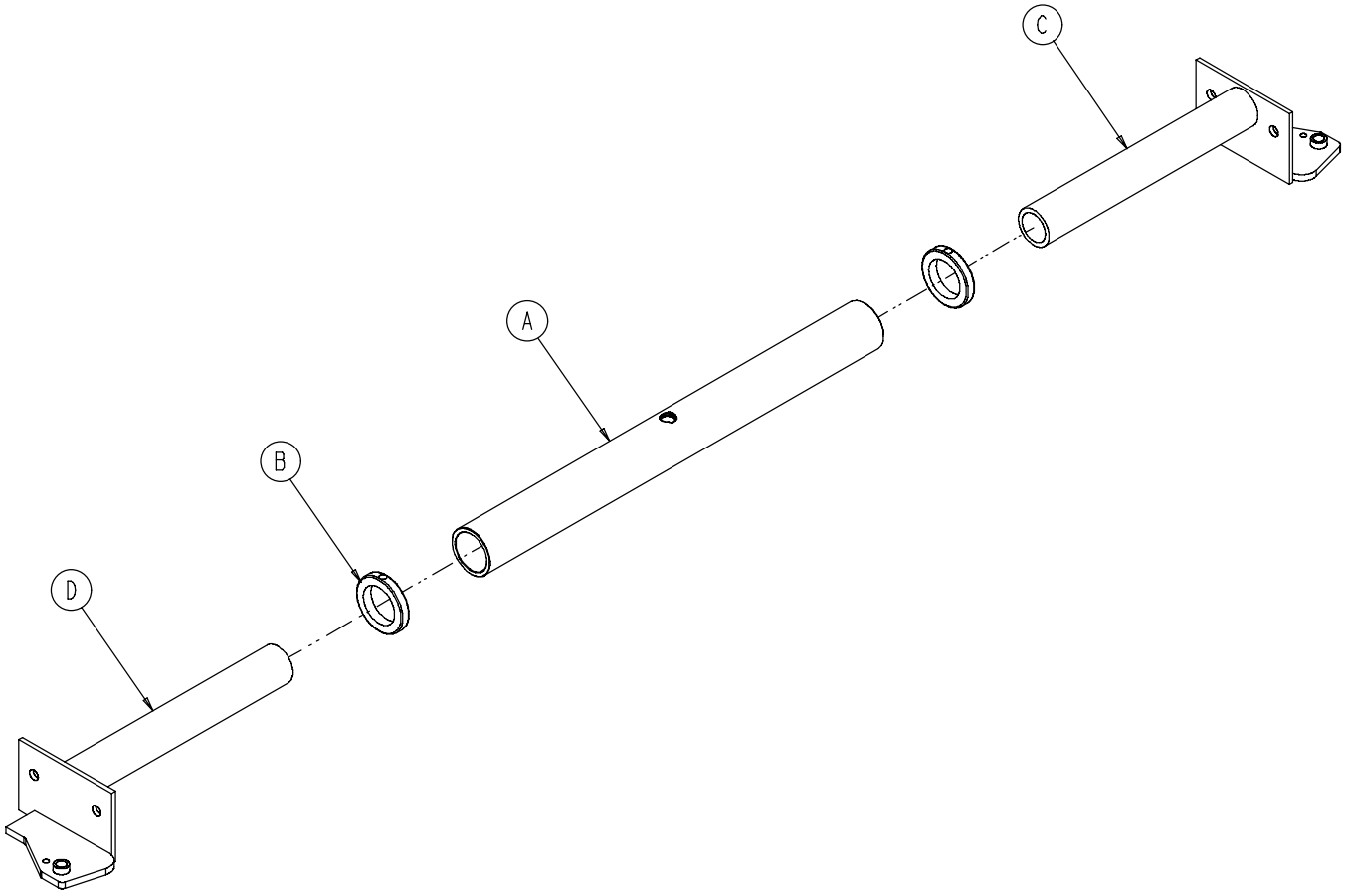
Item	Part No.	Part Name	Qty.
A	1020−032−054	Pivot Leg Assembly	1
B	0003−078−000	Hex Hd. Cap Screw	4
C	1020−032−056	Left Bracket Weldment	1
D	1020−032−055	Right Bracket Weldment	1
E	0014−002−000	Nylon Flat Washer	4
F	0016−028−000	Nylock Nut	6
H	0003−050−000	Hex Hd. Cap Screw	2

1020−024−002 Foot End Litter Support Assembly



Item	Part No.	Part Name	Qty.
A	0003−040−000	Hex Hd. Cap Screw	2
B	0016−028−000	Hex Nut	2
C	0017−003−000	Cap Nut	4
D	0025−053−000	Semi−Tubular Rivet	4
E	0753−010−029	Support Tube	1
F	0938−001−292	Support Tube Roller	4
G	0938−001−401	Collar	2
H	1010−032−064	Carrier Tube	2
J	1020−001−048	Foot End Support Tube	2

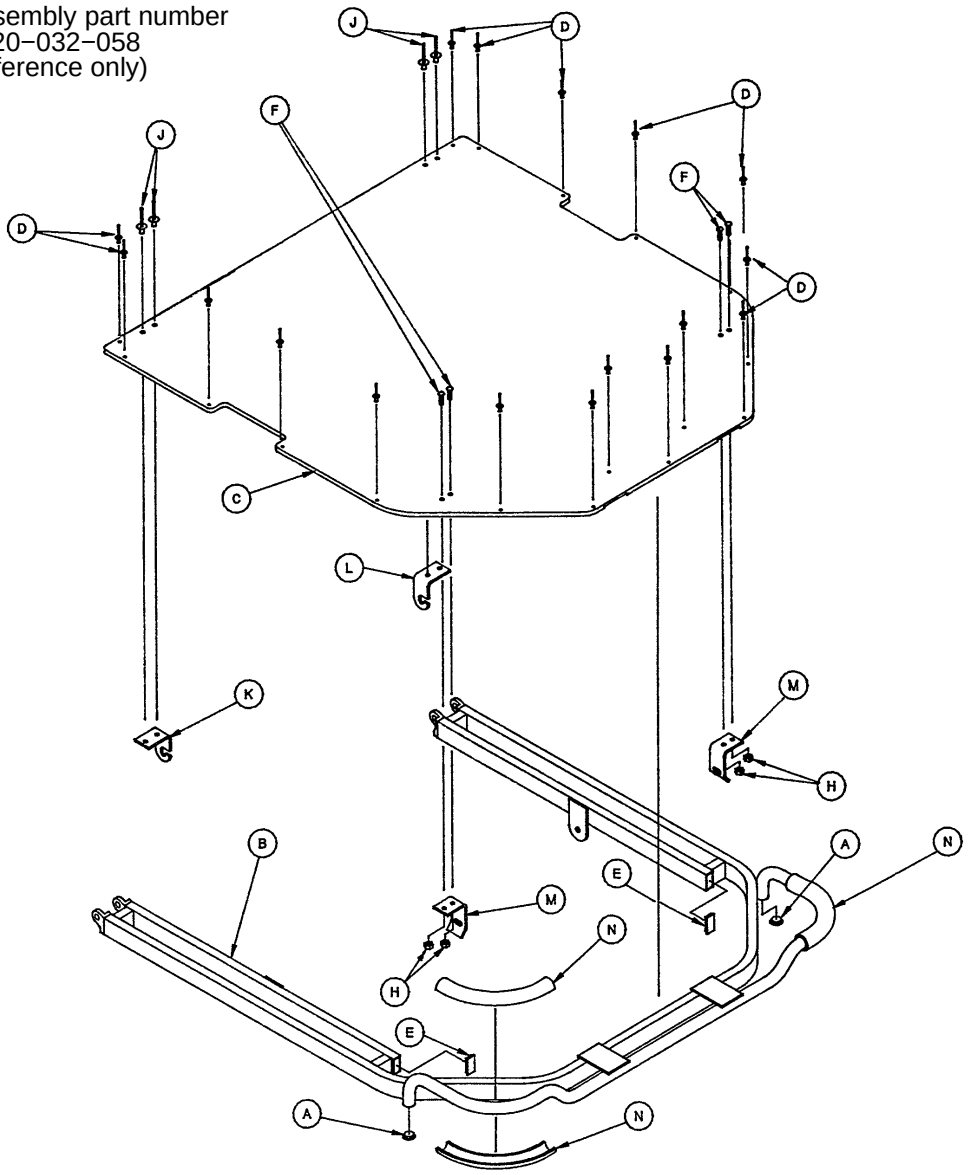
1020−024−003 Head End Litter Support Assembly



Item	Part No.	Part Name	Qty.
A	0753−010−030	Support Tube	1
B	0938−001−401	Collar	2
C	1020−024−004	Jack Support, Left	1
D	1020−024−005	Jack Support, Right	1

Manual Fowler Assembly

Assembly part number
1020−032−058
(reference only)



Item	Part No.	Part Name	Qty.
A	0037−065−000	Hole Plug	2
B	1020−032−057	Fowler Weldment	1
C	1020−031−039	Fowler Skin	1
D	0025−099−000	Pop Rivet	17
E	1010−032−066	Hole Plug	2
F	0004−149−000	But. Hd. Cap Screw	4
H	0016−003−000	Self−Locking Nut	4
J	0025−069−000	Pop Rivet	4
K	1020−023−012	Tray Hinge, Left	1
L	1020−023−013	Tray Hinge, Right	1
M	1020−023−014	Tray Hinge	2
N	1020−001−065	Fowler Handle Cover	4

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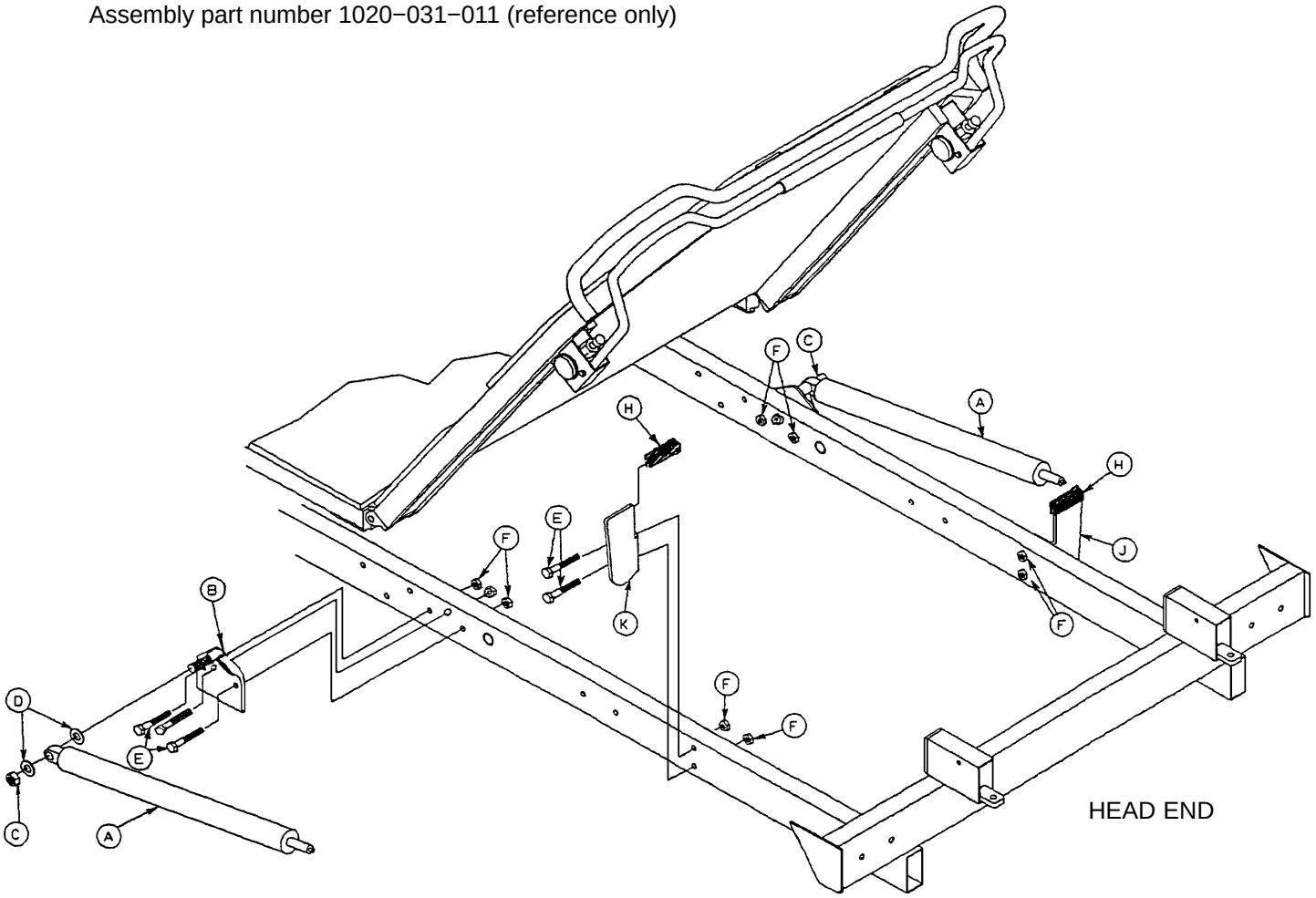
Pneumatic Fowler to Litter Assembly

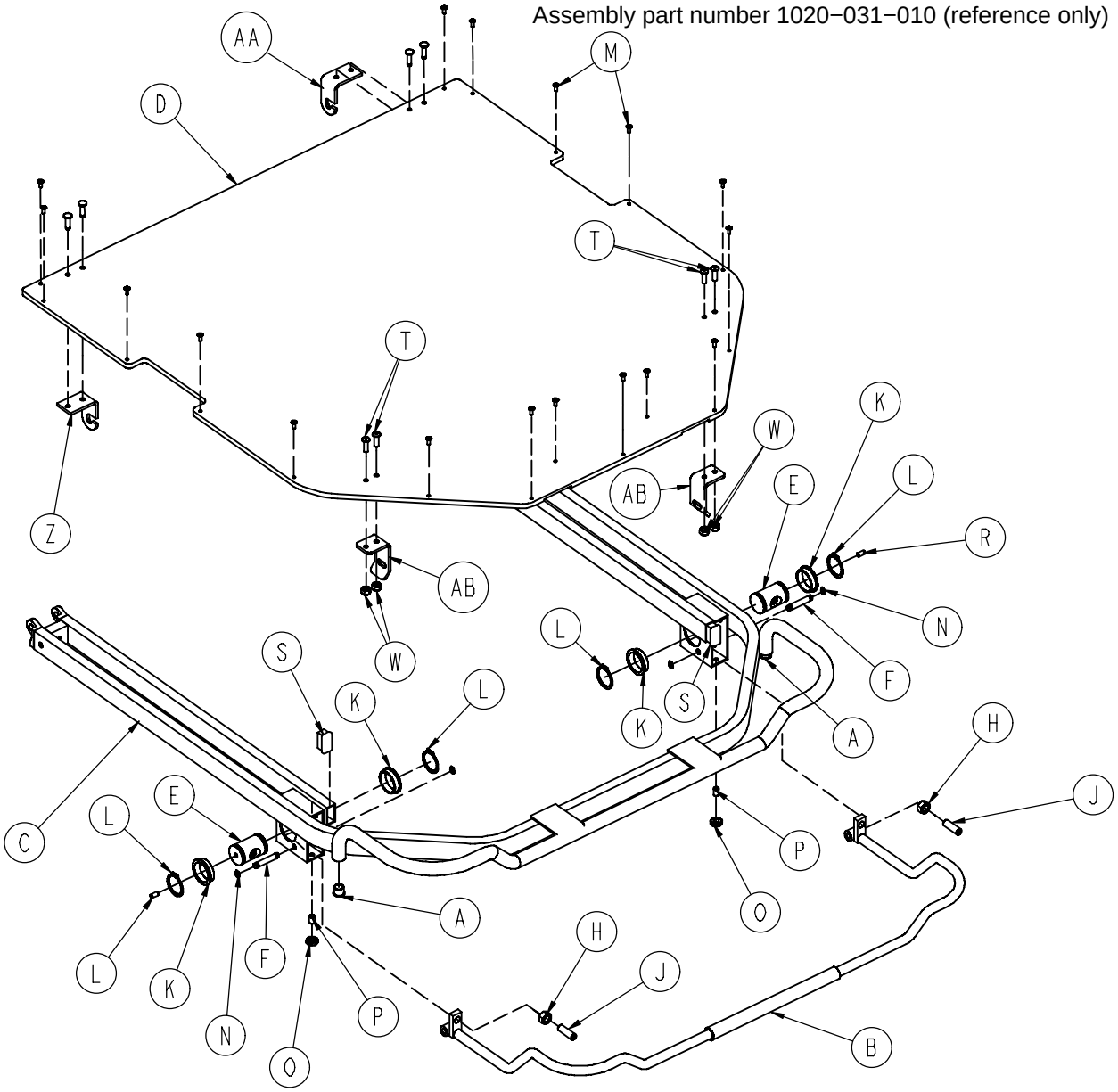
Assembly part number 1020−031−011 (reference only)



Item	Part No.	Part Name	Qty.
A	1010−031−078	Gas Cylinder	2
B	1020−031−025	Cylinder Mount	2
C	0016−035−000	Nylock Hex Nut	2
D	0014−029−000	Flat Washer	4
E	0003−078−000	Hex Hd. Cap Screw	10
F	0016−028−000	Nylock Hex Nut	10
H	1020−031−038	Fowler Rest Bumper	2
J	1020−031−017	Fowler Rest, Right	1
K	1020−031−019	Fowler Rest, Left	1

Pneumatic Fowler Assembly

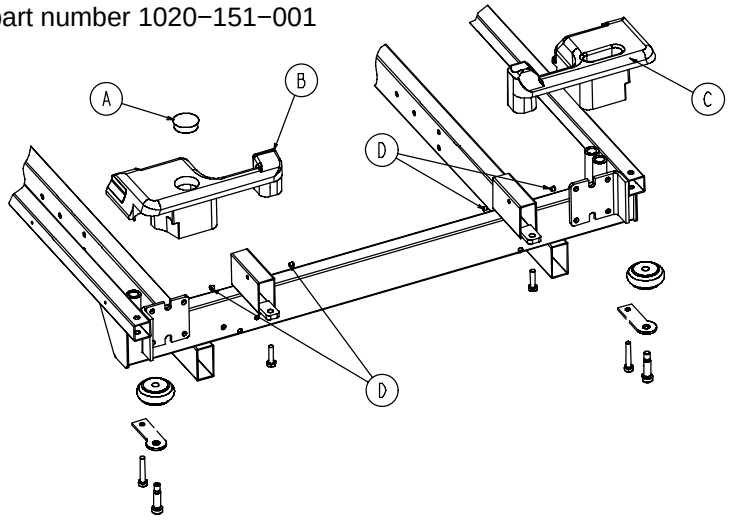
Assembly part number 1020−031−010 (reference only)



Item	Part No.	Part Name	Qty.	Item	Part No.	Part Name	Qty.
A	0037−065−000	Hole Plug	2	N	0028−008−000	Retaining Ring	4
B	1020−031−020	Handle Assembly	1	O	0015−037−000	Jam Nut	2
C	1020−031−015	Fowler Weldment	1	P	0021−104−000	Set Screw	2
D	1020−031−039	Fowler Skin	1	R	0021−119−000	Set Screw	2
E	1510−031−028	Yoke	2	S	1010−032−066	Hole Plug	2
F	1510−031−037	Pivot	2	T	0004−149−000	But. Hd. Cap Screw	4
H	0015−050−000	Hex Nut	2	W	0016−003−000	Self−Locking Nut	4
J	0021−126−000	Set Screw	2	Y	0025−069−000	Pop Rivet	4
K	0946−035−025	Liner	4	Z	1020−023−012	Tray Hinge, Left	1
L	0028−076−000	Retaining Ring	4	AA	1020−023−013	Tray Hinge, Right	1
M	0025−099−000	Pop Rivet	17	AB	1020−023−014	Tray Latch	2

Head End Litter Covers − No I.V. & No Push Handles

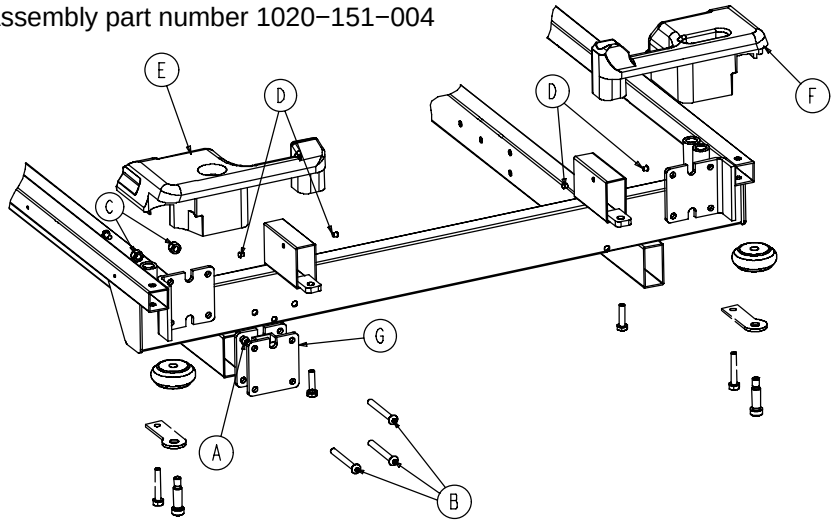
Assembly part number 1020−151−001



Item	Part No.	Part Name	Qty.
A	0037−059−000	Hole Plug	1
B	1010−001−013	Cover, Head, Left, Hole	1
C	1010−001−014	Cover, Head, Right, Slot	1
D	0037−074−000	Hole Plug	4

Head End Litter Covers − With I.V. & No Push Handles

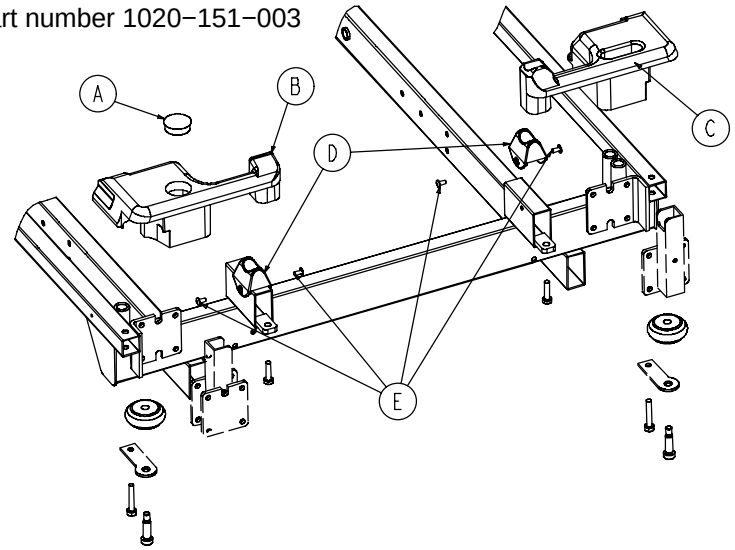
Assembly part number 1020−151−004



Item	Part No.	Part Name	Qty.	Item	Part No.	Part Name	Qty.
A	0004−097−000	But Hd. Cap Screw	1	E	1010−001−013	Cover, Head, Left, Hole	1
B	0004−163−000	But. Hd. Cap Screw	3	F	1010−001−014	Cover, Head, Right, Slot	1
C	0016−028−000	Hex Nut	4	G	1020−054−067	I.V. Spacer	1
D	0037−074−000	Hole Plug	4				

Head End Litter Covers − With Push Handles & No I.V.

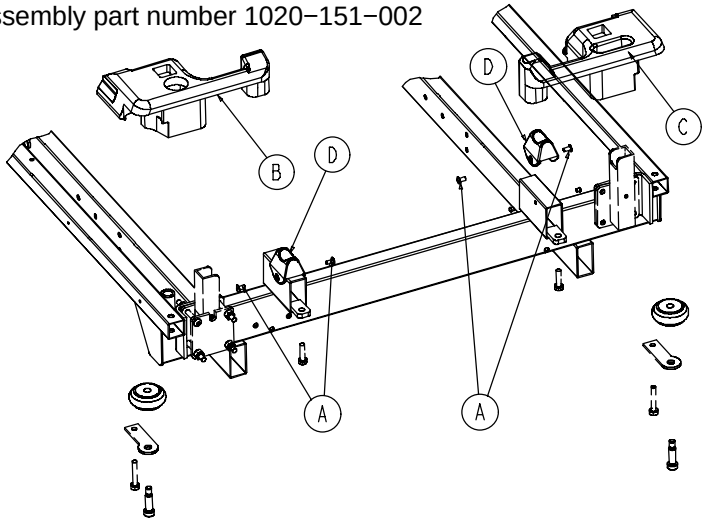
Assembly part number 1020−151−003



Item	Part No.	Part Name	Qty.
A	0037−059−000	Hole Plug	1
B	1010−001−015	Cover, Head, Left, Hole/Hole	1
C	1010−001−016	Cover, Head, Left, Hole/Slot	1
D	1010−001−035	Handle Rest	2
E	0025−079−000	Pop Rivet	4

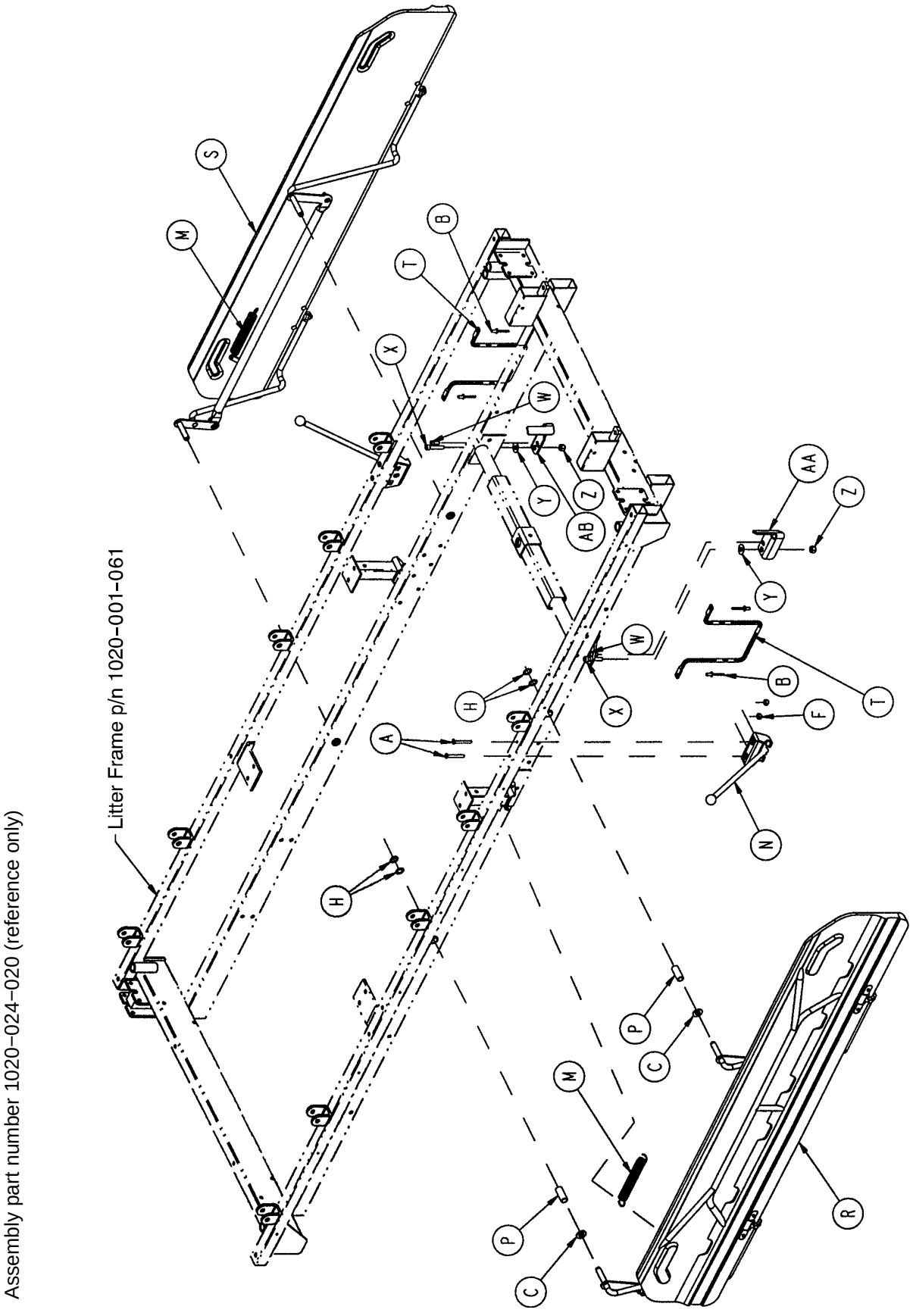
Head End Litter Covers − With I.V. & Push Handles

Assembly part number 1020−151−002



Item	Part No.	Part Name	Qty.
A	0025−079−000	Pop Rivet	4
B	1010−001−015	Cover, Head, Left, Hole/Hole	1
C	1010−001−016	Cover, Head, Left, Hole/Slot	1
D	1010−001−035	Handle Rest	2

Transfer System Assembly

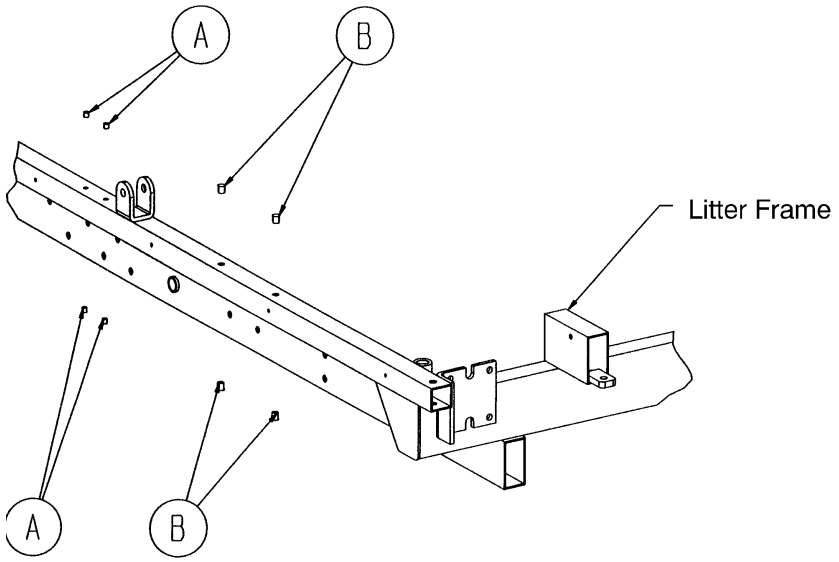


Transfer System Assembly

Item	Part No.	Part Name	Qty.
A	0002−100−000	Pan Hd. Machine Screw	4
B	0025−079−000	Pop Rivet	4
C	0014−021−000	Washer	4
F	0016−003−000	Fiberlock Hex Nut	4
H	0028−093−000	Retaining Ring	8
M	0038−252−000	Extension Spring	2
N	(page 84)	Board Support Assembly	2
P	1020−001−029	Bearing	4
R	(page 82)	Transfer Board Ass'y, Left	1
S	(page 83)	Transfer Board Ass'y, Right	1
T	1020−024−121	Board Retainer	2
W	0004−032−000	Soc. Hd. Cap Screw	2
X	0004−142−000	Soc. Hd. Cap Screw	2
Y	0011−179−000	Nylon Washer	2
Z	0016−028−000	Nylock Nut	2
AA	1020−024−034	Support Plate, Left	1
AB	1020−024−035	Support Plate, Right	1

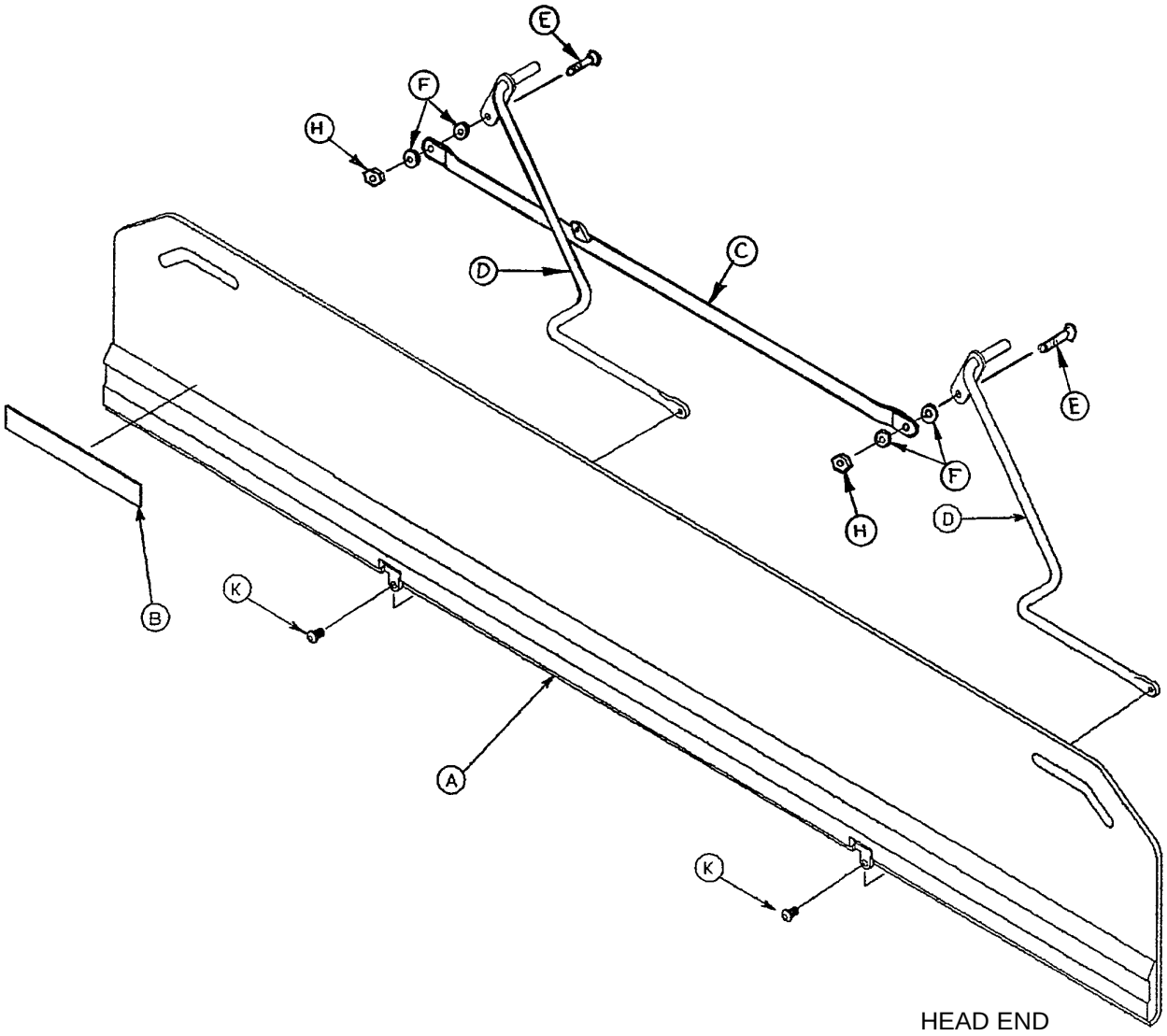
No Transfer Board Option

Assembly part number 1020−024−022 (reference only)



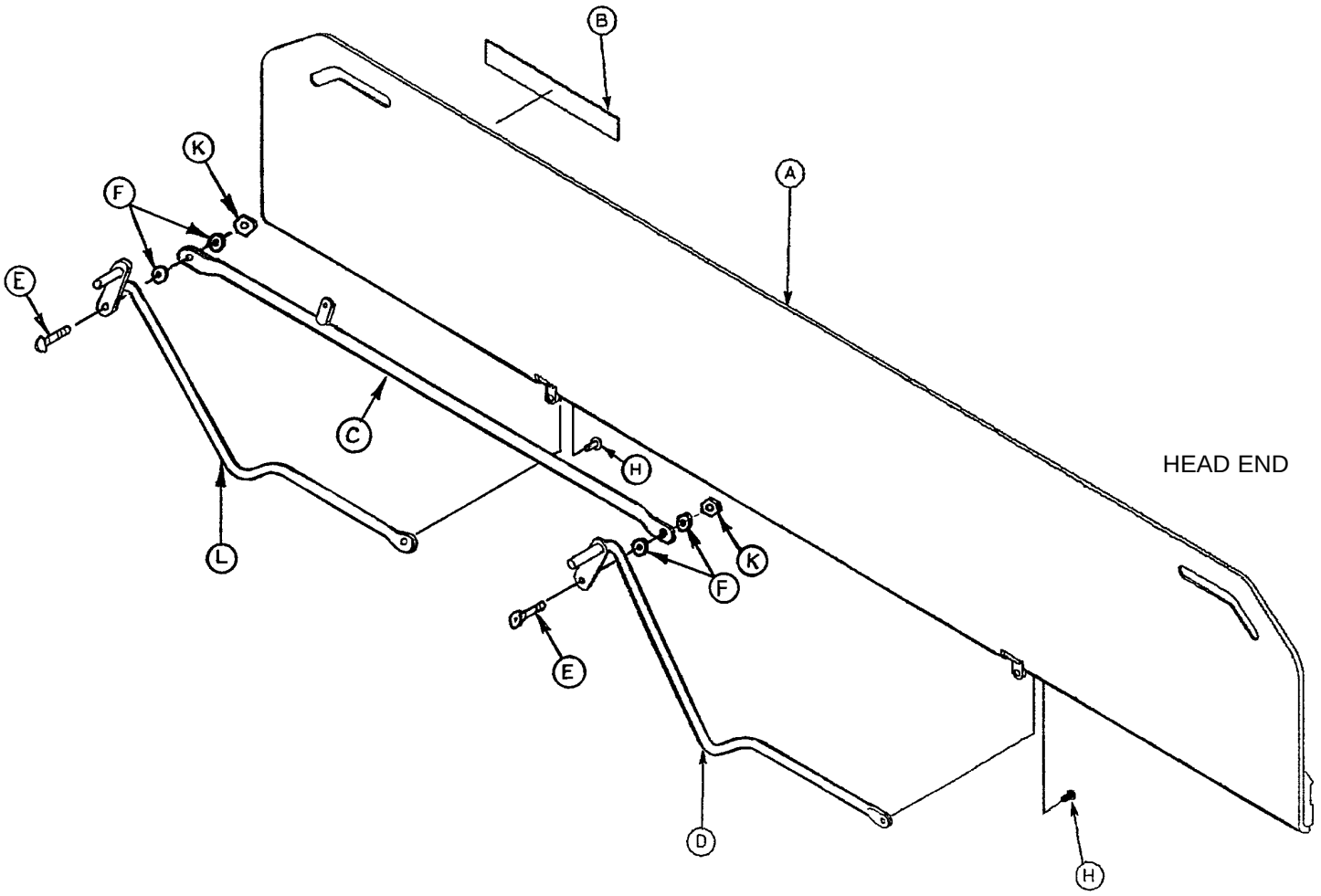
Item	Part No.	Part Name	Qty.
A	0037−074−000	Hole Plug	8
B	0721−031−065	Hole Plug	8

1020−024−010 Transfer Board Assembly, Left



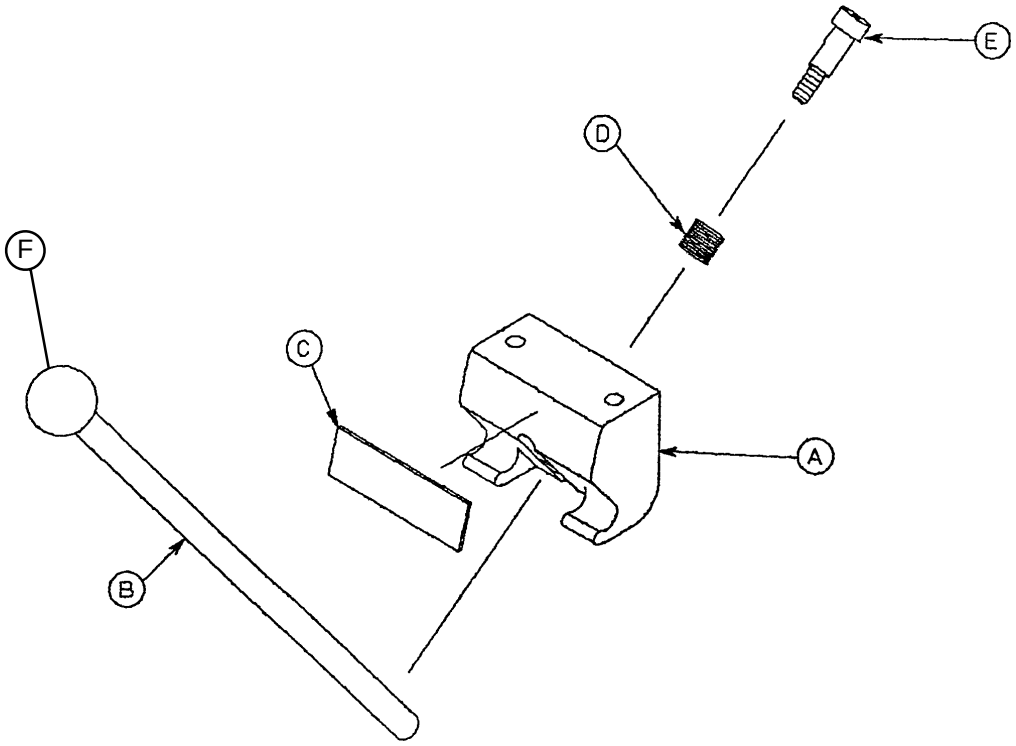
Item	Part No.	Part Name	Qty.
A	1020−032−100	Transfer Board	1
B	0721−024−046	Label	1
C	1020−024−038	Connecting Link Assembly	1
D	1020−024−012	Pivot Arm Assembly, Left	2
E	0001−025−000	Flat Hd. Machine Screw	2
F	0011−224−000	Nylon Flat Washer	4
H	0016−028−000	Nylock Hex Nut	2
K	0004−156−000	Button Hd. Cap Screw	2

1020−024−011 Transfer Board Assembly, Right



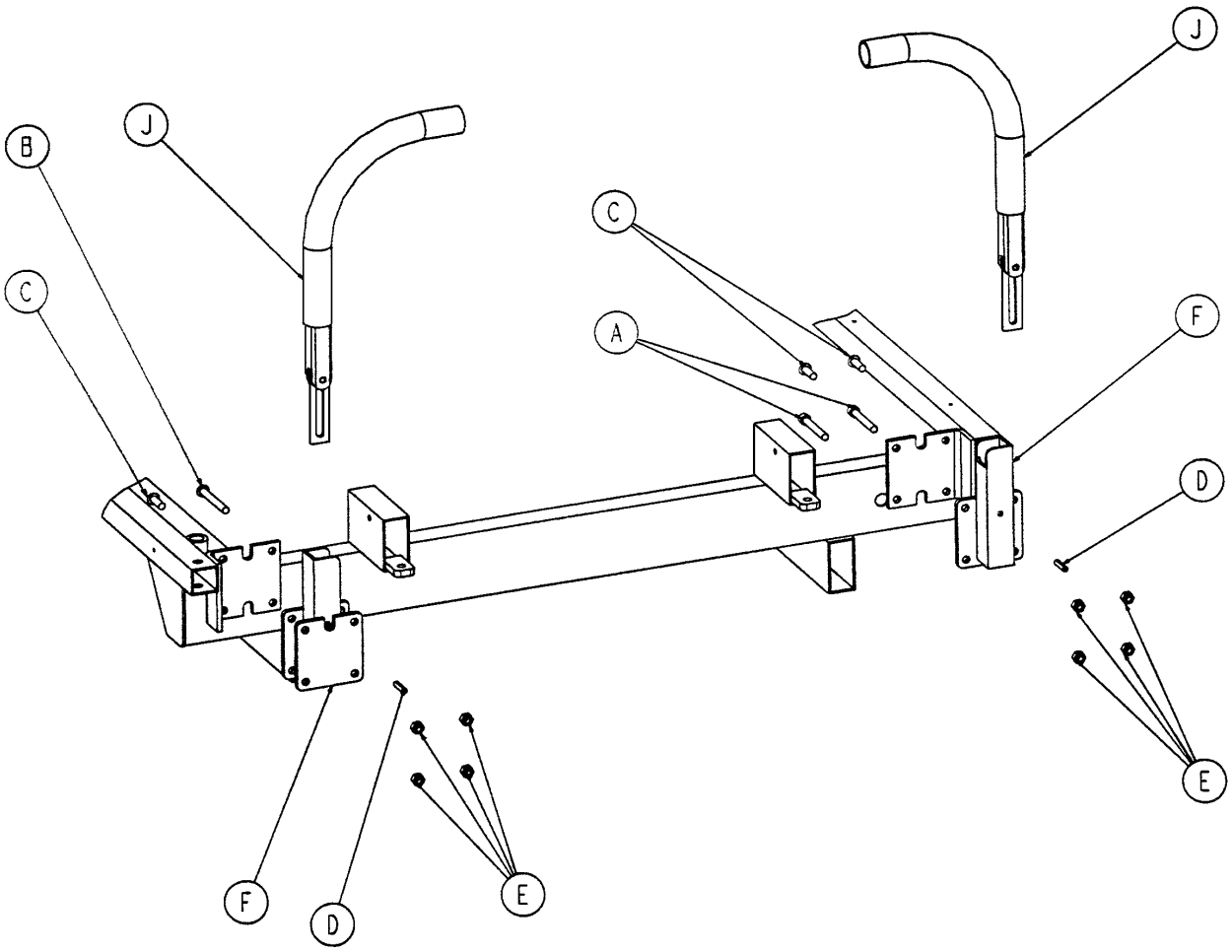
Item	Part No.	Part Name	Qty.
A	1020−032−100	Transfer Board Assembly	1
B	0721−024−046	Label	1
C	1020−024−037	Connecting Link Assembly	1
D	1020−024−013	Pivot Arm Ass'y Head, Rt.	1
E	0001−025−000	Flat Hd. Machine Screw	2
F	0011−224−000	Nylon Flat Washer	4
H	0004−156−000	Button Hd. Cap Screw	2
K	0016−028−000	Nylock Hex Nut	2
L	1020−024−033	Pivot Arm Ass'y, Right	1

1010−024−030 Arm Board Support Assembly



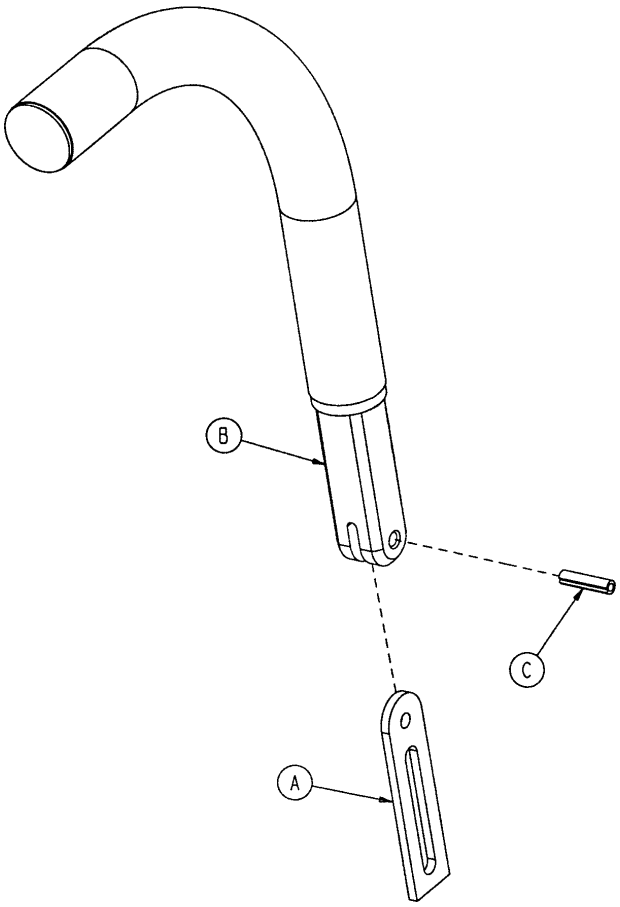
Item	Part No.	Part Name	Qty.
A	1010−024−015	Support Block	1
B	1010−024−016	Support Arm	1
C	1010−024−014	Warning Label	1
D	0038−263−000	Spring	1
E	0008−017−000	Shoulder Bolt	1
F	1010−026−046	Ball Knob	1

1020−151−000 Optional Head End Push Handles



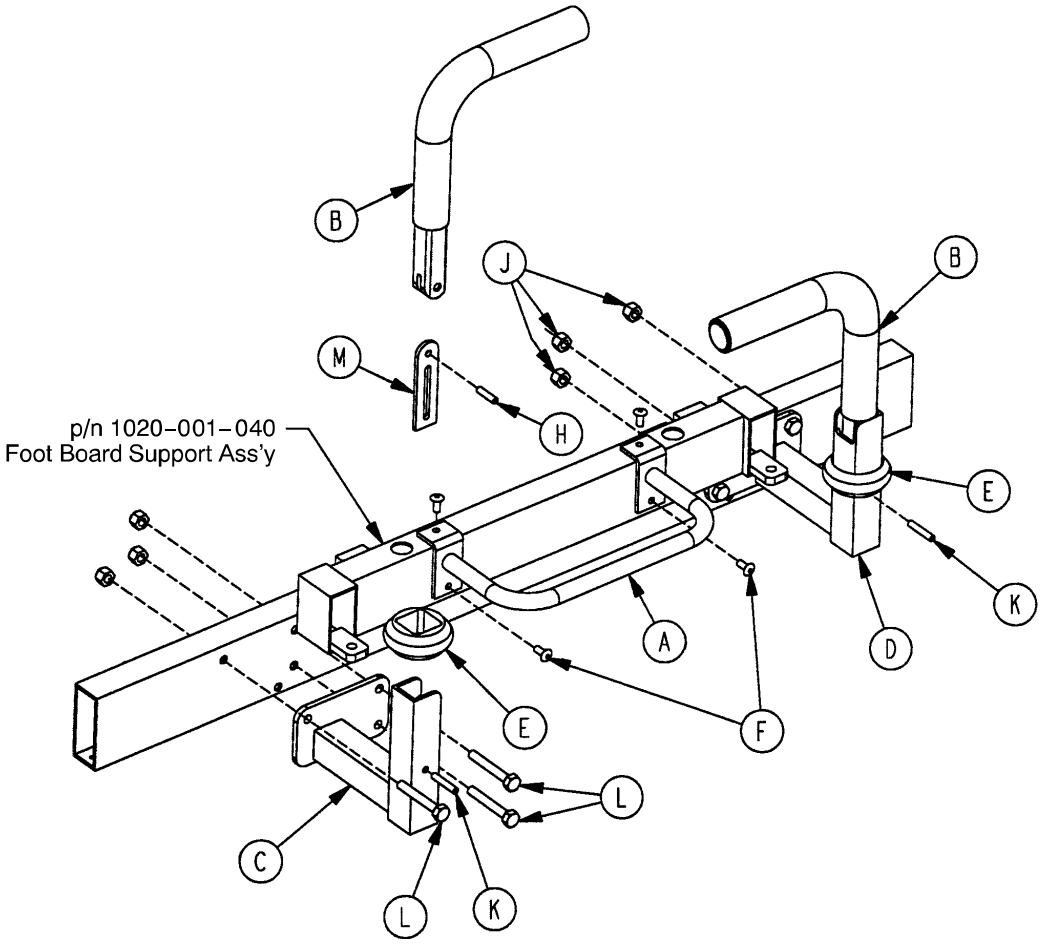
Item	Part No.	Part Name	Qty.
A	0004−009−000	Soc. Hd. Cap Screw	2
B	0004−097−000	But. Hd. Cap Screw	3
C	0004−161−000	But. Hd. Cap Screw	3
D	0026−011−000	Spring Pin	2
E	0016−028−000	Hex Nut	8
F	1010−054−070	Socket Assembly, Left	1
H	1010−054−071	Socket Assembly, Right	1
J	(page 86)	Handle Assembly	2

1211−351−010 Push Handle Assembly



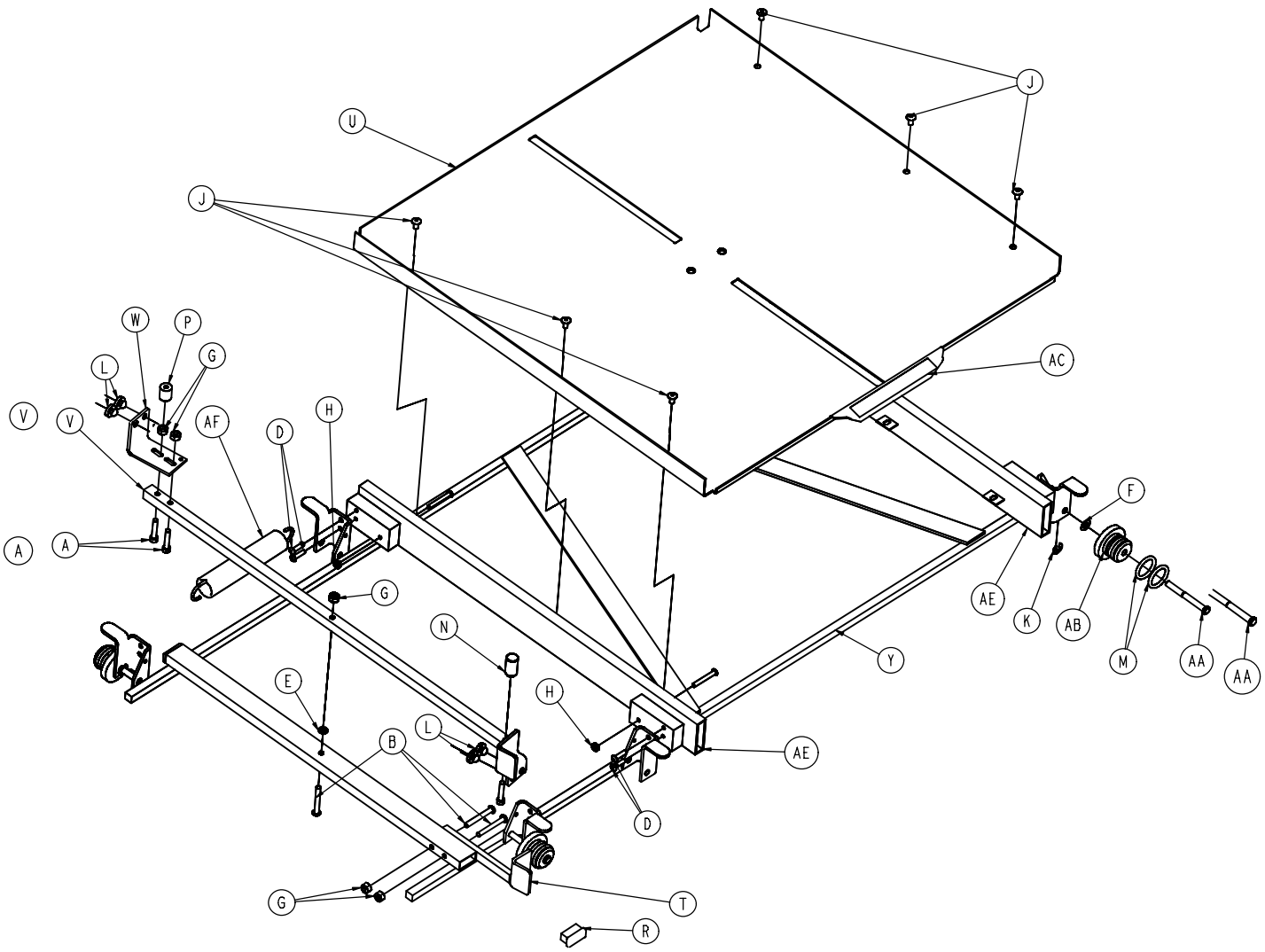
Item	Part No.	Part Name	Qty.
A	1010−354−024	Stop Link	1
B	1211−151−018	Sleeve Assembly	1
C	0026−118−000	Roll Pin	1

1020−051−000 Optional Foot End Push Handles



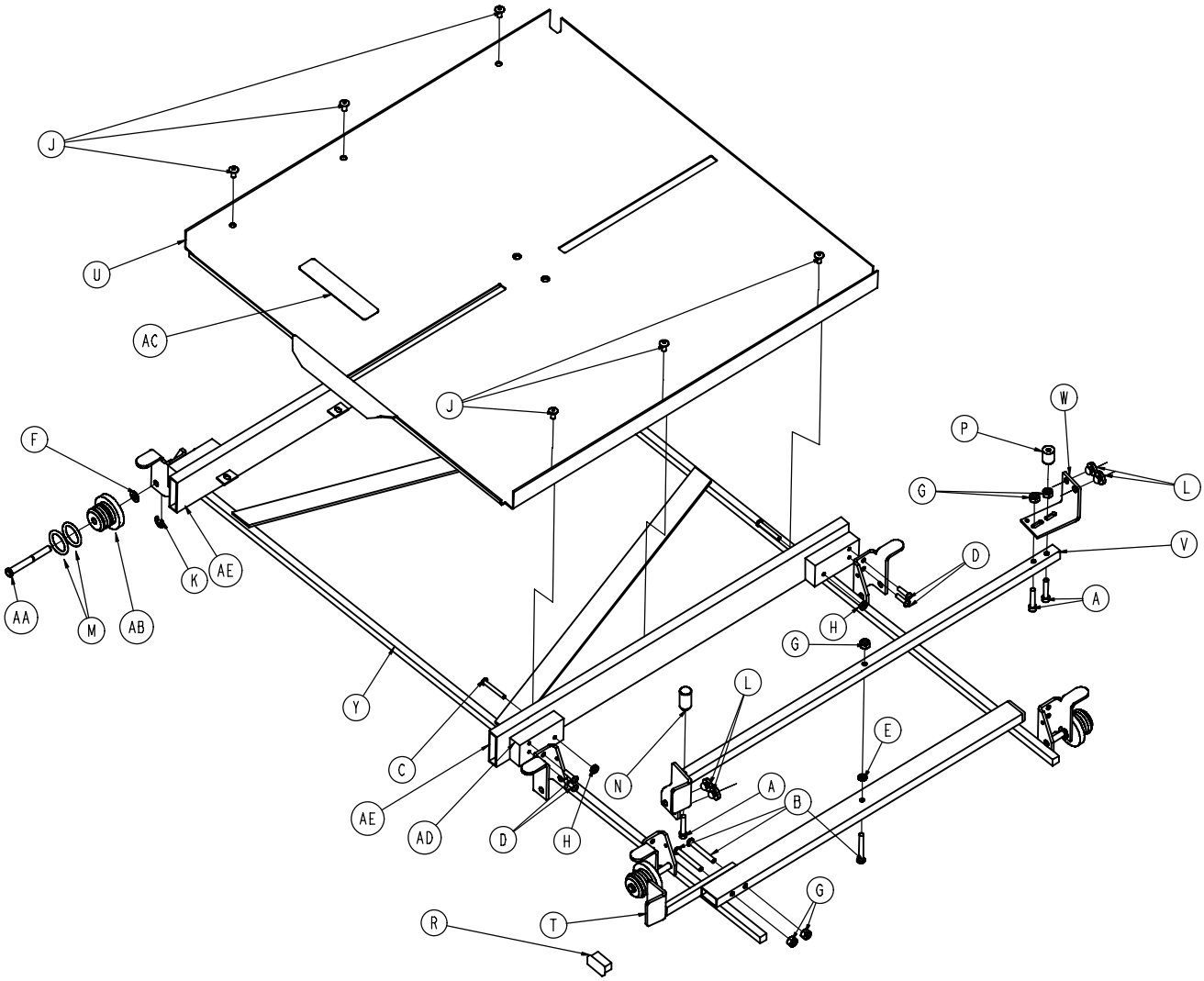
Item	Part No.	Part Name	Qty.
A	1010−051−019	Guard	1
B	1000−058−019	Push Handle	2
C	1020−051−015	Handle Socket	1
D	1020−051−017	Handle Socket	1
E	1010−051−018	Rubber Bumper	2
F	0025−079−000	Pop Rivet	4
H	0026−010−000	Roll Pin	2
J	0016−028−000	Nylock Nut	6
K	0026−011−000	Roll Pin	2
L	0003−078−000	Hex Hd. Bolt	6
M	1010−354−024	Stop Link	2

1020−022−010 Optional X−Ray Tray Assembly Right Side Load



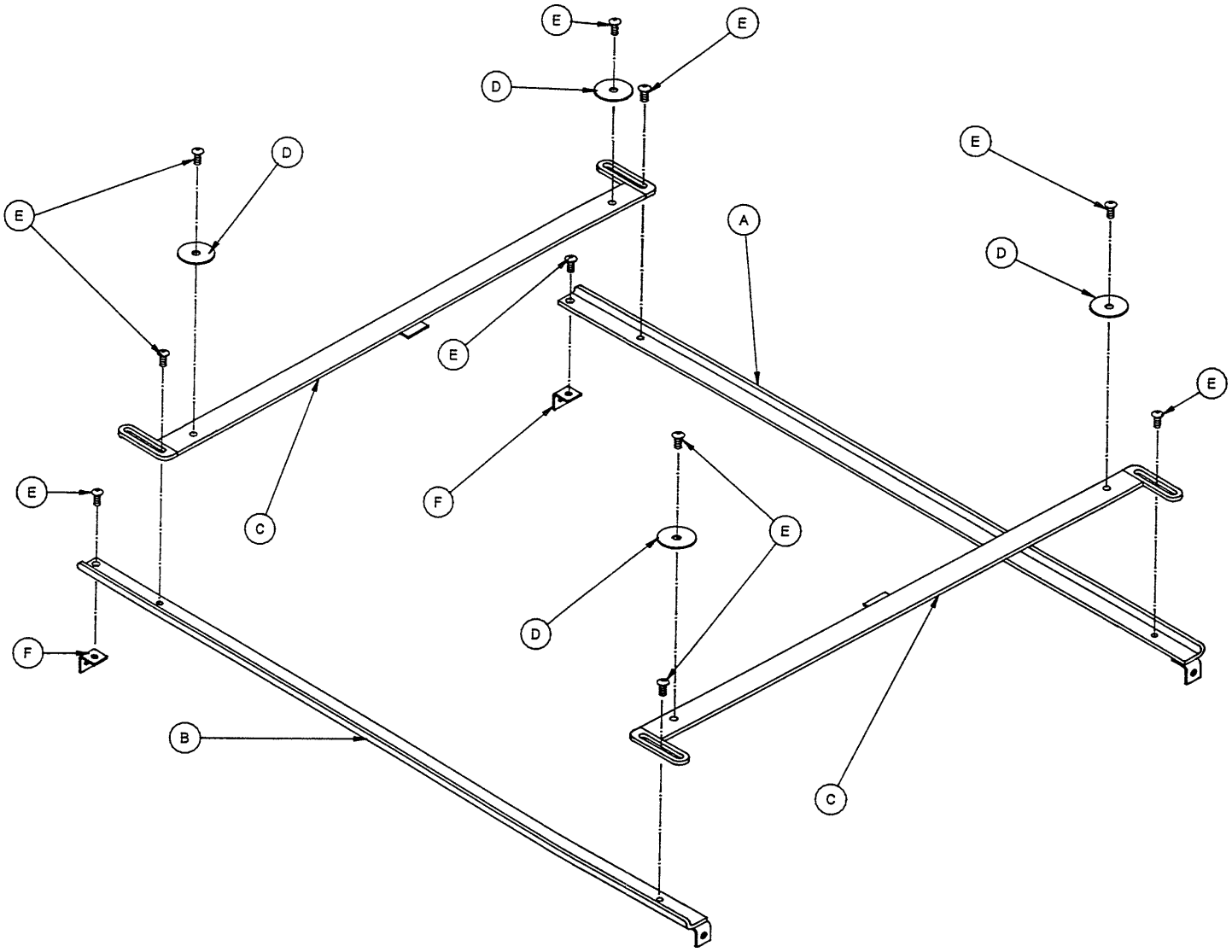
Item	Part No.	Part Name	Qty.	Item	Part No.	Part Name	Qty.
A	0004−026−000	Soc. Hd. Cap Screw	3	P	1010−022−036	Retention Spacer, Lt.	1
B	0004−171−000	But. Hd. Cap Screw	3	R	1010−032−066	Hole Plug	2
C	0004−175−000	But. Hd. Cap Screw	4	T	1020−022−007	Brake Handle	1
D	0004−265−000	But. Hd. Cap Screw	8	U	1020−021−014	Tray Pan	1
E	0011−146−000	Nylon Washer	1	V	1020−022−015	Pivot Tube Ass'y	1
F	0014−004−000	Nylon Flat Washer	4	W	1020−022−036	Brake Adj. Bracket	1
G	0016−003−000	Nylock Hex Nut	5	Y	1020−022−044	Frame Assembly	1
H	0016−014−000	Nylon Hex nut	4	AA	1020−022−025	Wheel Axle	4
J	0025−079−000	Rivet	6	AB	1020−022−059	Wheel	4
K	0028−098−000	E−Ring	4	AC	1020−022−060	Label	1
L	0037−064−000	Rubber Bumper	4	AD	1020−022−061	X−Ray Tray Spacer	4
M	0045−952−000	O−Ring	8	AE	1020−022−062	Drawer Slides	1
N	1010−022−035	Retention Spacer, Rt.	1	AF	0038−253−000	Extension Spring	1

1020−021−010 Optional X−Ray Tray Assembly
Left Side Load



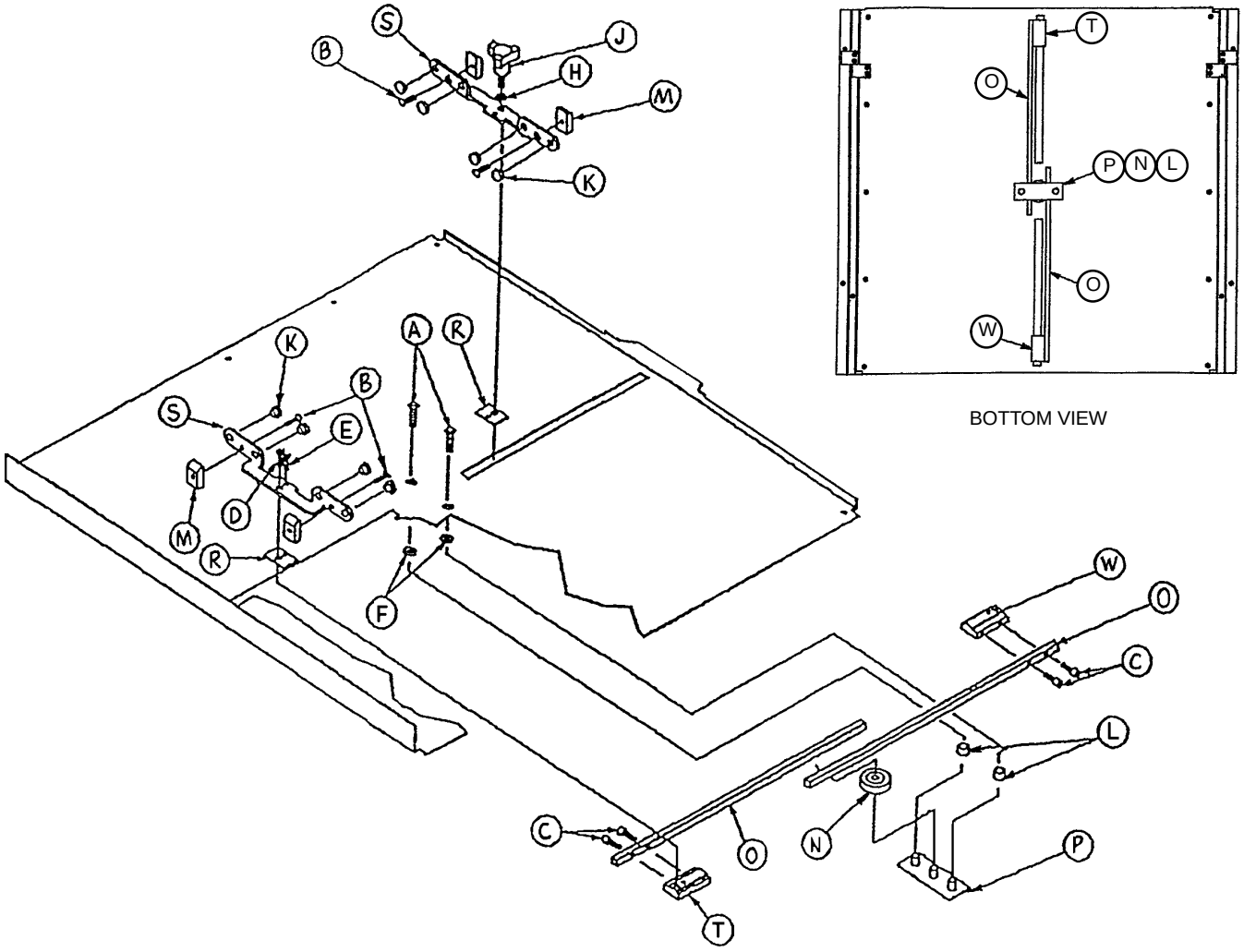
Item	Part No.	Part Name	Qty.	Item	Part No.	Part Name	Qty.
A	0004−026−000	Soc. Hd. Cap Screw	3	P	1010−022−036	Retention Spacer, Lt.	1
B	0004−171−000	But. Hd. Cap Screw	3	R	1010−032−066	Hole Plug	2
C	0004−175−000	But. Hd. Cap Screw	4	T	1020−021−007	Brake Handle	1
D	0004−265−000	But. Hd. Cap Screw	8	U	1020−021−014	Tray Pan	1
E	0011−146−000	Nylon Washer	1	V	1020−021−015	Pivot Tube Ass'y	1
F	0014−004−000	Nylon Flat Washer	4	W	1020−021−036	Brake Adj. Bracket	1
G	0016−003−000	Nylock Hex Nut	5	Y	1020−021−044	Frame Assembly	1
H	0016−043−000	Nylon Hex nut	4	AA	1020−022−025	Wheel Axle	4
J	0025−079−000	Rivet	6	AB	1020−022−059	Tray Wheel	4
K	0028−098−000	Retaining Ring	4	AC	1020−022−060	Label	1
L	0037−064−000	Rubber Bumper	4	AD	1020−022−061	X−Ray Tray Spacer	4
M	0045−952−000	O−Ring	8	AE	1020−022−062	Drawer Slides	1
N	1010−022−035	Retention Spacer, Rt.	1				

1020−027−000 Optional X−Ray Grid Holder Assembly



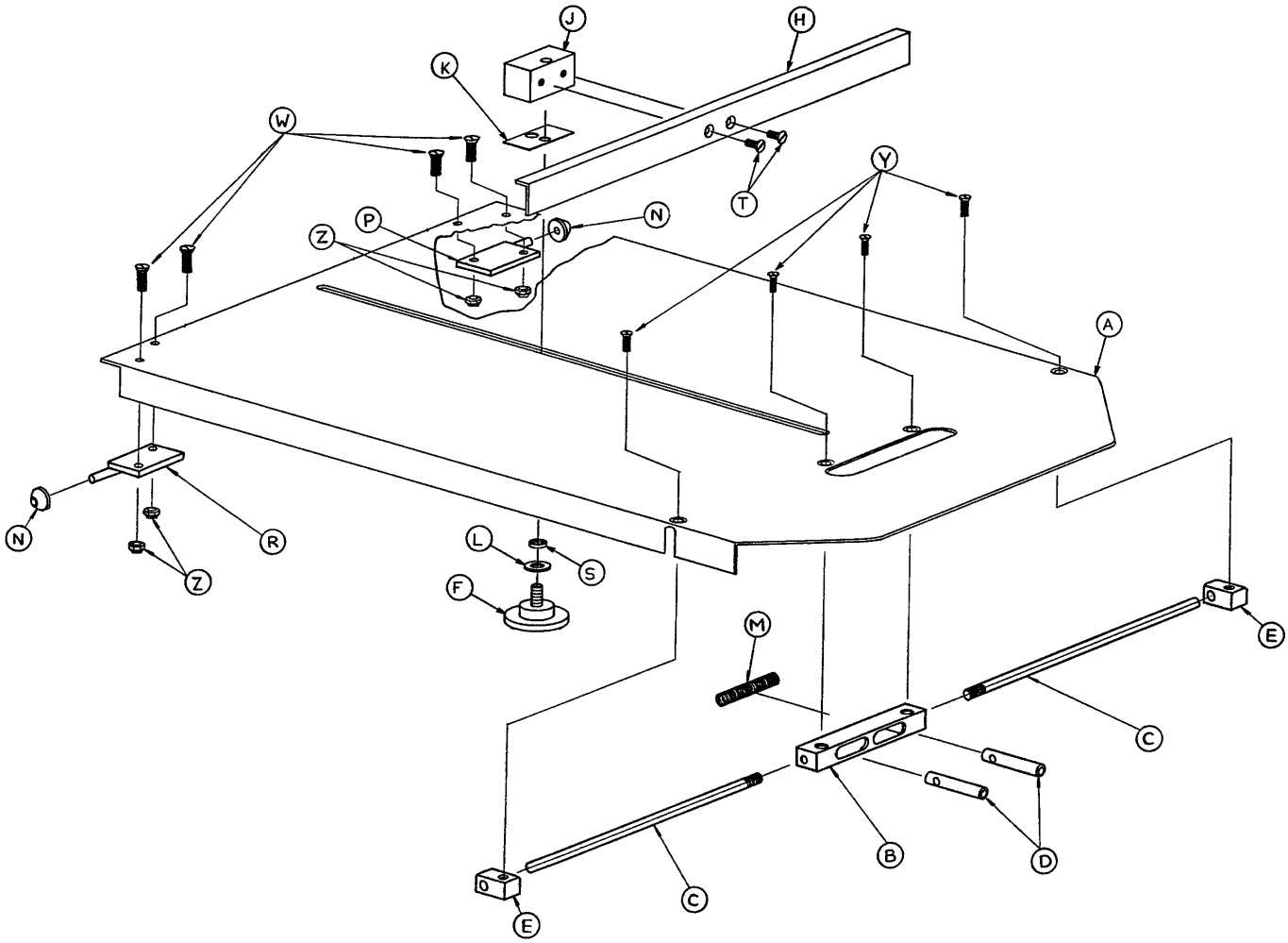
Item	Part No.	Part Name	Qty.
A	1020−027−021	Guide Weldment, Rt.	1
B	1020−027−022	Guide Weldment, Lt.	1
C	1020−027−011	Slider Weldment	2
D	0011−271−000	Fender Washer	4
E	0004−131−000	Button Hd. Cap Screw	10
F	1020−027−024	”L” Bracket	2

1020−020−000 Optional X−Ray Centering Guide



Item	Part No.	Part Name	Qty.
A	0001−022−000	Flat Hd. Mach. Screw	2
B	0001−085−000	Flat Hd. Mach. Screw	4
C	0004−127−000	Soc. Hd. Cap Screw	4
D	0004−169−000	But. Hd. Cap Screw	1
E	0004−170−000	But. Hd. Cap Screw	1
F	0011−146−000	Nylon Washer	2
H	0011−132−000	Nylon Washer	1
J	0024−051−000	Three Arm Knob	1
K	0037−064−000	Rubber Bumper	8
L	0052−250−000	Spacer	2
M	1020−022−021	Slide Block	4
N	1020−022−041	Spur Gear	1
P	1020−022−052	Guide Plate	1
R	1020−022−055	Slide Pad	2
S	1020−022−056	Centering Plate	2
T	1020−022−057	Left Rack Connector	1
W	1020−022−058	Rack Connector Ass'y	1
X	1020−019−005	Centering Label (not shown)	1

1020−23−000 Optional Fowler X−Ray Cassette Ass'y



Item	Part No.	Part Name	Qty.
A	1020−023−011	Tray	1
B	1020−023−016	Post Housing	1
C	1020−023−025	Actuating Rod	2
D	0926−023−064	Post	2
E	1010−023−037	Rod Guide	2
F	1020−023−021	Knob	1
H	1010−023−028	Tray Angle	1
J	0926−023−070	Block Assembly	1
K	0926−023−069	Washer	1
L	0014−003−000	Washer	1
M	0038−122−000	Compression Spring	1
N	1020−023−026	Spacer	2
P	1020−023−019	Tray Hinge, Right	1
R	1020−023−020	Tray Hinge, Left	1
S	0926−023−071	Bushing	1
T	0001−020−000	Flat Hd. Mach. Screw	2
W	0004−149−000	Hex Soc. But. Hd. Cap Screw	4
Y	0001−022−000	Flat Hd. Screw	4
Z	0016−003−000	Nylock Nut	4
AA	1010−023−019	Tray Removal Label	1
AB	1020−023−027	Specification Label	1

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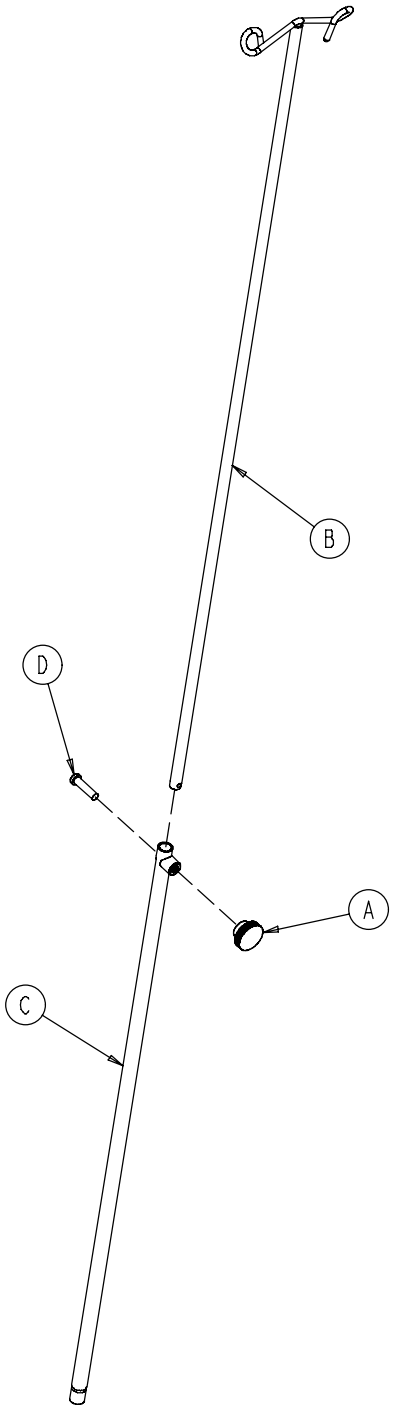
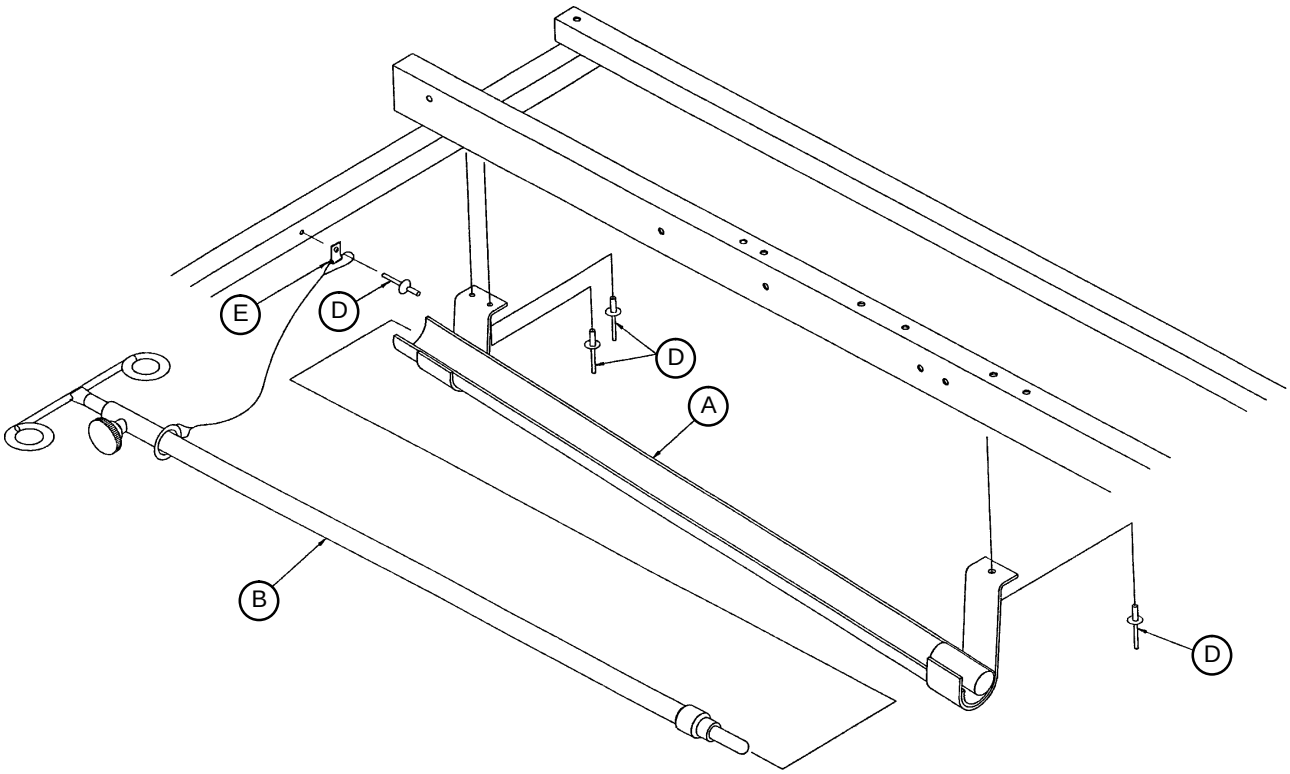
0390−025−000 Optional Removable I.V Pole Assembly

Item	Part No.	Part Name	Qty.
A	0024−023−000	Plastic Knob	1
B	0390−003−053	Double I.V. Ass'y	1
C	0393−003−043	Tube Assembly	1
D	0004−496−000	Soc. Hd. Cap Screw	1

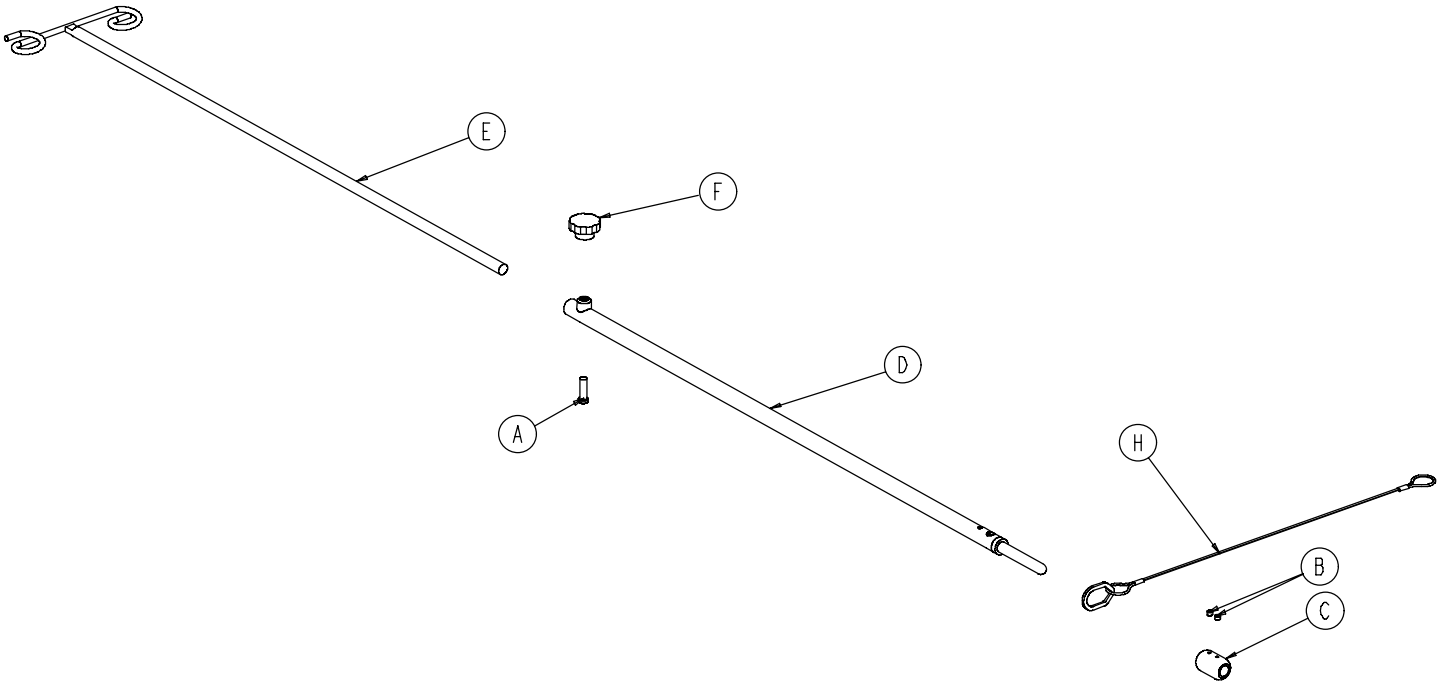


1010−022−100 Optional Tethered I.V. Assembly



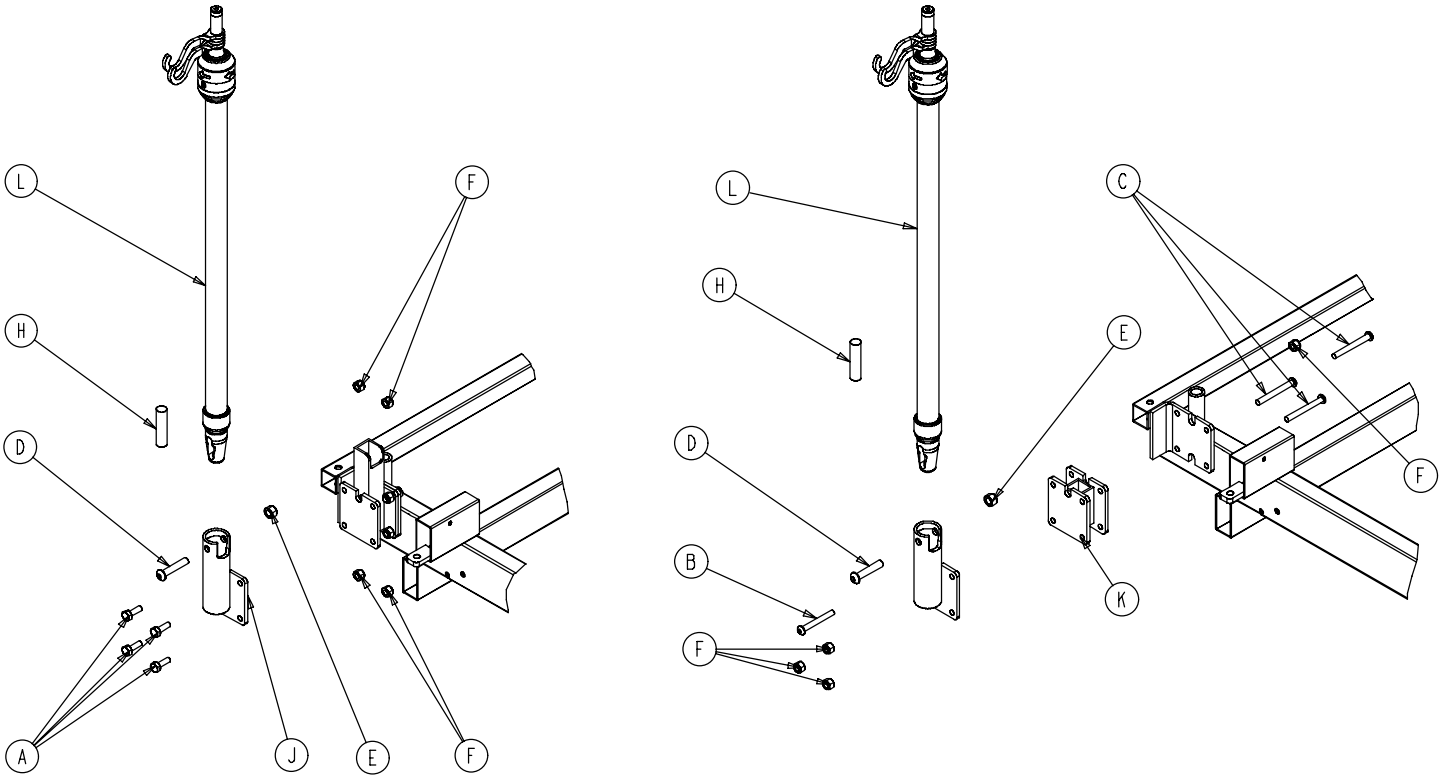
Item	Part No.	Part Name	Qty.
A	1010−022−025	Trough Assembly	1
B	(Page 95)	Tethered I.V. Assembly	1
D	0025−092−000	Pop Rivet	4
E	0034−022−000	Loop Clamp	1

1001−087−018 Optional Tethered I.V. Pole Assembly



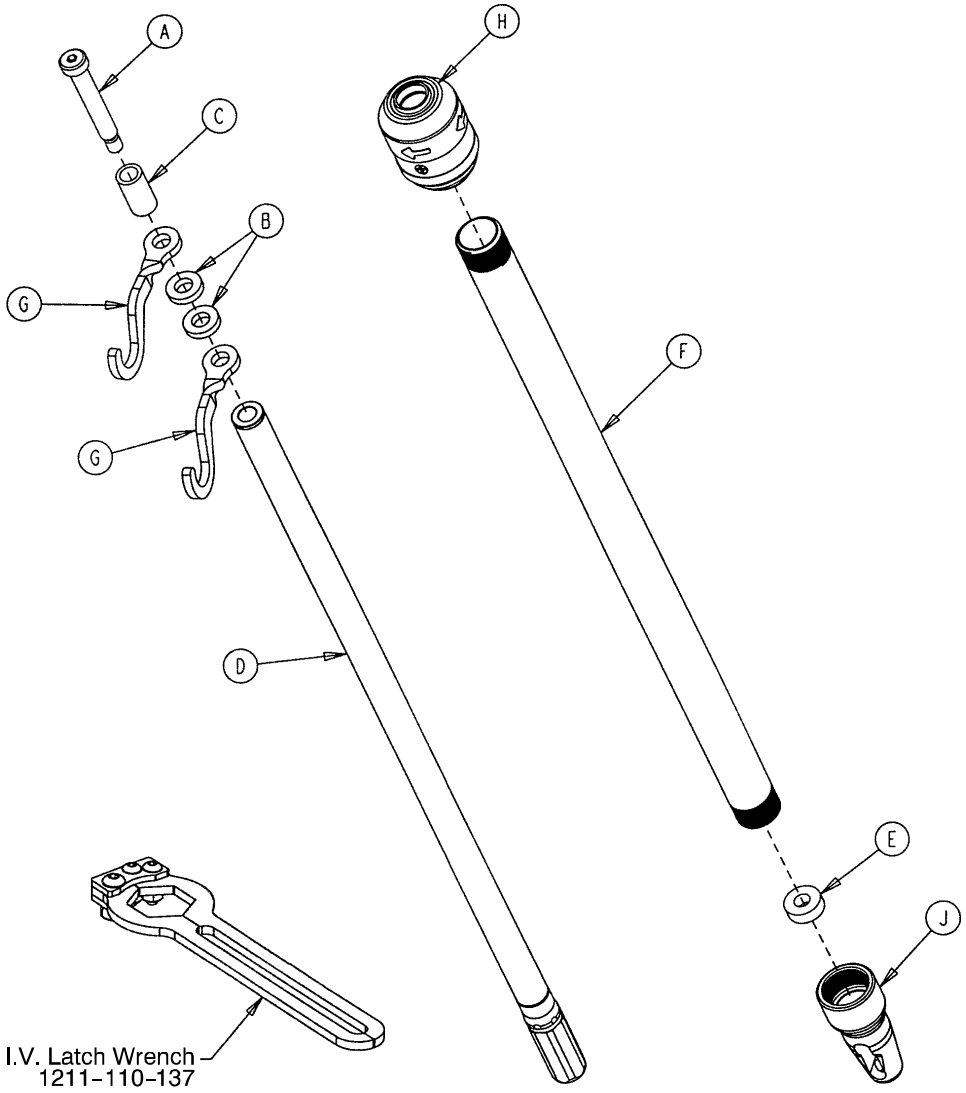
Item	Part No.	Part Name	Qty.
A	0004−495−000	Soc. Hd. Cap Screw	1
B	0021−016−000	Set Screw	2
C	0741−047−014	Retainer	1
D	0938−001−305	Pole Socket Assembly	1
E	0938−001−308	Pole Assembly	1
F	1211−117−016	Plastic Knob	1
C	1211−117−020	Cable Assembly	1

1010−080−000 2−Stage I.V. Ass'y − Foot End, Right
1010−081−000 2−Stage I.V. Ass'y − Head End, Left



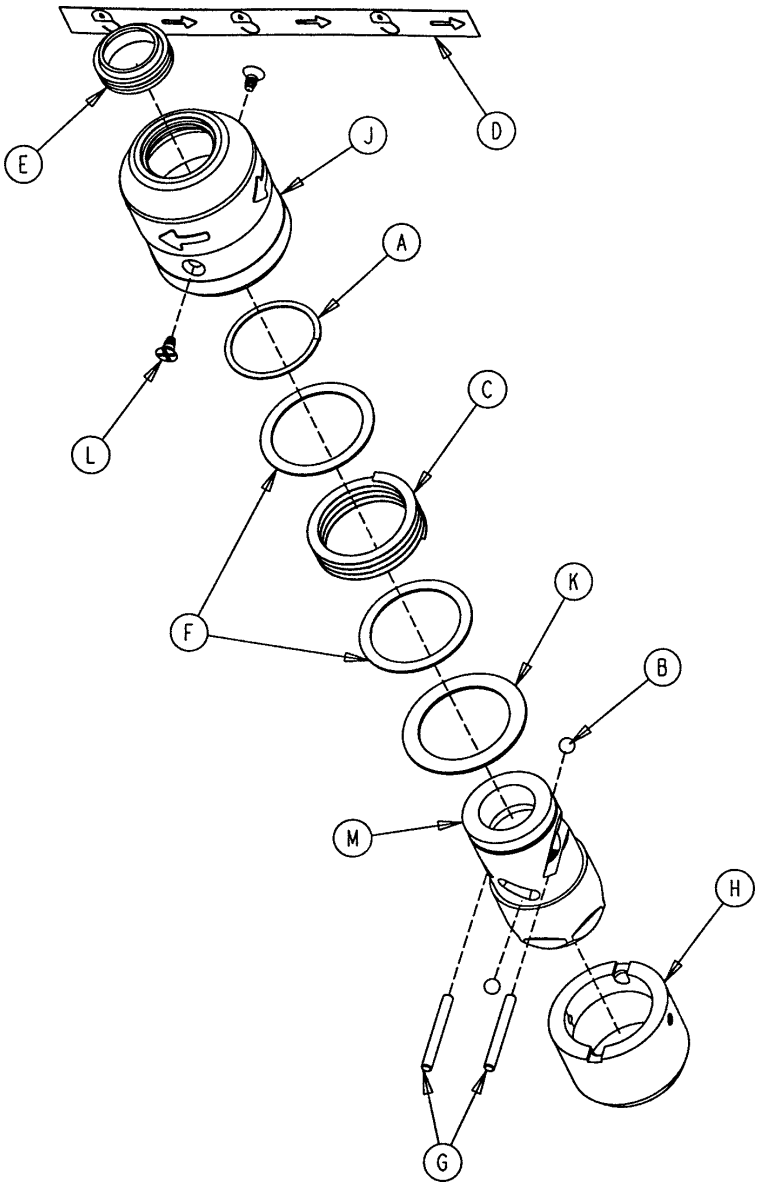
Item	Part No.	Part Name	Qty.
A	0003−050−000	But. Hd. Cap Screw	4
B	0004−097−000	But. Hd. Cap Screw	1
C	0004−163−000	But. Hd. Cap Screw	3
D	0004−199−000	But. Hd. Cap Screw	1
E	0016−011−000	Flexlock Nut	1
F	0016−028−000	Nylock Nut	4
H	1001−059−042	I.V. Plug	1
J	1001−259−111	I V. Socket Ass'y	1
K	1020−054−067	Spacer Weldment	3
B	(page 97)	2−Stage I.V. Pole Ass'y	1

1211−210−010 Optional 2−Stage I.V. Pole Assembly



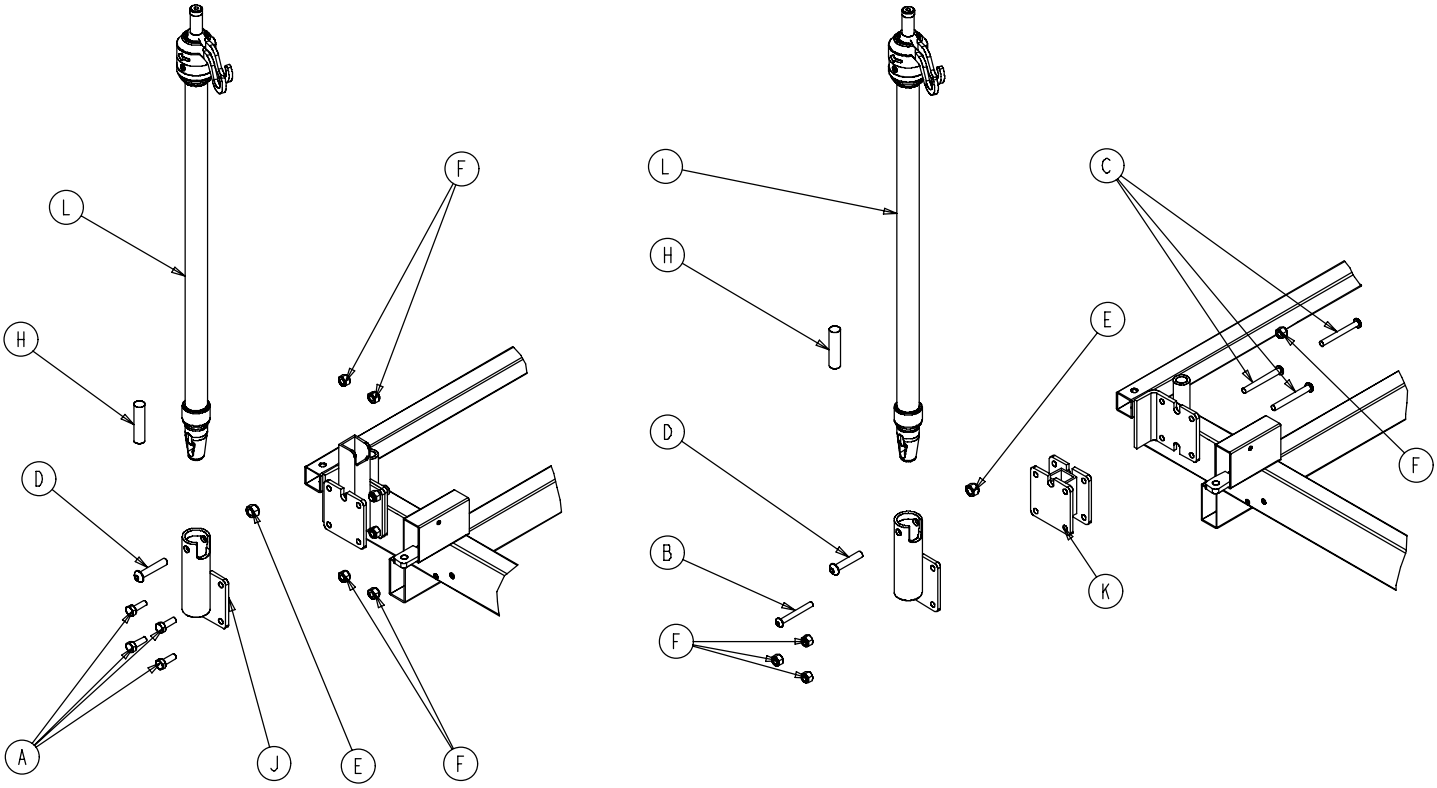
Item	Part No.	Part Name	Qty.
A	0008−031−000	Soc. Hd. Cap Screw	1
B	0052−017−000	Washer	2
C	0926−400−162	Spacer	1
D	1211−210−029	2nd Stage Assembly	1
E	1001−359−013	Dampener	1
F	1001−159−028	Base Tube	1
G	1010−059−016	I.V. Hook	2
H	(page 98)	I.V. Pole Latch	1
J	1001−359−112	Pivot	1

1211−210−026 I.V. Pole Latch Assembly



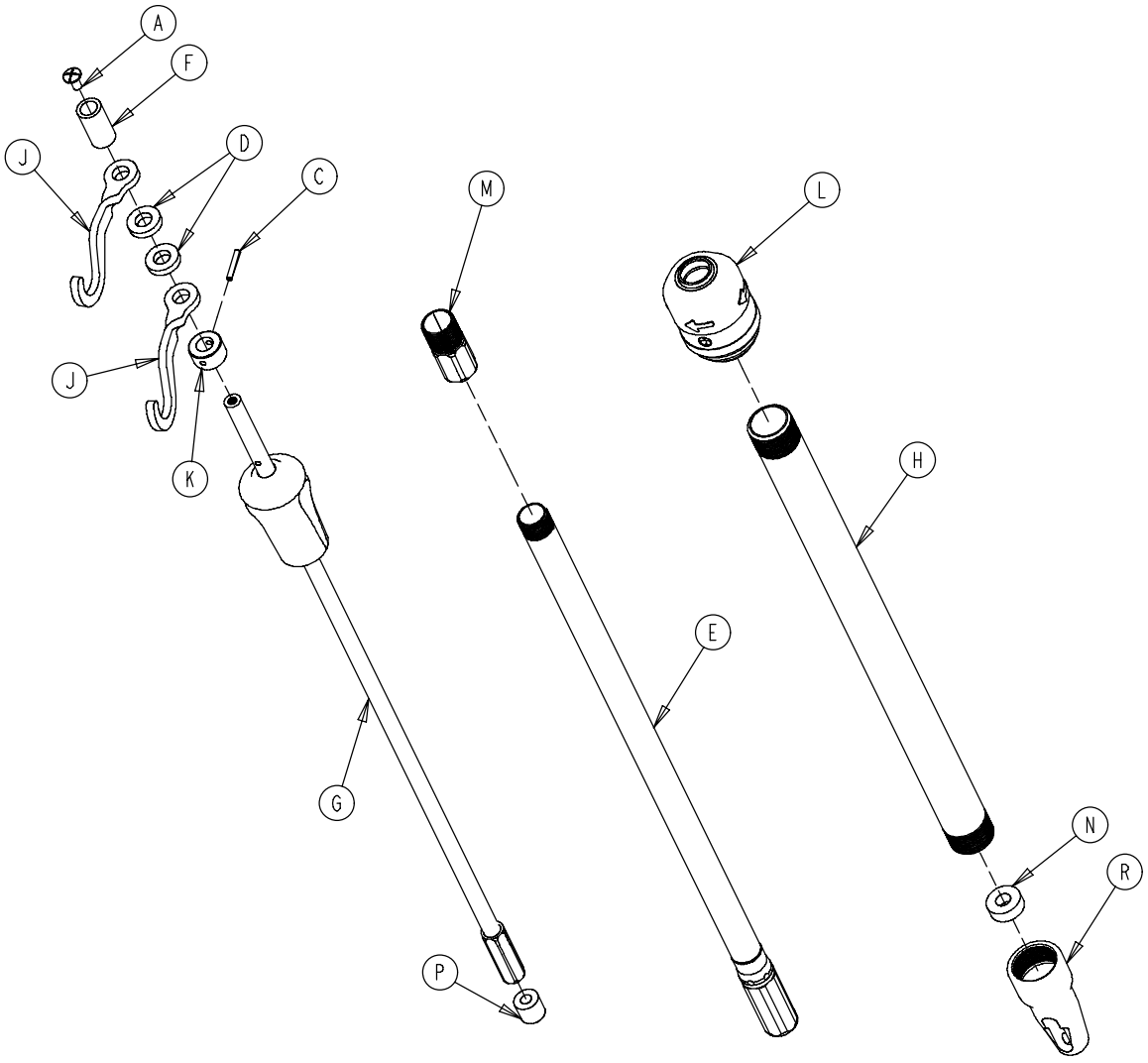
Item	Part No.	Part Name	Qty.
A	0028−167−000	Retaining Ring	1
B	0031−004−000	Steel Ball	2
C	0038−392−000	Crest−to−Crest Spring	1
D	1211−091−034	Release Label	1
E	1211−110−018	I.V. Latch Seal	1
F	1211−110−020	Washer	2
G	1211−110−021	I.V. Latch Locking Pin	2
H	1211−110−022	I.V. Latch Guide	1
J	1211−110−024	I.V. Latch O.D. Housing	1
K	1211−110−035	Washer	1
L	1211−110−036	Self−Tapping Screw	2
M	1211−210−023	I.V. Latch I.D. Housing	1

1020−062−000 3−Stage I.V. Ass'y − Foot End, Right
1020−061−000 3−Stage I.V. Ass'y − Head End, Left



Item	Part No.	Part Name	Qty.
A	0003−050−000	But. Hd. Cap Screw	4
B	0004−097−000	But. Hd. Cap Screw	1
C	0004−163−000	But. Hd. Cap Screw	3
D	0004−091−000	But. Hd. Cap Screw	1
E	0016−020−000	Flexlock Nut	1
F	0016−028−000	Nylock Nut	4
H	1001−159−042	Plug	3
J	1001−259−111	I.V. Pivot Weldment	1
K	1020−054−067	Spacer Weldment	3
L	(page 100)	I.V. Pole Assembly	1

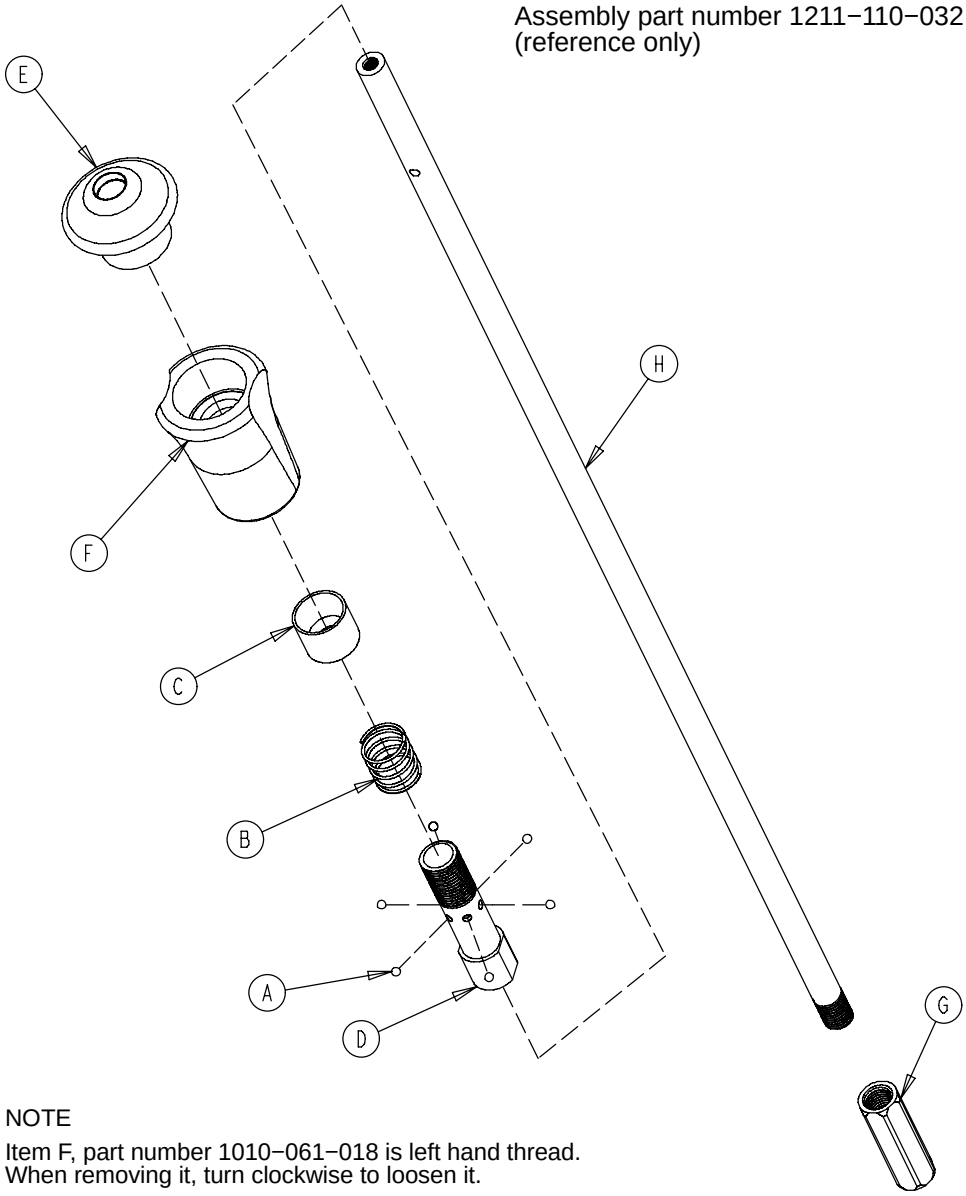
1211−211−010 Optional 3−Stage I.V. Pole Assembly



Item	Part No.	Part Name	Qty.
A	0007−004−000	Truss Hd. Machine Screw	1
C	0026−076−000	Roll Pin	1
D	0052−017−000	Spacer	2
E	1211−210−031	2nd Stage Assembly	1
F	0926−400−162	Spacer	1
G	(page 101)	3rd Stage Assembly	1
H	1001−161−023	Base Tube	1
J	1010−059−016	I.V. Hook	2
K	1010−061−014	Collar	1
L	(page 98)	I.V. Pole Latch	1
M	1211−110−016	Threaded Adaptor	1
N	1001−359−013	Dampener	1
P	1001−359−014	Dampener	1
R	1001−359−112	Pivot	1

3−Stage I.V. Pole 3rd Stage Assembly

Assembly part number 1211−110−032
(reference only)

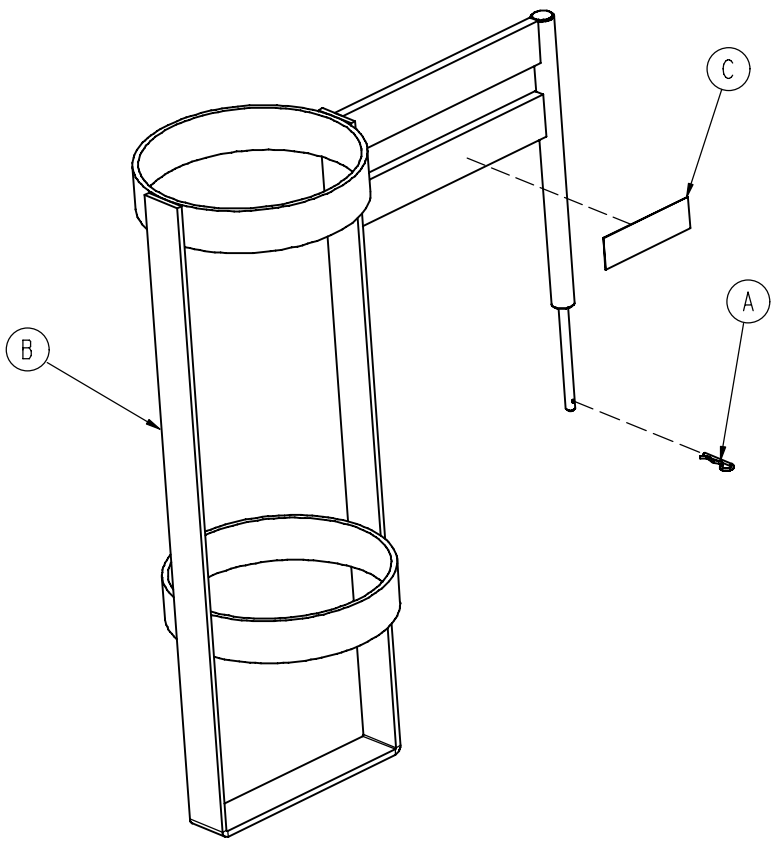


NOTE

Item F, part number 1010−061−018 is left hand thread.
When removing it, turn clockwise to loosen it.

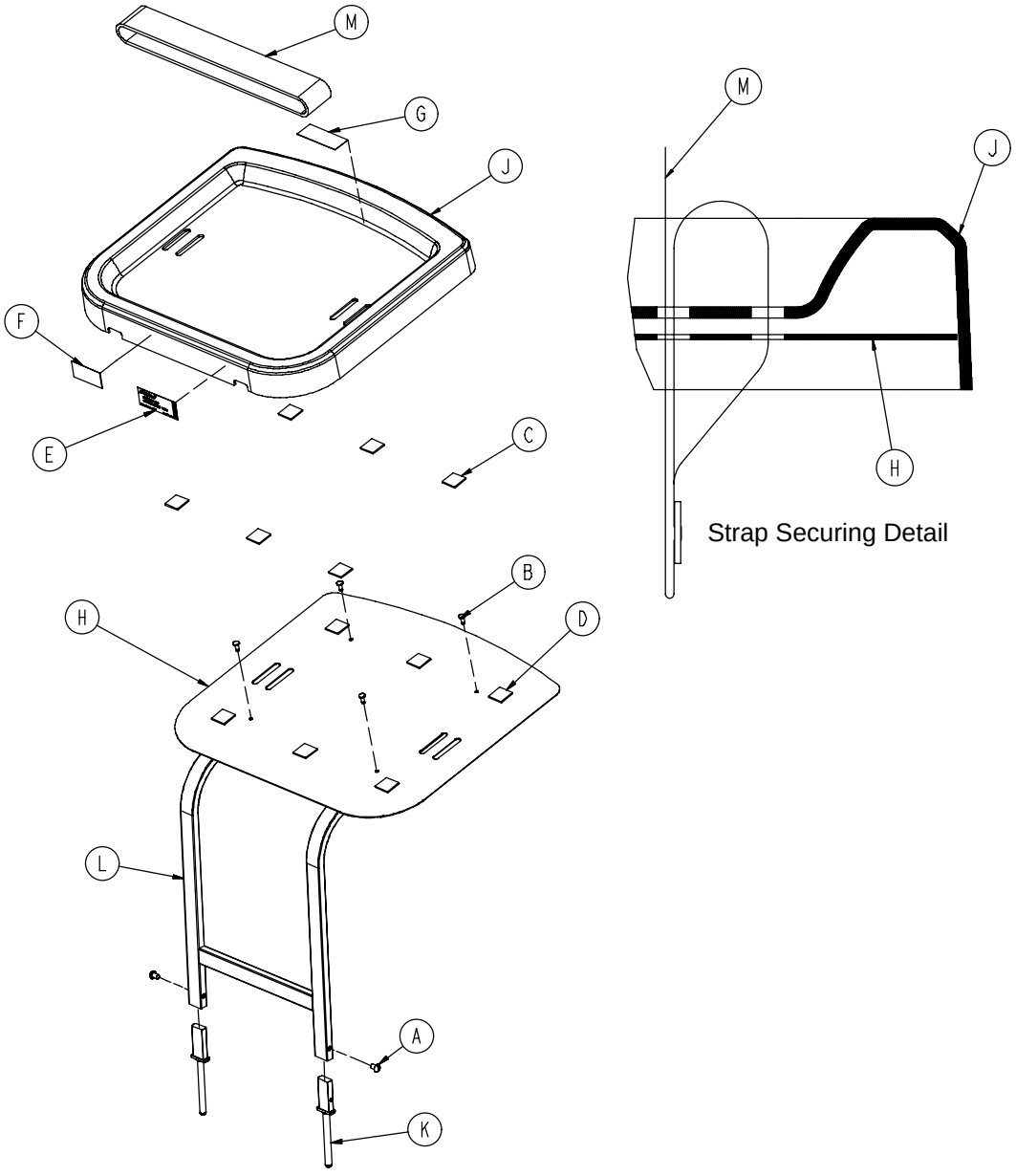
Item	Part No.	Part Name	Qty.
A	0031−021−000	Ball	6
B	0038−303−000	Compression Spring	1
C	1010−061−013	Ball Retainer	1
D	1010−061−016	Retaining Shaft	1
E	1010−061−017	Thumb Knob	1
F	1010−061−018	Hand Guard	1
G	1211−110−117	Nut	1
H	1211−110−033	3rd Extension Rod	1

1020−130−000 Optional Upright Oxygen Bottle Holder



Item	Part No.	Part Name	Qty.
A	0027−030−000	Hair Pin Cotter	1
B	1020−030−111	Upright Bottle Holder	1
C	1020−030−117	Specification Label	1

0785−045−200 Optional Defibrillator Tray Assembly



Item	Part No.	Part Name	Qty.
A	0002−044−000	Round Hd. Machine Screw	2
B	0025−055−000	Rivet	4
C	0029−008−000	Dual Lock	6
D	0029−010−000	Dual Lock	6
E	0785−045−201	Defib Tray Label	1
F	0785−045−402	Push/Pull Label	1
G	0785−045−403	Weight Capacity Label	1
H	0785−045−204	Tray Support	1
J	0785−045−207	Tray	1
K	0785−045−208	Bayonet	1
L	0785−045−210	Frame Weldment	1
M	1010−050−021	Long Strap	1

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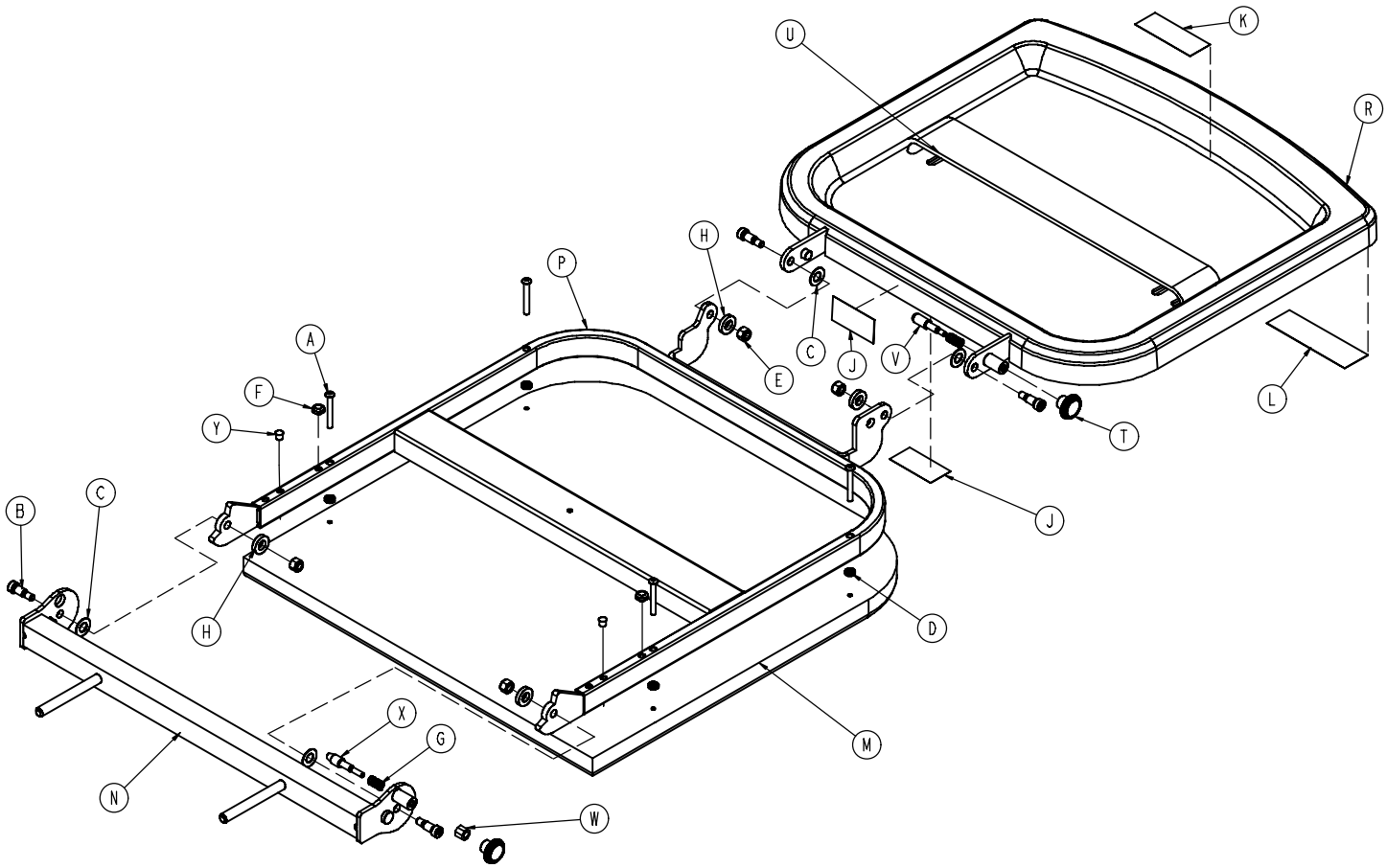
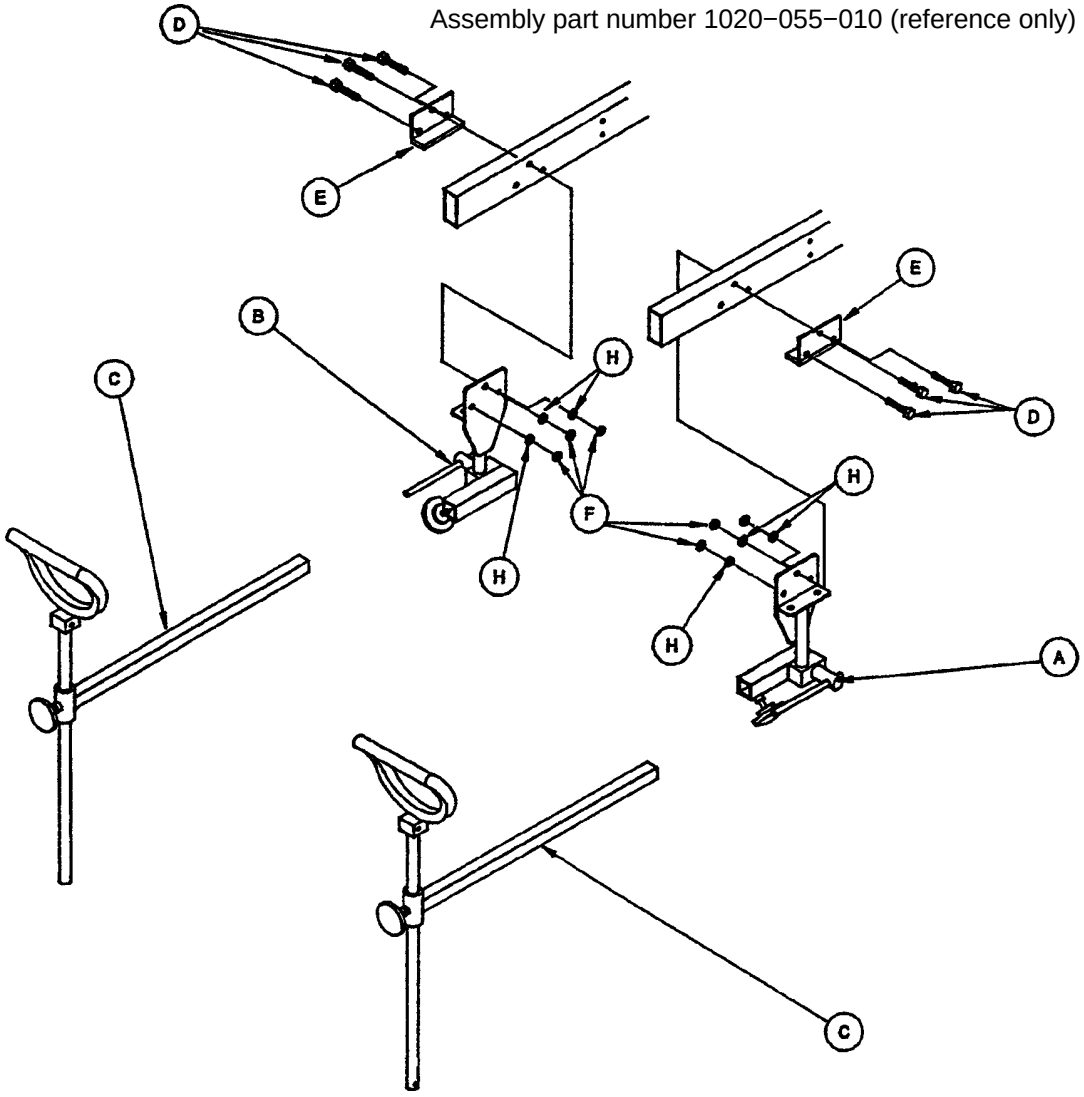
0785−045−400 Optional Defib Tray/Foot Extender/ Foot Board



Item	Part No.	Part Name	Qty.
A	0004−215−000	But Hd. Cap Screw	4
B	0008−049−000	Soc. Hd. Cap Screw	4
C	0014−020−000	Washer	4
D	0014−120−000	Washer	4
E	0016−028−000	Hex Nut	4
F	0037−052−000	Rubber Bumper	2
G	0038−133−000	Compression Spring	2
H	0052−017−000	Spacer	4
J	0785−045−402	Push/Pull Label	2
K	0785−045−403	Weight Capacity Label	1
L	0785−045−401	Foot Extender/Defib Tray Label	1
M	0785−045−405	Cushion	1
N	0785−045−410	Base Mounting Weldment	1
P	0785−045−420	Frame Pivot Weldment	1
R	0785−045−430	Tray	1
T	0785−045−450	Knob	2
U	1010−050−021	Long Strap	1
V	1010−050−242	Lock Pin	1
W	1010−050−250	Lock Adjuster	1
X	1010−050−248	Lower Pin Lock	1
Y	0721−031−065	Hole Plug	2

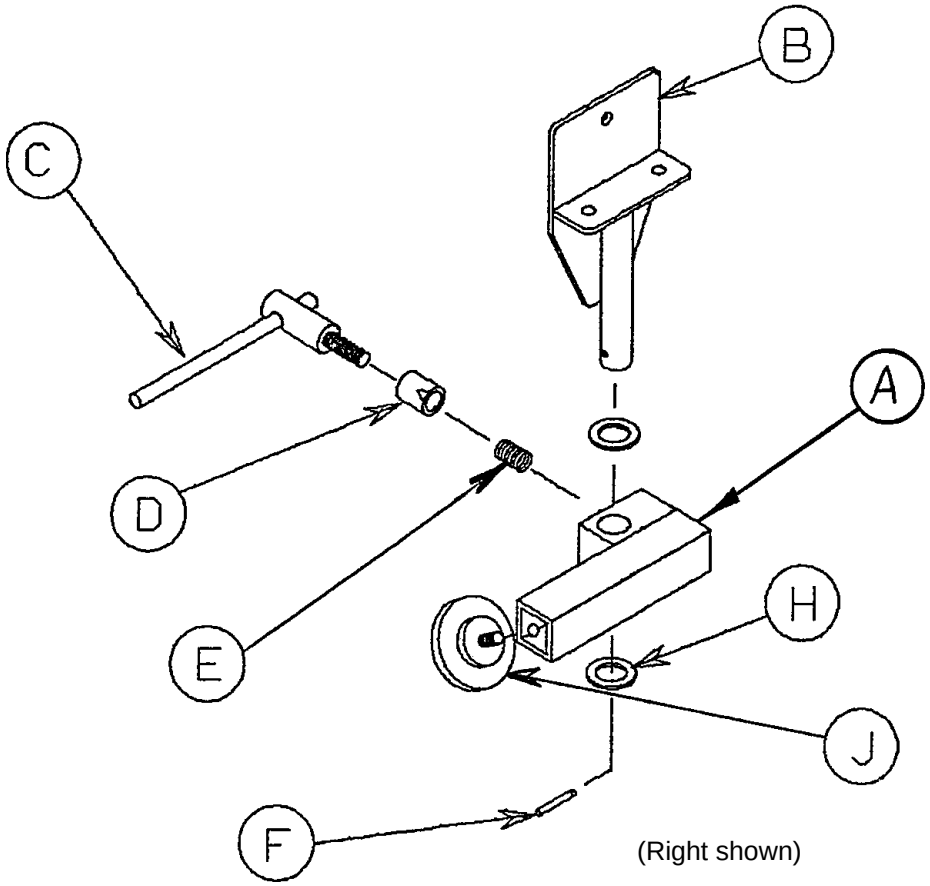
1020−55−000 Optional Heel Stirrup and Support Assembly

Assembly part number 1020−055−010 (reference only)



Item	Part No.	Part Name	Qty.
A	(page 106)	Stirrup Support Ass'y, Rt.	1
B	(page 106)	Stirrup Support Ass'y, Lt.	1
C	(page 107)	Stirrup Assembly	2
D	0003−078−000	Hex Hd. Cap Screw	6
E	1020−055−015	Backer Assembly	2
F	0016−028−000	Nylock Hex Nut	6
F	0011−158−000	Flat Washer	6

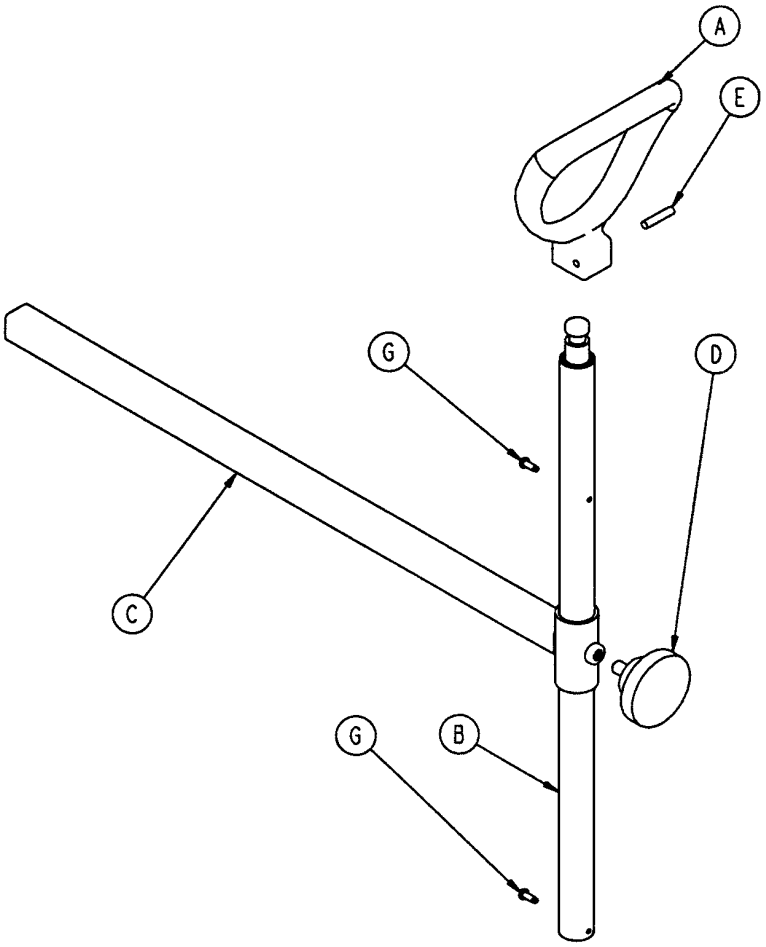
1010−055−015 (Rt.) & 1010−055−025 (Lt.) Stirrup Support



(Right shown)

Item	Part No.	Part Name	Qty.
A	1010−055−016	Right Support Tube Ass'y	1
	1010−055−026	Left Support Tube Ass'y	1
B	1010−055−020	Mounting Bracket	1
C	0650−002−032	Lock Screw Assembly	1
D	0966−051−019	Wedge Lock, Modified	1
E	0038−171−000	Compression Spring	1
F	0026−007−000	Roll Pin	1
H	0014−040−000	Nylon Flat Washer	2
J	0024−011−000	Knob	1

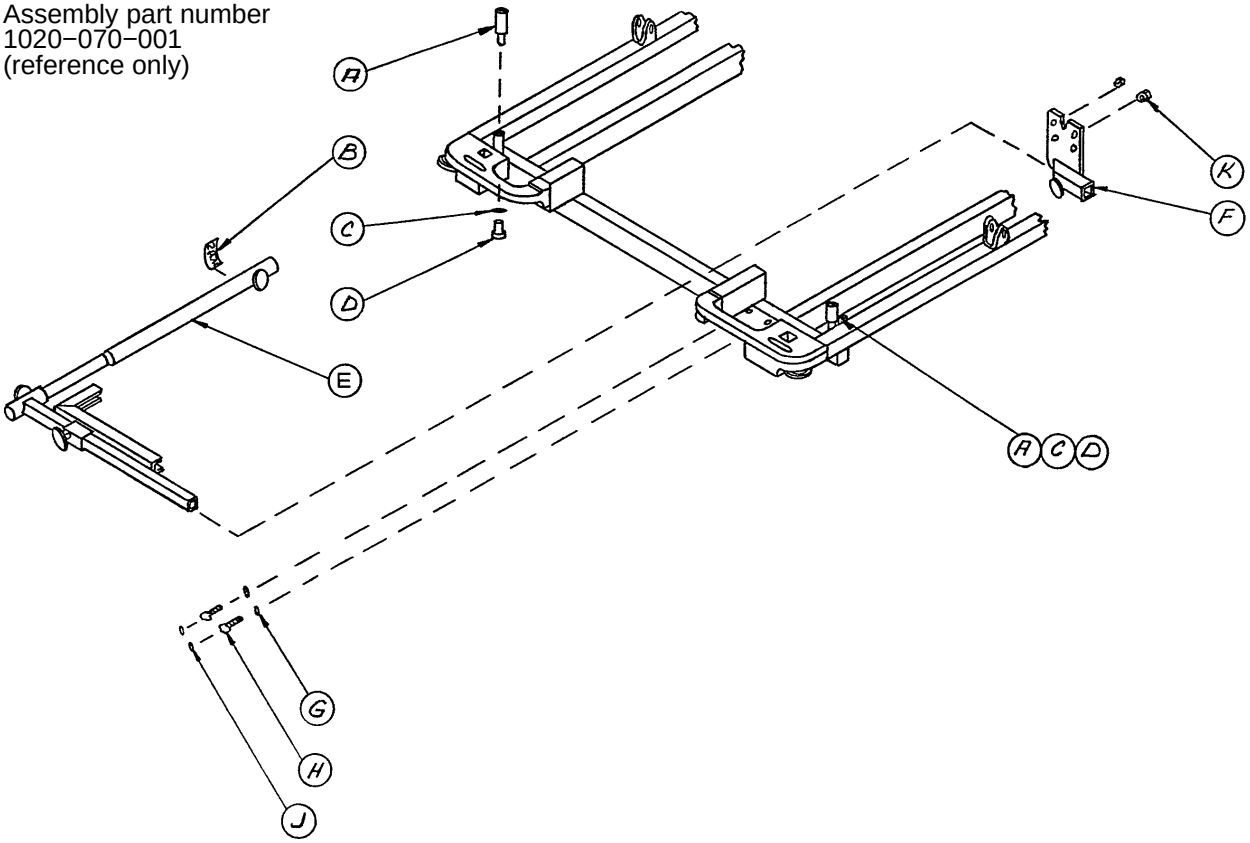
1010−055−029 Heel Stirrup Assembly



Item	Part No.	Part Name	Qty.
A	0390−020−013	Stirrup	1
B	0390−020−009	Stirrup Holder Assembly	1
C	1010−055−030	Extension Tube Assembly	1
D	0024−011−000	Knob	1
E	0026−043−000	Roll Pin	1
G	0022−008−000	Drive Screw	2

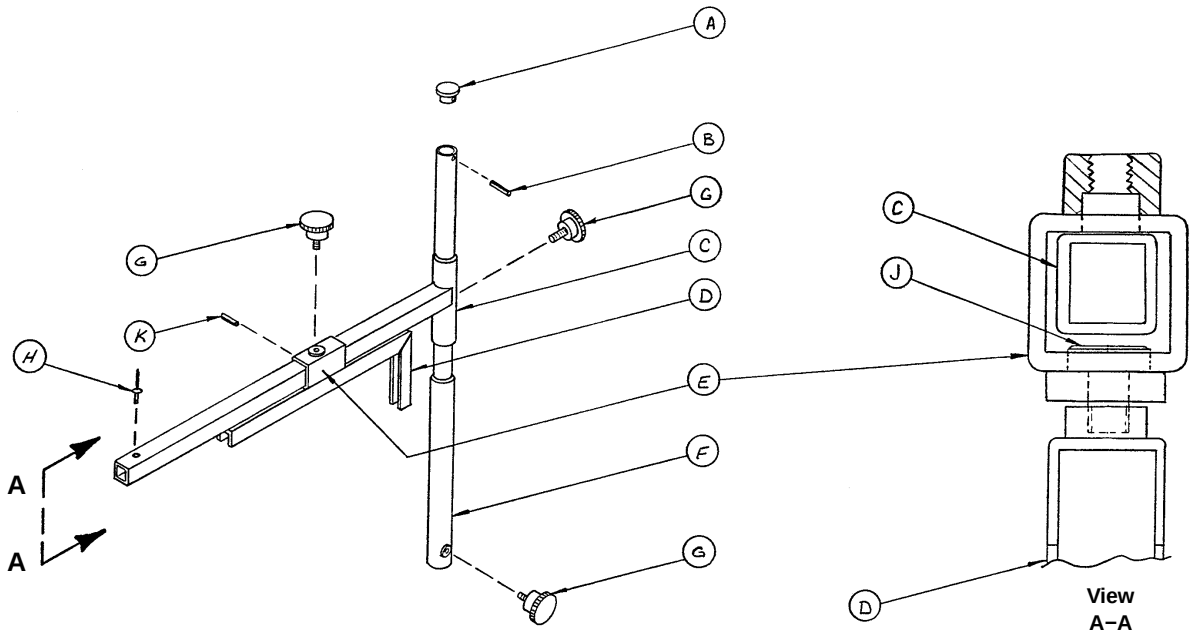
1020−070−100 Optional C−Spine Cassette Holder Assembly

Assembly part number
1020−070−001
(reference only)



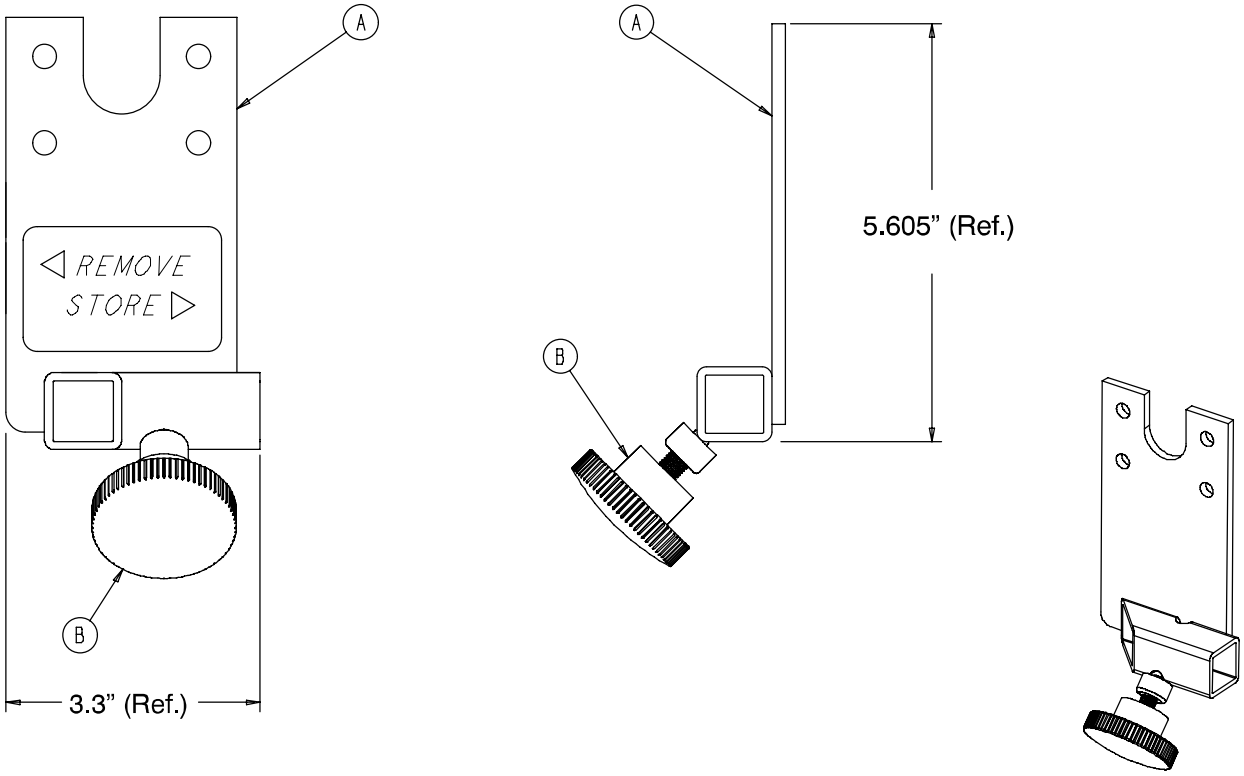
Item	Part No.	Part Name	Qty.
A	1010−070−025	I.V. Adaptor	2
B	1020−070−018	Specification Label	1
C	0011−003−000	Flat Washer	2
D	0004−091−000	Soc. Hd. Cap Screw	2
E	(page 109)	Support Pole Ass'y	1
F	(page 110)	Storage Bracket Ass'y	1
G	0037−056−000	Washer	2
H	0003−047−000	Hex Hd. Cap Screw	2
J	0037−055−000	Cap	2
K	0016−028−000	Nylock Nut	2

1010−070−010 C−Spine Support Pole Assembly



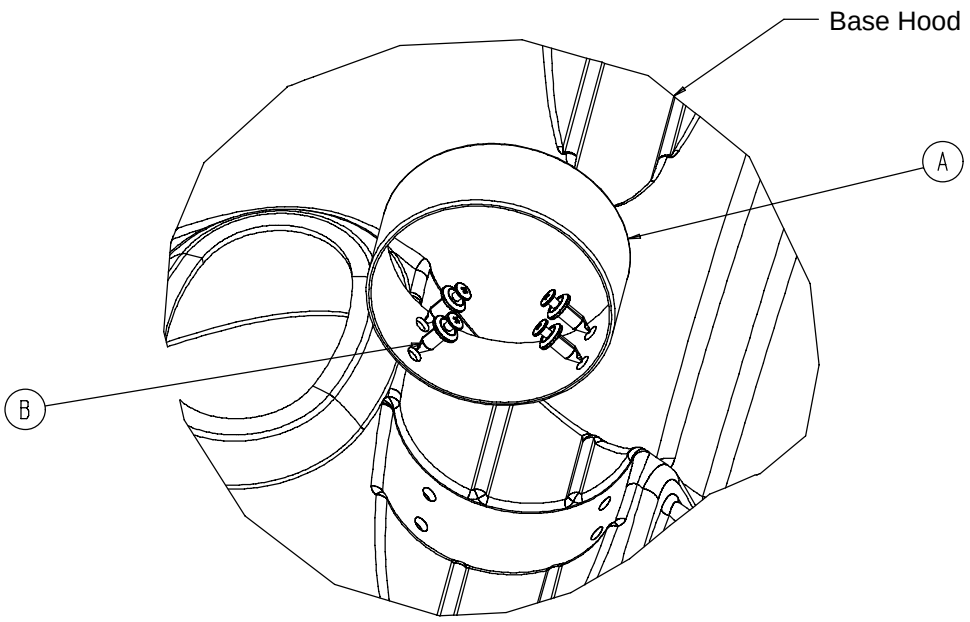
Item	Part No.	Part Name	Qty.
A	1010−070−033	Support Tube Cap	1
B	0026−006−000	Roll Pin	1
C	1010−070−034	Support Arm Weldment	1
D	1010−070−042	Cassette Holder Weldment	1
E	1010−070−050	Adjustment Tube Weldment	1
F	1010−070−030	Base Tube Weldment	1
G	1010−070−045	Knob	3
H	0025−055−000	Pop Rivet	1
J	1010−070−044	Pivot Pin	1
K	0026−005−000	Roll Pin	1

1020−070−019 C−Spine Storage Bracket Assembly



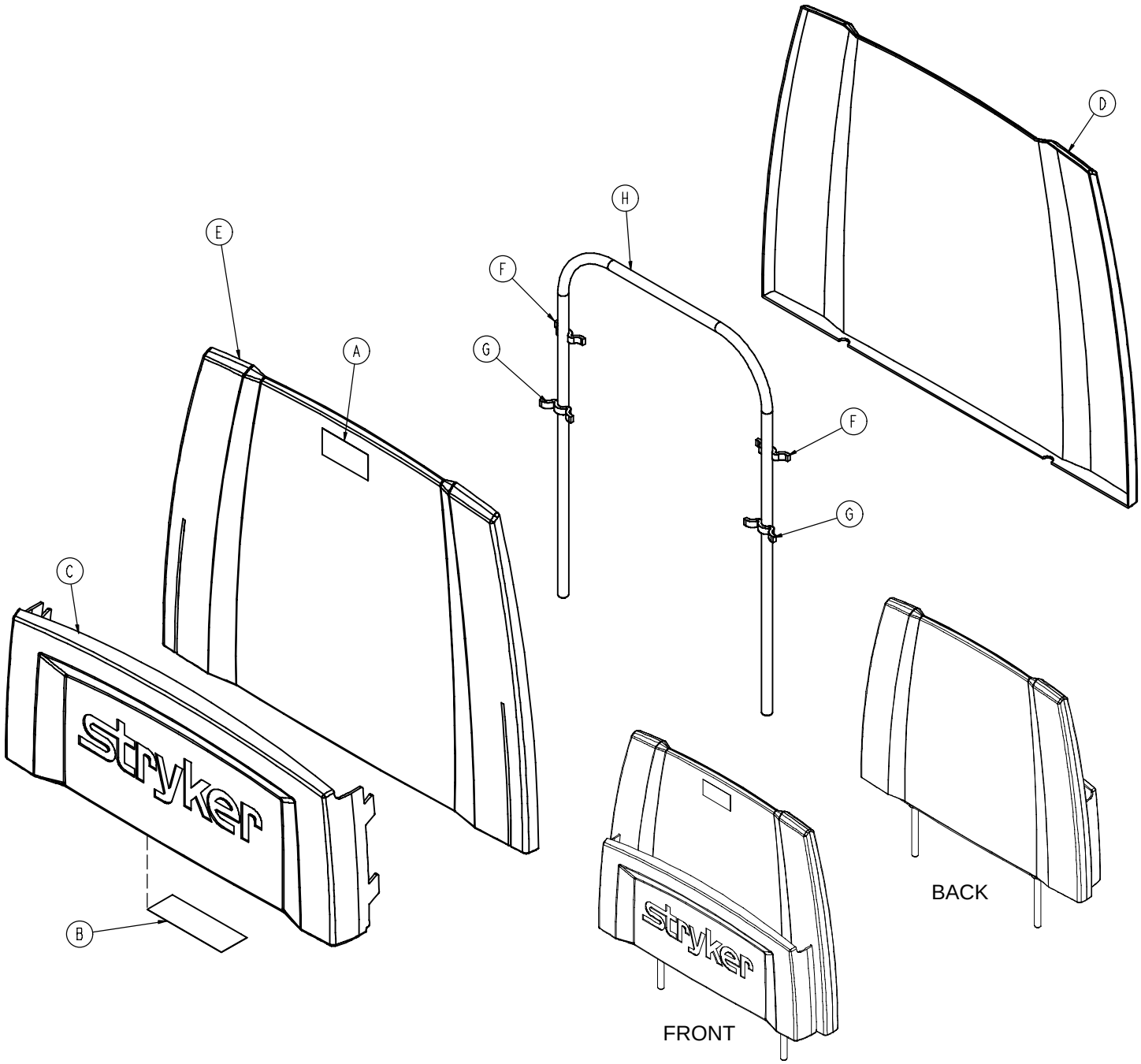
Item	Part No.	Part Name	Qty.
A	1020−070−020	Storage Bracket Weldment	1
B	1010−070−045	Knob	1
C	1010−070−023	Storage Label	1

1040−010−090 Optional O_2 Bottle Retainer Assembly



Item	Part No.	Part Name	Qty.
A	1040−010−091	Bottle Retainer	1
B	1040−010−092	Scrulok Fastener	4

0785−045−500 Optional Footboard/Chartholder Assembly



Item	Part No.	Part Name	Qty.
A	0785−045−402	Push/Pull Label	1
B	0785−045−501	Foot Board Label	1
C	0785−045−511	Chartholder	1
D	0785−045−512	Foot Board Back	1
E	0785−045−513	Foot Board Front	1
F	0785−045−514	Small Standoff	2
G	0785−045−515	Large Standoff	2
H	0946−029−010	Support Weldment	1

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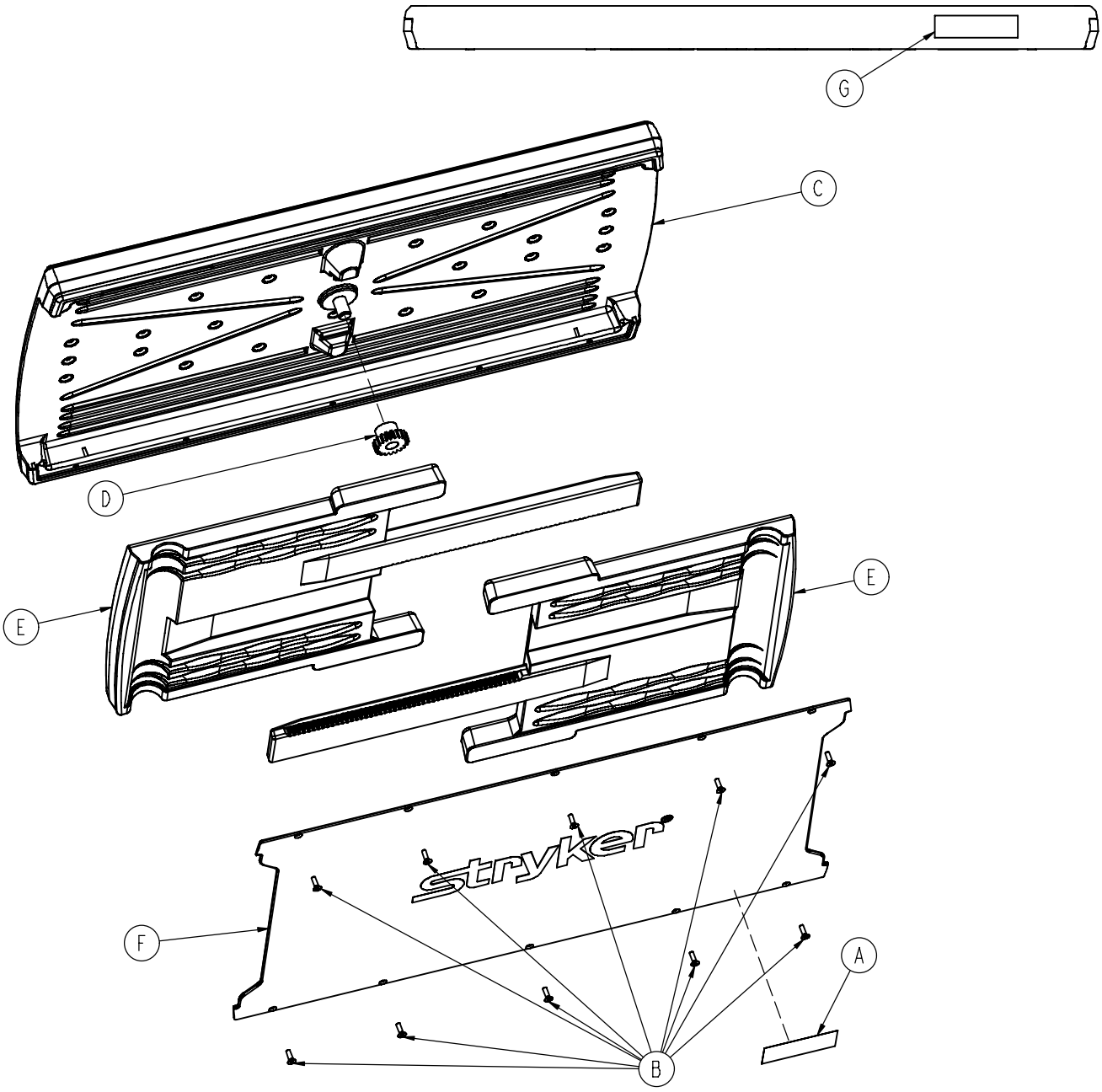
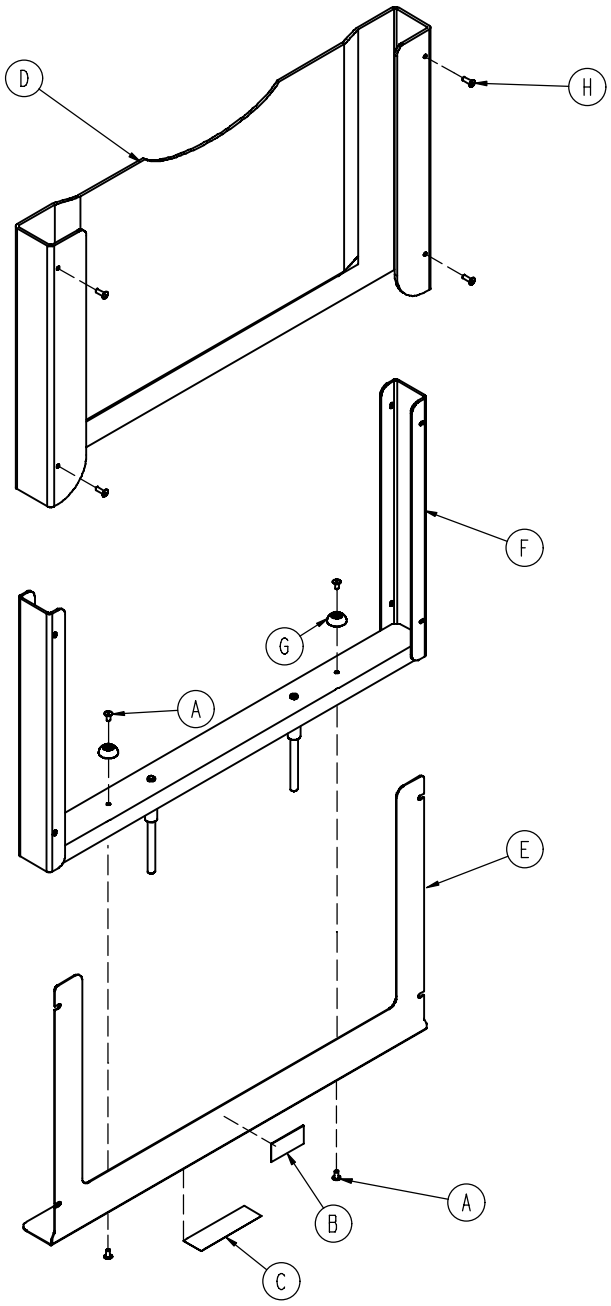
0785−045−700 Optional Serving Tray Assembly



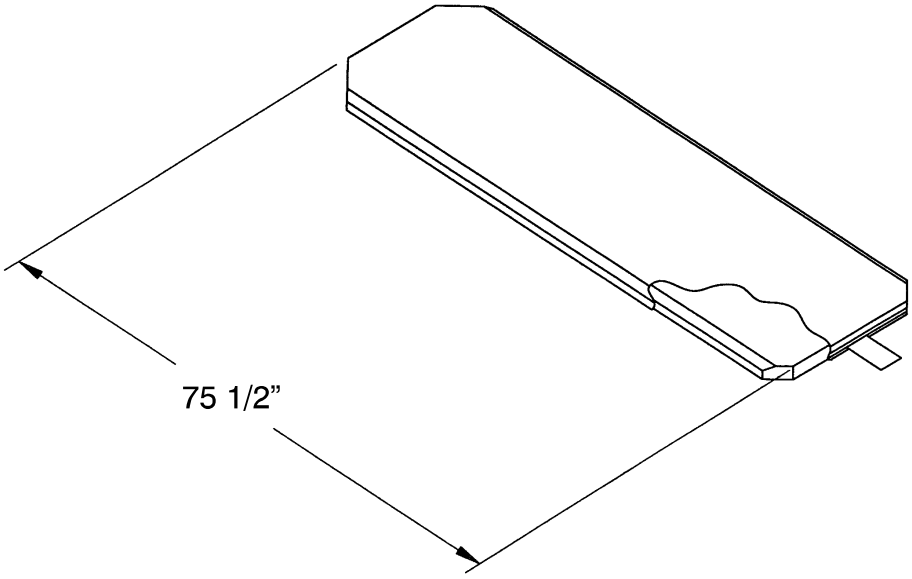
Item	Part No.	Part Name	Qty.
A	0785−045−701	Serving Tray Label	1
B	0785−045−704	Flat Hd. Torx Screw	10
C	0785−045−705	Serving Tray Top	1
D	0785−045−706	Serving Tray Pinion	1
E	0785−045−710	Serving Tray Slider	2
F	0785−045−715	Serving Tray Cover	1
G	0785−045−403	Weight Capacity Label	1

0785−045−800 Optional Foot Board/Serving Tray Holder

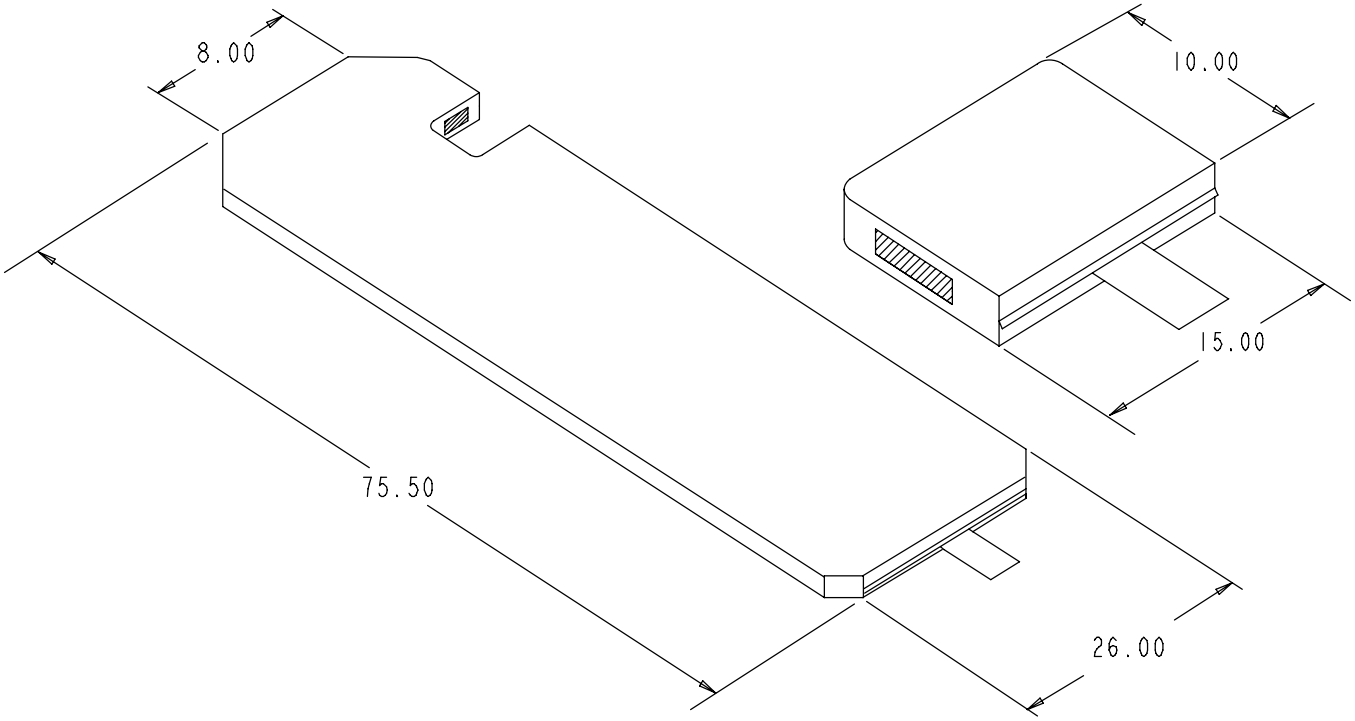


Item	Part No.	Part Name	Qty.
A	0025−079−000	Rivet	4
B	0785−045−402	Push/Pull Label	1
C	0785−045−801	Serving Tray Holder Label	1
D	0785−045−805	Foot Board	1
E	0785−045−806	Front Plate	1
F	0785−045−810	Foot Board Support Weldment	1
G	0946−001−155	Bumper	2
H	0025−133−000	Dome Head Pop Rivet	4

Mattresses and Siderail Pads

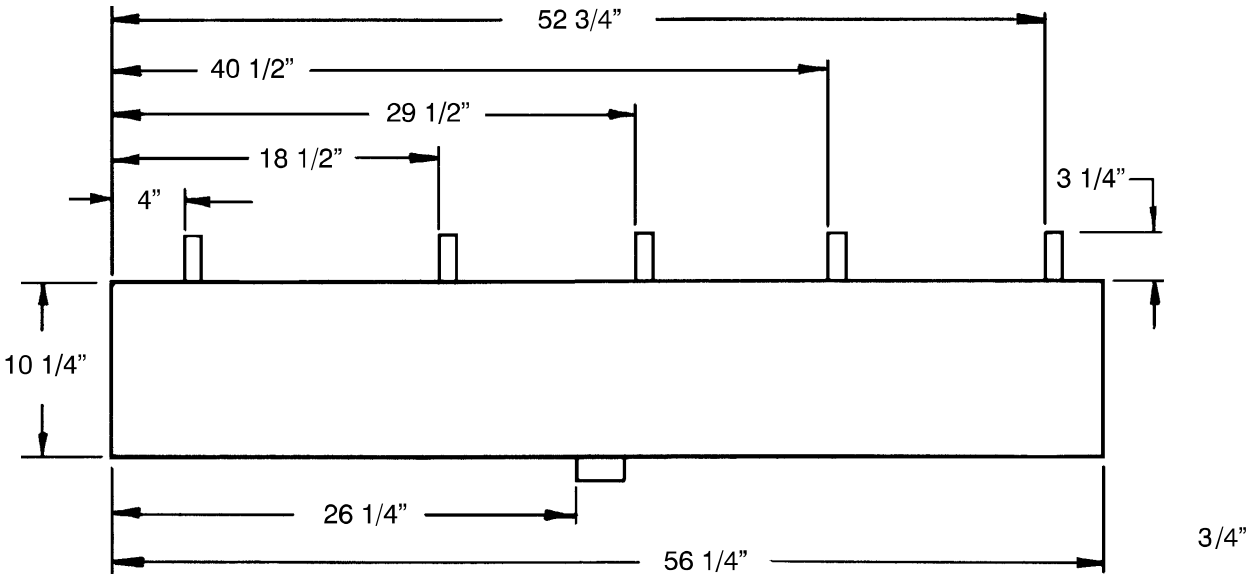


Mattress, 2” Thick x 26” Wide, Standard . . . . . part # 1059−226−140
Mattress, 3” Thick x 26” Wide, Standard . . . . . part # 1059−326−140
Mattress, 3” Thick x 26” Wide, Enhanced Comfort . . . . . part # 1001−048−106
Mattress, 4” Thick x 26” Wide, Enhanced Comfort . . . . . part # 1001−047−106
Mattress, 4” Thick x 26” Wide, Ultra Comfort . . . . . part # 1210−040−000
Mattress, 5” Thick x 26” Wide, Ultra Comfort . . . . . part # 1210−050−000



Mattress, 26” Wide, Echo . . . . . part # 1059−426−010

Mattresses and Siderail Pads



Siderail Pad Set . . . . . part # 1010−052−000

Warranty

Limited Warranty:

Stryker Medical Division, a division of Stryker Corporation, warrants to the original purchaser that its products should be free from defects in material and workmanship for a period of one (1) year after date of delivery. Stryker's obligation under this warranty is expressly limited to supplying replacement parts and labor for, or replacing, at its option, any product which is, in the sole discretion of Stryker, found to be defective. If requested by Stryker, products or parts for which a warranty claim is made shall be returned prepaid to Stryker's factory. Any improper use or any alteration or repair by others in such manner as in Stryker's judgement affects the product materially and adversely shall void this warranty. Any repair of Stryker products using parts not provided or authorized by Stryker shall void this warranty. No employee or representative of Stryker is authorized to change this warranty in any way.

Stryker Medical stretcher products are designed for a 10 year expected service life under normal use, conditions, and with appropriate periodic maintenance as described in the maintenance manual for each device. Stryker warrants to the original purchaser that the welds on its stretcher products will be free from structural defects for the expected 10 year life of the stretcher product as long as the original purchaser owns the product.

This statement constitutes Stryker's entire warranty with respect to the aforesaid equipment. STRYKER MAKES NO OTHER WARRANTY OR REPRESENTATION, EITHER EXPRESSED OR IMPLIED, EXCEPT AS SET FORTH HEREIN. THERE IS NO WARRANTY OF MERCHANTABILITY AND THERE ARE NO WARRANTIES OF FITNESS FOR ANY PARTICULAR PURPOSE. IN NO EVENT SHALL STRYKER BE LIABLE HEREUNDER FOR INCIDENTAL OR CONSEQUENTIAL DAMAGES ARISING FROM OR IN ANY MANNER RELATED TO SALES OR USE OF ANY SUCH EQUIPMENT.

To Obtain Parts and Service:

Stryker products are supported by a nationwide network of dedicated Stryker Field Service Representatives. These representatives are factory trained, available locally, and carry a substantial spare parts inventory to minimize repair time. Simply call your local representative, or call Stryker Customer Service at (800) 327−0770.

Service Contract Coverage:

Stryker has developed a comprehensive program of service contract options designed to keep your equipment operating at peak performance at the same time it eliminates unexpected costs. We recommend that these programs be activated *before* the expiration of the new product warranty to eliminate the potential of additional equipment upgrade charges.

A SERVICE CONTRACT HELPS TO:

- Ensure equipment reliability
- Stabilize maintenance budgets
- Diminish downtime
- Establish documentation for JCAHO
- Increase product life
- Enhance trade−in value
- Address risk management and safety

Stryker offers the following service contract programs:

SPECIFICATIONS	GOLD	SILVER	PM* ONLY
Annually scheduled preventative maintenance	X		X
All parts,** labor, and travel	X	X	
Unlimited emergency service calls	X	X	
Priority one contact; two hour phone response	X	X	X
Most repairs will be completed within 3 business days	X	X	
JCAHO documentation	X	X	X
On−site log book w/ preventative maintenance & emergency service records	X		
Factory−trained Stryker Service Technicians	X	X	X
Stryker authorized parts	X	X	X
End of year summary	X		
Stryker will perform all service during regular business hours (9−5)	X	X	X

* Replacement parts and labor for products under PM contract will be discounted.
** Does not include any disposable items, I.V. poles (except for Stryker HD permanent poles), mattresses, or damage resulting from abuse.

Stryker Medical also offers *personalized* service contracts.

Pricing is determined by age, location, model and condition of product.

For more information on our service contracts, please call your local representative or call (800) 327−0770 (option #2).

Return Authorization:

Merchandise cannot be returned without approval from the Stryker Customer Service Department. An authorization number will be provided which must be printed on the returned merchandise. Stryker reserves the right to charge shipping and restocking fees on returned items.

SPECIAL, MODIFIED, OR DISCONTINUED ITEMS NOT SUBJECT TO RETURN.

Damaged Merchandise:

ICC Regulations require that claims for damaged merchandise must be made with the carrier within fifteen (15) days of receipt of merchandise. DO NOT ACCEPT DAMAGED SHIPMENTS UNLESS SUCH DAMAGE IS NOTED ON THE DELIVERY RECEIPT AT THE TIME OF RECEIPT. Upon prompt notification, Stryker will file a freight claim with the appropriate carrier for damages incurred. Claim will be limited in amount to the actual replacement cost. In the event that this information is not received by Stryker within the fifteen (15) day period following the delivery of the merchandise, or the damage was not noted on the delivery receipt at the time of receipt, the customer will be responsible for payment of the original invoice in full.

Claims for any short shipment must be made within thirty (30) days of invoice.

International Warranty Clause:

This warranty reflects U.S. domestic policy. Warranty outside the U.S. may vary by country. Please contact your local Stryker Medical representative for additional information.

European Representative

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